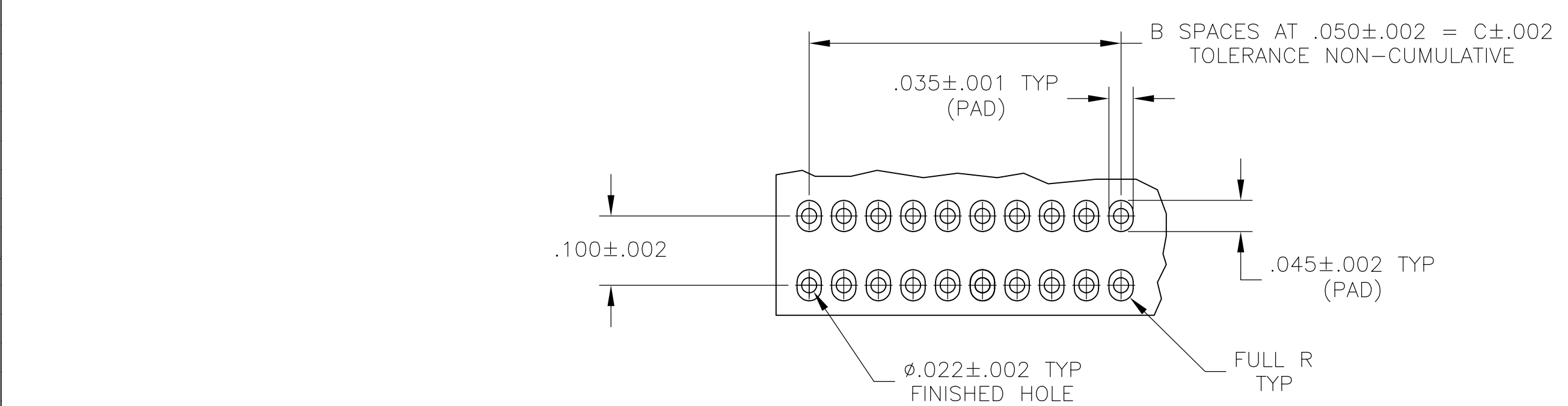
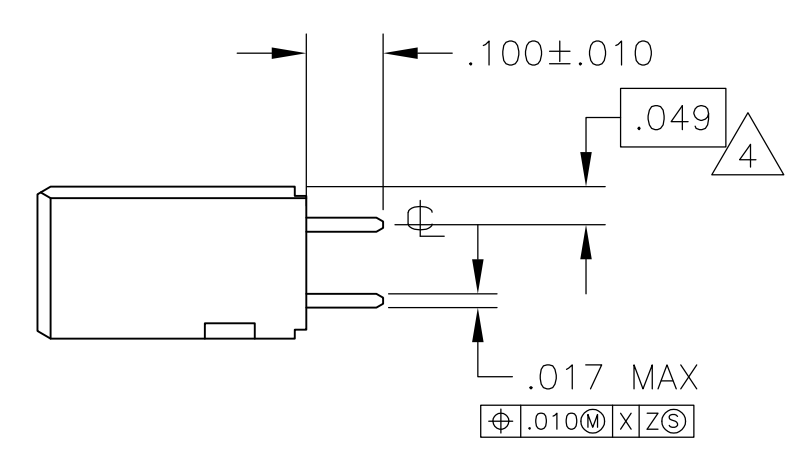
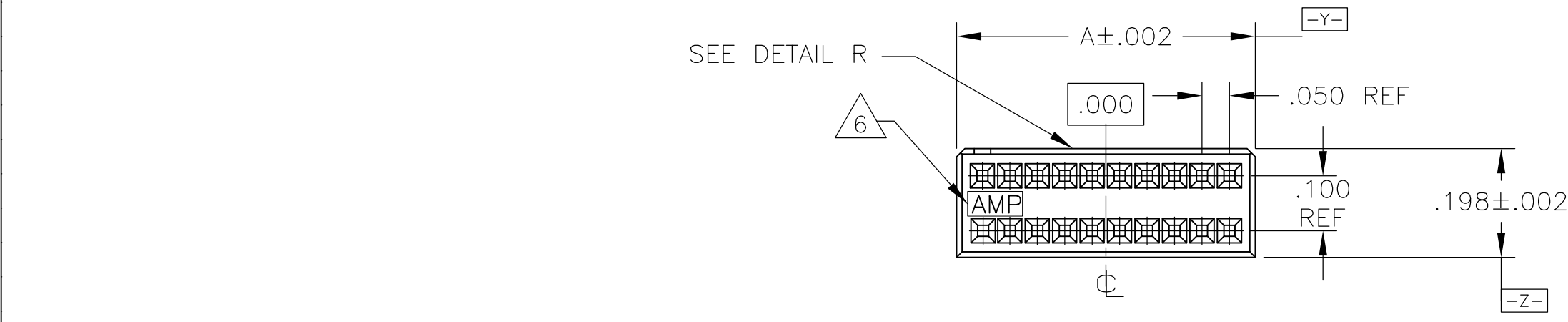
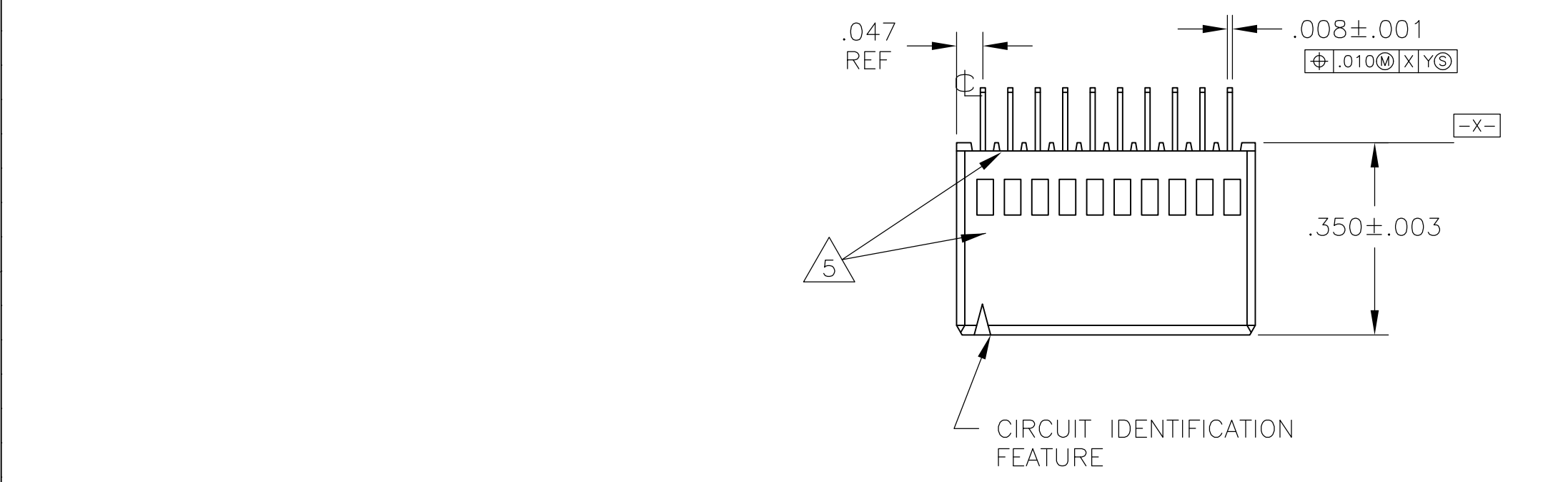


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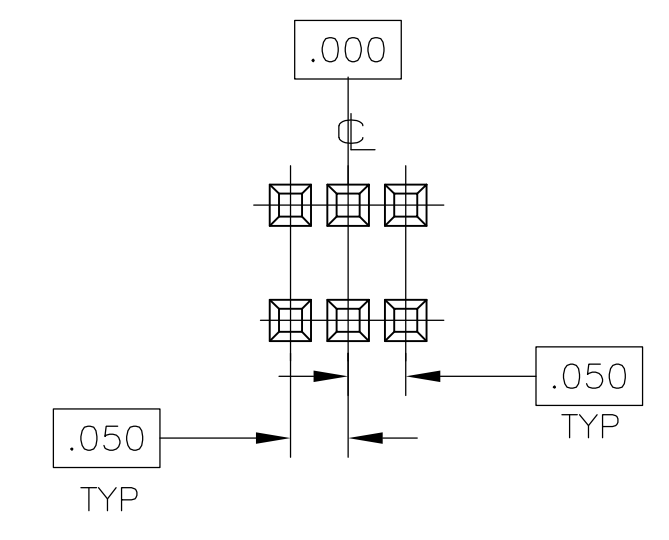
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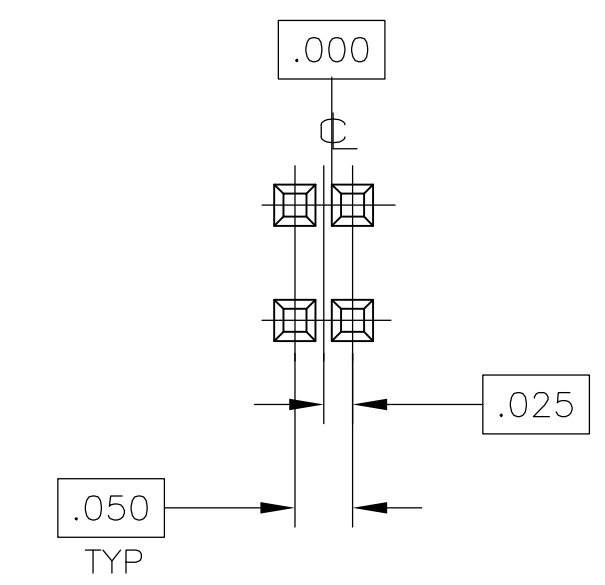
A



RECOMMENDED HOLE PATTERN
SCALE 6:1



BASIC DIMENSIONS FOR
EVEN NO OF SPACES
(SEE TABLE)



BASIC DIMENSIONS FOR
ODD NO OF SPACES
(SEE TABLE)

- 1 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 TIN-LEAD, ALL OVER .000050 NICKEL
- 2 POINT OF MEASUREMENT FOR GOLD PLATING THICKNESS IS .030 FROM MATING END OF CONTACT
- 3 HOUSING: THERMOPLASTIC, COLOR-BLACK. POST: COPPER ALLOY.
- 4 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 5 WINDOWS ON SIDE OF HOUSING AND RIBS ON BOTTOM OF HOUSING ARE MOLDERS OPTION.
- 6 AMP LOGO PRESENCE AND LOCATION OPTIONAL.
- 7 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 TIN, ALL OVER .000050 NICKEL
- 8 FINISH: .000001 MIN GOLD ON GOLD PLATED AREA. .000150-.000250 MATTE TIN-LEAD ON TIN PLATED AREA. UNDER PLATING TO BE .000050-.000100 NICKEL ON ENTIRE CONTACT.
- 9 FINISH: .000001 MIN GOLD ON GOLD PLATED AREA. .000150-.000250 MATTE TIN ON TIN PLATED AREA. UNDER PLATING TO BE .000050-.000100 NICKEL ON ENTIRE CONTACT.
- 10 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 12 OBSOLETE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. CLOUSER 1-15-87		TE Connectivity	
DIMENSIONS: INCHES		CHK T. KOCHER 1-15-87		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		PRODUCT SPEC	
0. PLC ± -		1. PLC ± -		108-1093	
2. PLC ± -		3. PLC ± .005		APPLICATION SPEC	
3. PLC ± -		4. PLC ± -		114-25031	
ANGLES		SEE TABLE		SIZE	
MATERIAL		WEIGHT		CAGE CODE	
3		-		A1 00779	
CUSTOMER DRAWING		SCALE		SHEET	
4:1		1		2	
REV		V		JO	

8		7		6		5		4		3		2		1	
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