

4

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LOC

DIST

REVISIONS

AG

53

P

LTR

DESCRIPTION

DATE

DWN

APVD

A

REVISED PER ECO-06-001742

31JAN06

JDP

JGH

1. MATERIAL:

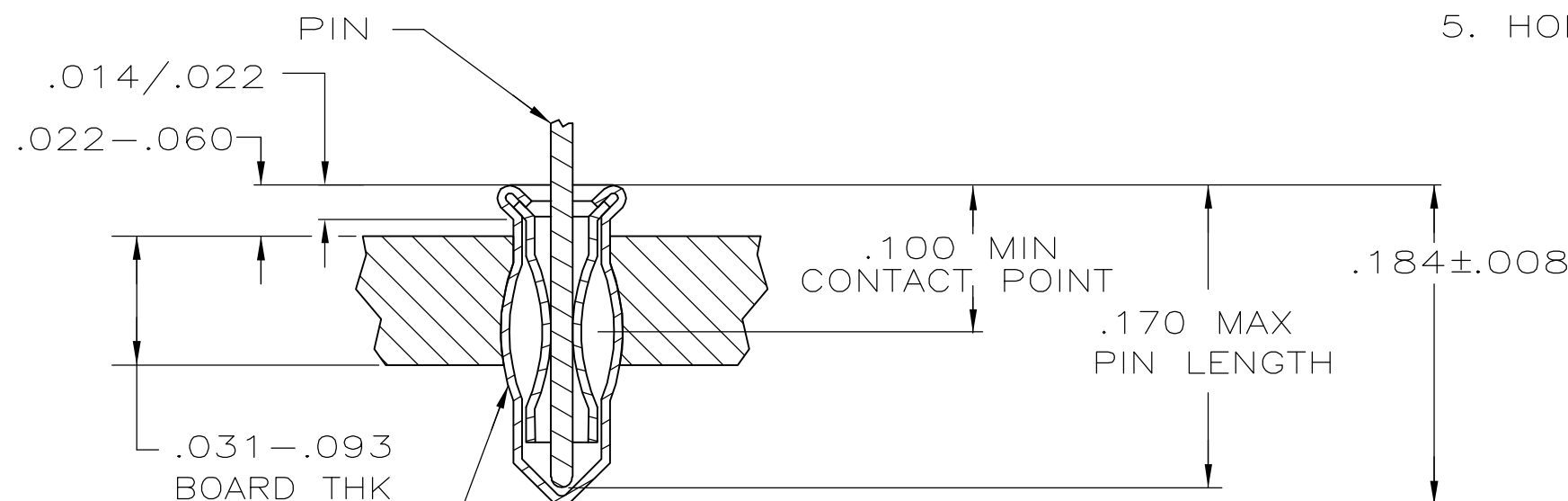
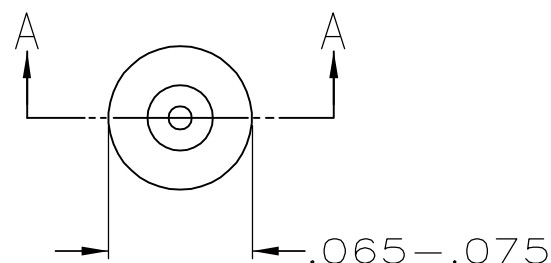
EYELET - COPPER PER ASTM B 152

SPRING - BERYLLIUM COPPER PER ASTM B 194

2 TIN PLATE PER ASTM B 545 .000100 MIN THICK.

3 GOLD PLATE PER ASTM B 488 .000030 MIN THICK OVER
NICKEL PLATE PER QQ-N-290 ON CONTACT AREA.4 TO INSURE 1/2 OZ MIN RETENTION DO NOT
EXCEED .004 DIFFERENCE IN PIN DIA WHEN
CHANGING TO A SMALLER DIA PIN.

5. HOLE SIZE FOR HAND INSERTION .053-.055.



SECTION A-A

.100/ .170	.014/ .026	GOLD TIN	2	5645952-2
LENGTH	DIA	4	SPRING EYELET	5645952-1
PIN		FINISH		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. VARELA - DOCK5 19APR2005	tyco Electronics		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK J. HAVENER 19APR2005			NAME	
		APVD J. HAVENER 19APR2005	PRODUCT SPEC 108-14008 APPLICATION SPEC 114-13152 WEIGHT -		MINIATURE SPRING SOCKET ASSEMBLY SERIES 2 LONG	
MATERIAL NOTE 1		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH		SIZE A3		CAGE CODE 00779
		SEE TABLE		DRAWING NO C-5645952		RESTRICTED TO -
		CUSTOMER DRAWING		SCALE NTS		SHEET 1 OF 1
						REV A

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