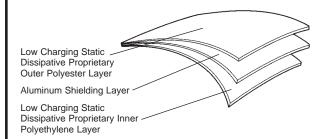
ATTENTION STATSHIELD® ESD Shielding Bag Contents Metal In Construction Static Sensitive Handling Precautions Made in America Lead-free RoHS compliant Bag Date & Lot Code Printed for QC Traceablility



Side Weld Seals 3/8 in. (±0.10)



Mixed Unsortable Plastic Scrap

Mixed unsortable plastic scrap shall contain assorted plastics of multiple grades that are co-extruded, bonded or laminated together which are unsortable into individual grades.

Protektive Pak bags are recyclable

Statshield® bags are packaged 100 per package in an oversized shielding bag. See Shielding Bag Storage at TB-7057.



STATSHIELD® METAL-IN SHIELDING BAG

Meets the required limits of ANSI/ESD S20.20, Packaging standard ANSI/ESD S541, and Static Control Bag standard ANSI/ESD S11.4-2012 Level 3.



Specifications:

Electrical Properties	Typical Values	Test Procedures/Method
Surface Resistance:		
Outer Surface	$1 \times 10^4 \text{ to} < 1 \times 10^{11} \text{ ohms}$	ANSI/ESD STM11.11
Inner Surface	$1 \times 10^4 \text{ to} < 1 \times 10^{11} \text{ ohms}$	ANSI/ESD STM11.11
Discharge Shielding	<20 nJ	ANSI/ESD STM11.31, EIA 541
Charge Generation	Teflon: 0.09 nC/sq. in.	Modified Incline Plane
•	Quartz: 0.01 nC/sq. in.	Modified Incline Plane
Capacitance Probe (to dissipate 1 KV)	<30 volts	ANSI/EIA-541/Appendix E, 1kV Discharge

Physical Properties

Bag Thickness:

Thickness Nominal 0.0030" (.0762mm) ±10% MIL-STD-3010, 1003

Width (Inside Dimensions) Nominal -0" / + 0.125"

Length (Inside Dimensions) Nominal ± 0.125" Light Transmission >40% (Tobias)

Heat Seal >10 lbs/in 375°F, 1/2 sec 60 psi Tensile 9000 PSI ASTM D882 Puncture Resistance >10 lbs MIL-STD-3010, 2065 **MVTR** < 0.40 FTMS 101C/2065 MIL-STD-3010, M3005 Non-corrosive Pass

Chemical Properties

No effect on aluminum, copper, silver, Sn-Pb coated foil, Corrosion

stainless steel, low carbon steel

Polycarbonate Capability, Yes

Bag is free of amines, N-octanoic acid, silicones and heavy metals.

ANSI/ESD S541 Section 6.2 Outside an EPA

"Transportation of sensitive products outside of an EPA shall require packaging that provides:

- 1. Low charge generation
- 2. Dissipative or conductive materials for intimate contact
- 3. A structure that provides electrostatic discharge shielding."

RoHS 2 and REACH Statement

None of the RoHS 2 restricted materials or REACH substances of very high concern as of 2013-12-16 are intentionally added in manufacturing this product. Ref: European Union Directive 2011/65/EU and Regulation (EC) No. 1907/2006/CE. See Protektive Pak Limited Warranty at ProtektivePak.com.



Statshield® and Statfree® are Registered Trademarks of Desco Industries Inc.

*Film made in USA or Malaysia

Specifications and procedures subject to change without notice.

ASTM D-1003

STATSHIELD® BAG, SHIELDING, METAL-IN, 0.0030" (0.0762mm)

PROTEKTIVE PAK

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DRAWING NUMBER 48700

DATE: March 2014