

SPECIFICATION CONTROL DRAWING

44A0114

WIRE, RADIATION-CROSSLINKED, POLYALKENE-INSULATED,
LIGHTWEIGHT, GENERAL PURPOSE, 600 VOLT

12-11-09

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This specification sheet forms a part of the latest issue of Raychem Specification 44.

CONDUCTOR - SILVER-COATED HIGH-STRENGTH
COPPER ALLOY

PRIMARY INSULATION - RADIATION-CROSSLINKED,
EXTRUDED POLYALKENE

JACKET - RADIATION-CROSSLINKED,
MODIFIED PVDF
Thickness: .003 ± .001 in.

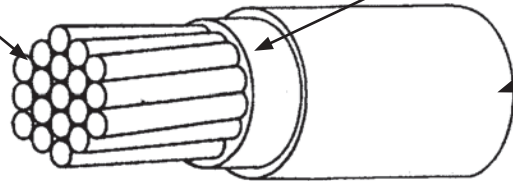


TABLE I. CONSTRUCTION DETAILS

PART NUMBER <u>1/</u>	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	DIAMETER OF STRANDED CONDUCTOR (in.)		FINISHED WIRE		
			MINIMUM	MAXIMUM	MAXIMUM RESISTANCE AT 20°C (ohms/1000 ft)	DIAMETER (in.)	MAXIMUM WEIGHT (lbs/1000 ft.)
44A0114-26-*	26	19 x 38	.018	.020	44.8	.034 ± .002	1.4
44A0114-24-*	24	19 x 36	.023	.025	28.4	.040 ± .002	2.1
44A0114-22-*	22	19 x 34	.029	.032	17.5	.047 ± .002	3.1
44A0114-20-*	20	19 x 32	.037	.040	10.7	.055 ± .002	4.6
44A0114-18-*	18	19 x 30	.046	.050	6.8	.065 ± .002	7.0
44A0114-16-*	16	19 x 29	.052	.057	5.3	.072 ± .003	8.9

TABLE II. PERFORMANCE DETAILS

PART NUMBER <u>1/</u>	BEND TESTING				
	MANDREL DIAMETER (inch) (± 3%)			WEIGHT (lb) (± 3%)	
	IMMERSION, LIFE CYCLE AND ACCELERATED AGING	COLD BEND	WRAP	IMMERSION, LIFE CYCLE AND ACCELERATED AGING	COLD BEND
44A0114-26-*	.500	.500	.250	.250	.500
44A0114-24-*	.500	.500	.250	.375	.500
44A0114-22-*	.750	.750	.250	.375	1.00
44A0114-20-*	.750	.750	.250	.375	1.00
44A0114-18-*	1.00	1.00	.375	.500	1.00
44A0114-16-*	1.00	1.00	.375	.500	1.00

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.
Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED
TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

ACCELERATED AGING: 300 ± 2°C for 6 hours

Identification legibility, 225 ± 2°C for 6 hours

BLOCKING: 150 ± 2°C for 24 hours

COLOR: White preferred

FLAMMABILITY: 30 seconds (maximum); 3 in. (maximum); no flaming of facial tissue

HUMIDITY RESISTANCE: Insulation Resistance, 5000 megohms for 1000 ft. (minimum)

IDENTIFICATION, STRIPING AND BAND DURABILITY:

125 cycles (250 strokes) (minimum), 500 g weight

IMMERSION: Diameter increase 5% (maximum); no cracking, no dielectric breakdown

INSULATION ELONGATION AND TENSILE STRENGTH:

Primary Insulation,

Elongation, 150% (minimum)

Tensile Strength, 2500 lbf/in² (minimum)

INSULATION FLAWS:

Primary Insulation,

Spark Test, 4.2 kV (rms) at 3.0 kHz

Impulse Dielectric Test, 6.0 kV (peak)

Finished Wire,

Spark Test, 5.7 kV (rms) at 3 kHz

Impulse Dielectric Test, 8.0 kV (peak)

INSULATION RESISTANCE: 5000 megohms for 1000 ft. (minimum)

LIFE CYCLE: 200 ± 2°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHRINKAGE: 300 ± 2°C, 0.125 in. (maximum) in 12 inches

SMOKE: 200 ± 2°C. No visible smoke.

SURFACE RESISTANCE: 500 megohms-in. (minimum), both readings

THERMAL SHOCK RESISTANCE: 150 ± 2°C, 0.060 in. (maximum)

VOLTAGE WITHSTAND (Post Environmental): 2500 volts (rms), 60 Hz, 5 minutes

WICKING: 2.25 in. (maximum)

PART NUMBER: The "***" in the part numbers on page 1 shall be replaced by a color code designator.

1/ Example: AWG 20, white: 44A0114-20-9

AWG 20, white with black stripe: 44A0114-20-90

1/ See footer section on page 1