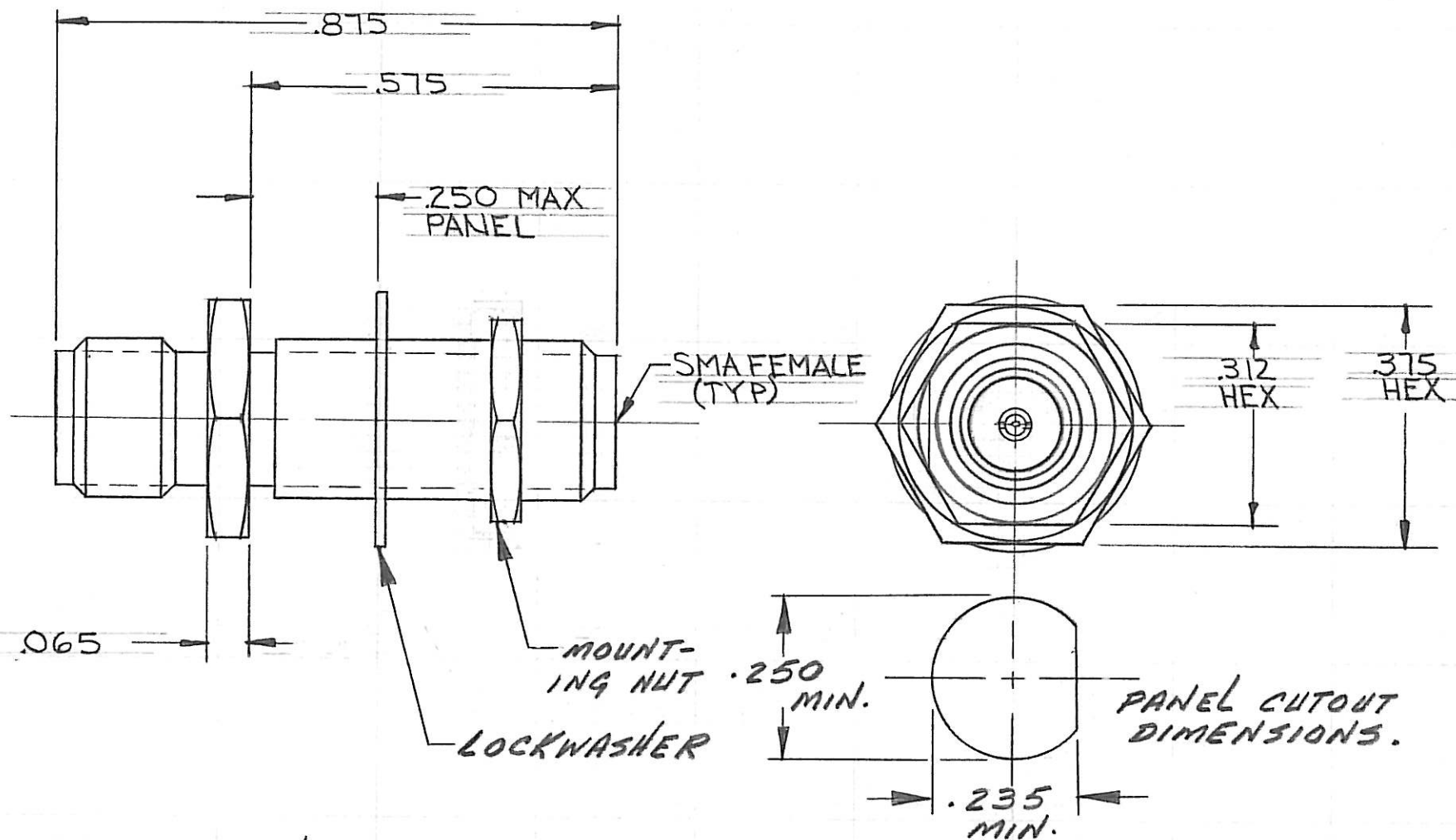




1 ADD SUFFIX SF TO P/N FOR STAINLESS FINISH

NOTICE

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TOLERANCES AND NOTES EXCEPT AS NOTED

DIMENSIONS ARE IN INCHES

LINEAR .XX $\pm$.015 ANGULAR $\pm$ 1/2°
 .XXX $\pm$.005
 FRACTION $\pm$ 1/32

1. MACHINE FINISH ∇ 63 RMS
2. BREAK ALL SHARP EDGES .005-.010
3. ALL MACHINED FILLETS R.
4. ALL MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 PER INCH.
5. MACHINED DIAMETERS TO BE CONCENTRIC WITHIN .002-.005 T.I.R.
6. DIMENSIONS TO BE MET BEFORE PLATING.
7. CHAMFER ALL THDS. 45°
8. THREADS PER H-28.
9. REMOVE FRAYED EDGES ON TEFLON.
10. REMOVE ALL BURRS.

	STAINLESS STEEL		MIL-C-39012
MATERIAL	SIZE	SPECIFICATION	PROCUREMENT
FINISH	HEAT TREAT	B	5/4/21
GOLD		APPR.	
CONNECTING DEVICES Inc. 108 Arena Street, El Segundo, Calif. 90245		ENG.	John Dumbell 4/13/78
		CHK.	
		DR.	4/13/78
BULKHEAD FEEDTHROUGH		CDI 5170CC	B

WEIGHT	SCALE
	4/1