	8				7	
THIS DRAWING IS UNPUBLIS		RELEA CTRONICS CORPORATION.	SED FOR PUBLICATION ALL RIGHTS RESERVED.		20	
PART	REV		RIPTION		OGRAMMED	
NUMBER					10RY CHI	
9 2 4 -	A		CARRIER US CARRIER		9 2 4 -	
7-1911214-1	A		PARE PARTS	9 - 1		
7 - 9 2 4 - 6			PARE PARTS		9 2 4 -	
7 - 9 2 4 - 7	A		PARTS KIT		_	
APPLICA	ATOR [) A T A				
	IZE	TYPE				
WIRE I.22mr	m [.04	8] F				
INSUL 2.03mr	n [.08	0] F				
APPL INSTRU		s n				
408-10	135					
TERMINAL DATA	: TE T	ERMINAL	TYCO ELI	ECTRONI	CS CRIMF	p spec
TERMINAL NAME	: MIN	UNIV MAT	E-N-LOK P	IN CON	ITACT	
WIRE STRIP					METER RA	
3.2-4.0 mm [.]					047068	N]
TERMINAL APPL SPEC		4-5050 (A)	4 -	(C)	-	
			$\mathbb{Q} \mathbb{Q} \mathbb{Q}$			
TERMINALS,	APPLI	ED				
170359-1 (A)		0359-2 (A)	170359-3		170359-4	
I-I70359-2 (A) I7036I-3 (A)		70359-3 (A) 0361-4 (A)	170361-1		7036 -2	
- 7036 -3 (A)		090I-I (B)	770901-2		770901-3	
I-77090I-0 (B)		4218-1 (C)	794218-2		794218-3	
I-794218-0 (C) 770902-4 (B)		0902-1 (B) 0902-5 (B)	770902-2		770902-3	
I-770902-I (B)		42 9- (C)	794219-2		794219-3	
-7942 9-0 (C)		-			-	
WIRE SIZE		IMP HEIGH				
†		mm[INCH]				
22AWG or 0.34mm 24AWG or 0.22mm		<u>78±.05 -[.031</u> 69±.05 -[.027				
26AWG or 0.14mm		<u>63±.05 ~[.025</u>	^			
_						
	~ ~ · · · · =					
\sim		NDED SPAR				
2 GR	ease i	BEARING S	URFACES L	IGHTL	Υ.	

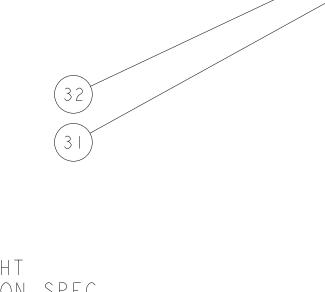
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

A ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.

APPLY P/N I-23419-5 LOCTITE(R) TO THREADS.

A WHEN CRIMPING TIN COATED 26 AWG WIRE, CRIMP HEIGHT TOLERANCE WILL BE STATED IN RELEVANT APPLICATION SPEC.

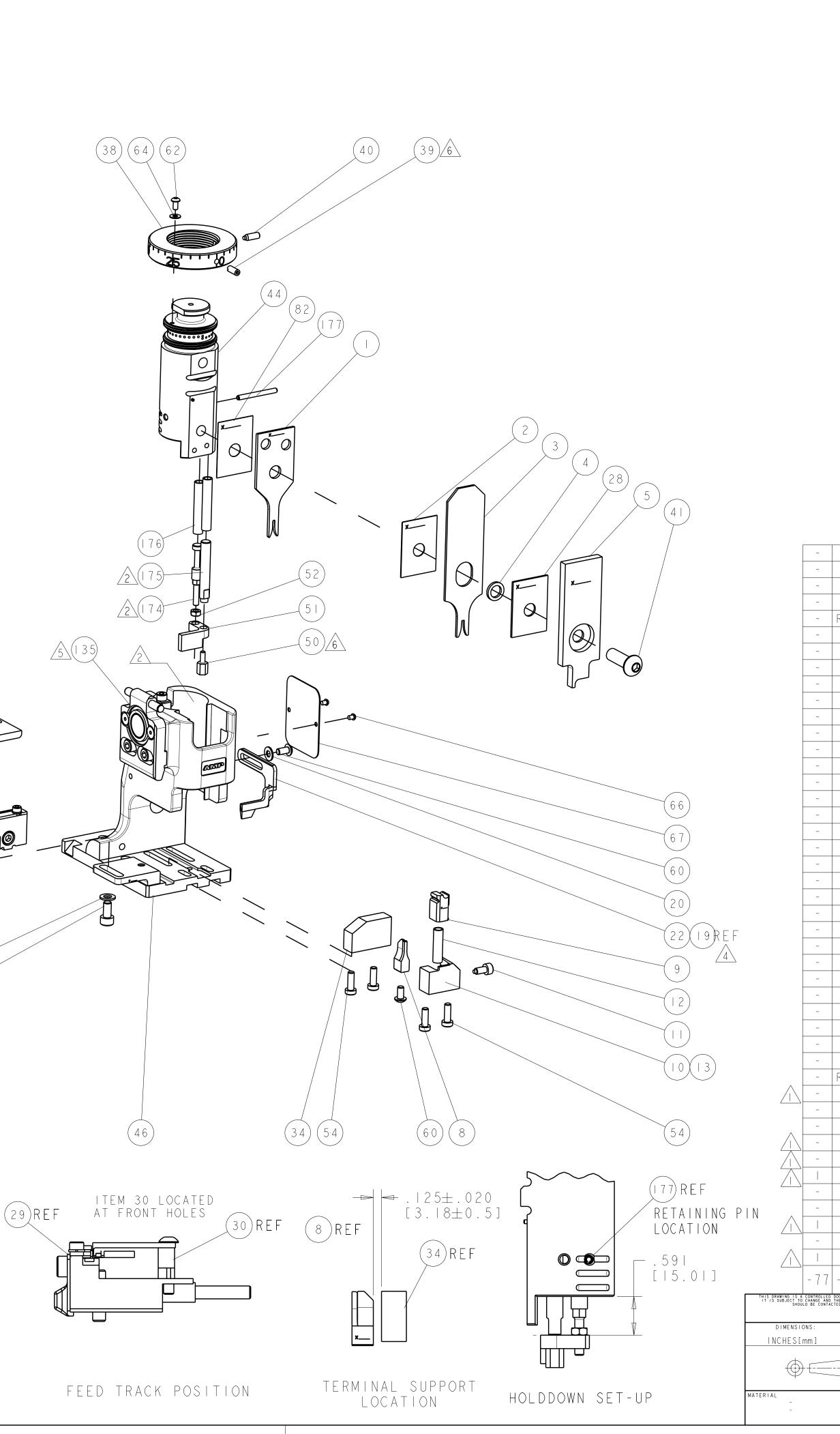


 $(3\cdot3)$

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AMP 4805 REV 3IMAR2000 Pro/ENGINEER DRAWING



4

1			1				
			-993 -6		PIN, SLOTTED SPRING 3.0 X 30.0	177	С
2			3-22280-7	SPRING, COMPRESSION	176		
	I I I I752353-I			GUIDE PIN, HOLDDOWN	175		
	I I I I901680-1			GUIDE PIN, HOLDDOWN	7 4		
REF	REF REF REF SEE TABLE			MEMORY CHIP, PROGRAMMED	135		
			455888-1	SPACER, CRIMPER	82		
			633565-1	DOCUMENTATION PACKAGE	7		
			90 048 -	TAG, IDENTIFICATION .	67		
2	2 2 2 2 21017-1			SCREW, DRIVE	66		
				18028-1	WASHER, FLAT, REG M3	64	
				1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62	
2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60	
4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54	
				- 8030 - 0	NUT, HEX, REG M3.5	52	
				90 68 -	HOLDDOWN, TERMINAL	51	
				- 752354-4	STANDOFF, HOLD-DOWN	50	
				752300-	SF SYSTEM III APPLICATOR	46	
				752308-1	RAM	44	
				2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	4	
			993002-4	SCREW, SET, SFT TIP	40		
			962043-	PLUNGER, BALL, METRIC	39		
		I I I I752309-1 I I I I752356-1			RING, INSULATION CRIMP	38	
			1752356-1	SUPPORT, TERMINAL	34	В	
2 2 2 2		3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33	-		
		18028-3	WASHER, FLAT, REG M5	32			
		5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31	-		
				1320908-4	SPACER, STRIP GUIDE	30	
		90 087 - - 455888 - 0	ASSEMBLY, STRIP GUIDE	29 28			
		320928-1	SPACER, CRIMPER	24			
					PLATE, STRIP GUIDE	22	
	I I I I976045-I I I I 18028-2			WASHER, FLAT, REG M4	20		
REF			1752311-1	STRIPPER	19		
			1338684-1	SHEAR HOLDER, FRONT	3		
			3-22280-3	SPRING, COMPRESSION	12		
				356885-4	STOP, SHEAR		
_		_		320921-1	SHEAR HOLDER, FRONT, CUT		
				462006 - 1	FLOATING SHEAR, FRONT	9	
2	2			1333225-9	ANVIL, COMBINATION	8	
				1 - 455889 - 4	DEPRESSOR, SHEAR	5	
				2-238011-5	BLOCK, CRIMPER SPACER	4	
2	2			9 - 456 34 - 4	CRIMPER, INSULATION F PREMIUM	3	
				455888-4	SPACER, CRIMPER	2	
2	2			568176-6	CRIMPER, WIRE		
	- 7					ITEM	А
- 76	1 1	- 6		PART NO	DESCRIPTION	NO	A
DOCUMENT FO THE CONTROL CTED FOR THE	LING ENGINER LATEST REV	ERING ORGANI ISION.	F	DWN 18MAR2008 R.DOBSON	Tyco Electronics		
	TOLERAN THERWISE	CES UNLE		CHK I8MAR2008 R.DOBSON	Hattisburg, FA 17103-3008		
			L	APVD I 8MAR2008 N.DEMING PRODUCT SPEC	SIDE FEED SYSTEM III APPLICATOR		
	.C =	£- £- ⊧-		-	-		
2 PL 3 PL 4 PL	.c =	±- ±- ±-	ŀ	APPLICATION SPEC		ICTED TO	
ANGL FINI	ES	- ±·		SEE TABLE weight	$\begin{bmatrix} 1 & 1 \\ 1 & 2 \end{bmatrix} = \begin{bmatrix} 1 & 2 \\ 2 & 4 \end{bmatrix} = \begin{bmatrix} 1 & 2 \\ 2 & 4 \end{bmatrix} = \begin{bmatrix} 1 & 2 \\ 2 & 4 \end{bmatrix} = \begin{bmatrix} 1 & 2 \\ 2 & 4 \end{bmatrix} = \begin{bmatrix} 1 & 2 \\ 2 & 4 \end{bmatrix}$		
	-		-	-		EV A	
				CUSTOMER DRAWING	3:5	A	

			2						
FEED FINGER 1901694-1	SET UP GAGE 90 067-	LOC	dist 66	P	LTR	REVISIONS	DATE	DWN	APVD
					А	RELEASED	08APR2008	RD	GB

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Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1911214-6</u>