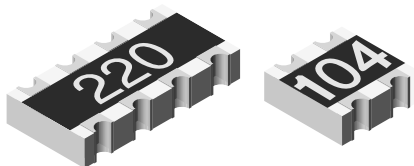


Thick Film Chip Resistor Array



CRA06P thick film resistor array is constructed on a high grade ceramic body with concave terminations. A small package enables the design of high density circuits. The single component reduces board space, component counts and assembly costs.

FEATURES

- Concave terminal array with square corners
- 4 and 8 terminal package with isolated resistors
- Wide ohmic range: 10R to 1M0
- Lead (Pb)-free solder contacts on Ni barrier layer
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912


RoHS
COMPLIANT

STANDARD ELECTRICAL SPECIFICATIONS

MODEL	CIRCUIT	POWER RATING $P_{70^{\circ}\text{C}}$ W	LIMITING ELEMENT VOLTAGE MAX. $V_{\cong}$	TEMPERATURE COEFFICIENT $\pm$ ppm/K	TOLERANCE $\pm$ %	RESISTANCE RANGE Ω	E-SERIES
CRA06P	03	0.063	50	100	1	10 to 1M	24 + 96
				200	2; 5		24
				Zero-Ohm-Resistor: $R_{\text{max.}} = 50\text{ m}\Omega$, $I_{\text{max.}} = 1\text{ A}$			

TECHNICAL SPECIFICATIONS

PARAMETER	UNIT	CRA06P 03 CIRCUIT
Rated dissipation at 70 °C ⁽²⁾	W per element	0.063
Limiting element voltage ⁽¹⁾	V_{Σ}	50
Insulation voltage (1 min)	$V_{\text{DC/AC}}$ peak	100
Category temperature range	°C	- 55 to + 155
Insulation resistance	Ω	$> 10^9$

Notes

⁽¹⁾ Rated voltage: $\sqrt{P \times R}$.

⁽²⁾ The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

PART NUMBER AND PRODUCT DESCRIPTION

Part Number: CRA06P08347K0JTA ⁽³⁾

C	R	A	0	6	P	0	8	3	4	7	K	0	J	T	A		
MODEL	TERMINAL STYLE	PIN	CIRCUIT	VALUE	TOLERANCE	PACKAGING ⁽⁴⁾	SPECIAL										
CRA06	P	04 08	3 = 03	R = Decimal K = Thousand M = Million 0000 = 0 Ω Jumper	F = ± 1 % G = ± 2 % J = ± 5 % Z = 0 Ω Jumper	TA TC	Up to 2 digits										

Product Description: CRA06P 08 03 473 J RT1 e3

CRA06P	08	03	473	J	RT1	e3
MODEL	TERMINAL COUNT	CIRCUIT TYPE	RESISTANCE VALUE	TOLERANCE	PACKAGING ⁽⁴⁾	LEAD (Pb)-FREE
CRA06P	04 08	03	473 = 47 k Ω 4702 = 47 k Ω 10R0 = 10 Ω 100 = 10 Ω 000 = 0 Ω Jumper First two digits (3 for 1 %) are significant. Last digit is the multiplier.	F = ± 1 % G = ± 2 % J = ± 5 % Z = 0 Ω Jumper	RT1 RT6	e3 = Pure tin termination finish

Notes

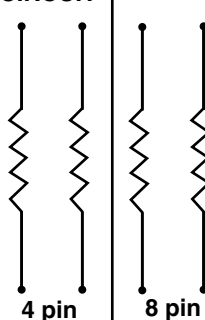
⁽³⁾ Preferred way for ordering products is by use of the PART NUMBER.

⁽⁴⁾ Please refer to the table PACKAGING, see next page.

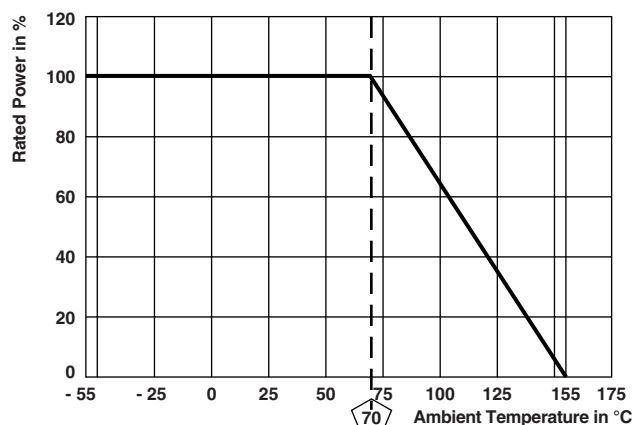
PACKAGING						
MODEL	TAPE WIDTH	DIAMETER	PITCH	PIECES/REEL	PACKAGING CODE	
					PAPER TAPE	
					PART NUMBER	PRODUCT DESCRIPTION
CRA06P	8 mm	180 mm/7"	4 mm	5000	TA	RT1
		330 mm/13"	4 mm	20 000	TC	RT6

CIRCUIT

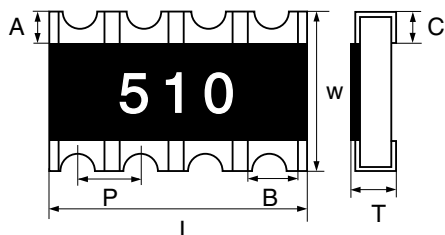
03 CIRCUIT



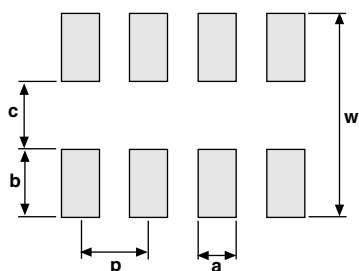
DERATING



DIMENSIONS



PIN NO#	DIMENSIONS in millimeters						
	L	A	B	C	P	T	W
4	1.60	0.30	0.40	0.40	0.80	0.60	1.60
8	3.20	0.30	0.40	0.40	0.80	0.60	1.60
Tol.	± 0.20	± 0.20	± 0.15	± 0.20	-	± 0.10	± 0.15



SOLDER PAD DIMENSIONS in millimeters					
	c	w	p	a	b
WAVE	0.8	2.6	0.8	0.4	0.9

TEST PROCEDURES AND REQUIREMENTS

EN 60115-1			
TEST (clause)	CONDITIONS OF TEST	REQUIREMENTS PERMISSIBLE CHANGE ($\Delta R/R$) ⁽¹⁾	
		STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER
	Stability for product types:		
	CRA06P	10 Ω to 1 M Ω	10 Ω to 1 M Ω
Resistance (4.5)	-	$\pm 1 \%$	$\pm 2 \%$; $\pm 5 \%$
Temperature coefficient (4.8.4.2)	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K
Overload (4.13)	$U = 2.5 \times (P_{70} \times R)^{1/2}$ $\leq 2 \times U_{max.}$; 0.5 s	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
Solderability (4.17.5) ⁽²⁾	Aging 4 h at 155 °C, dryheat Solder bath method; 235 °C; 2 s Visual examination	Good tinning ($\geq 95 \%$ covered) no visible damage	
Resistance to soldering heat (4.18.2)	Solder bath method; (260 $\pm$ 5) °C; (10 $\pm$ 1) s	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
Rapid change of temperature (4.19)	30 min at LCT = - 55 °C; 30 min at UCT = 125 °C; 5 cycles	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.5 \% R + 0.05 \Omega)$
Damp heat, steady state (4.24)	(40 $\pm$ 2) °C; 56 days; (93 $\pm$ 3) % RH	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Climatic sequence (4.23)	16 h at UCT = 125 °C; 1 cycle at 55 °C; 2 h at LCT = - 55 °C; 1 h/1 kPa at 15 °C to 35 °C; 5 cycles at 55 °C $U = (P_{70} \times R)^{1/2}$ $U = U_{max.}$; whichever is less severe	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Endurance at 70 °C (4.25.1)	$U = (P_{70} \times R)^{1/2}$ $U = U_{max.}$; whichever is less severe 1.5 h "ON"; 0.5 h "OFF"; 70 °C; 1000 h	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Extended endurance (4.25.1.8)	Duration extended to 8000 h	$\pm (2 \% R + 0.1 \Omega)$	$\pm (4 \% R + 0.1 \Omega)$
Endurance at upper category temperature (4.25.3)	UCT = 125 °C; 1000 h	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$

Notes
⁽¹⁾ Figures are given for a single element.

⁽²⁾ Solderability is specified for 2 years after production or requalification. Permitted storage time is 20 years.

APPLICABLE SPECIFICATIONS

- | | |
|-----------------|--|
| • EN 60115-1 | Generic specification |
| • EN 140400 | Sectional specification |
| • EN 140401-802 | Detail specification |
| • IEC 60068-2-X | Variety of environmental test procedures |
| • EIA 481 | Packaging of SMD components |



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