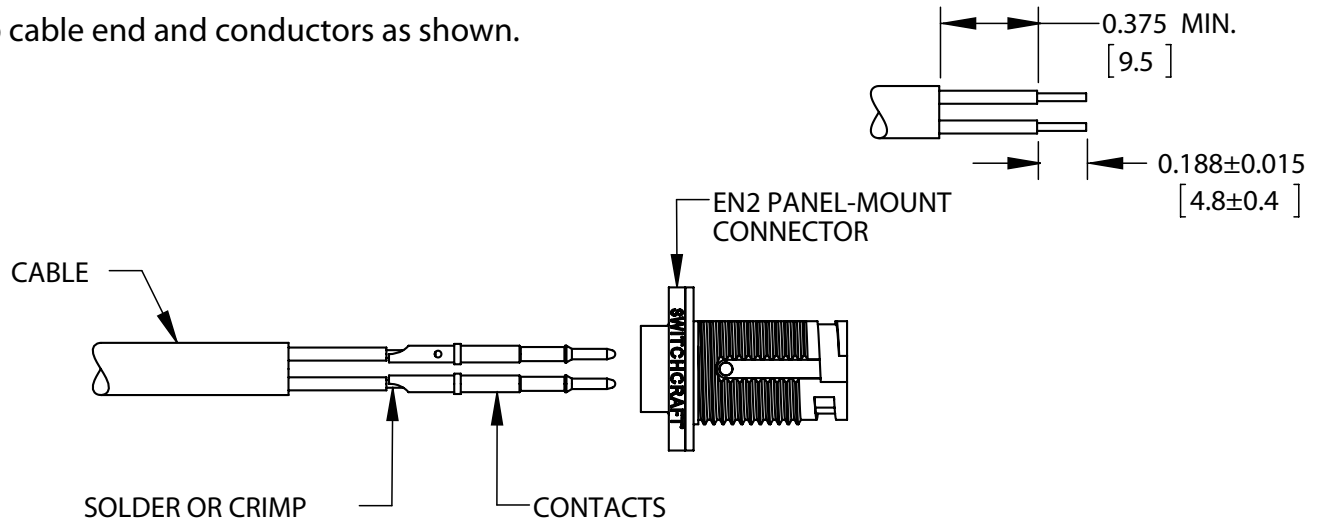


EN2 SERIES SEALED CONNECTORS

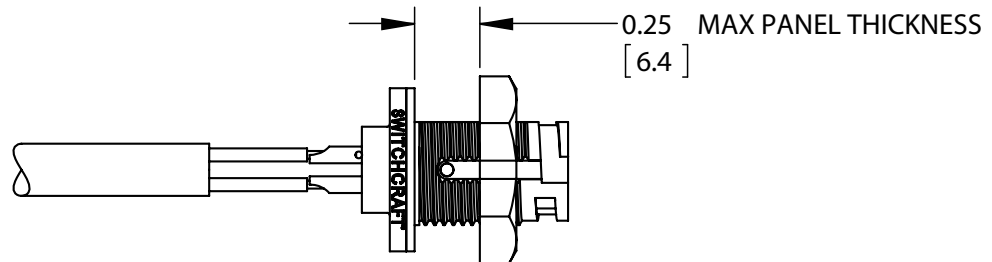
NEW PRODUCT BULLETIN 601

EN2 PANEL CONNECTOR FIELD ASSEMBLY INSTRUCTIONS

Strip cable end and conductors as shown.



Soldering or crimping conductors to contacts is recommended before insertion into connector. If crimping, use hand or pneumatic crimp tool with crimp positioner per contact size. If soldering after contacts are inserted in the connector, limit exposure of contacts to soldering iron temperature to 4 sec. maximum. Soldering iron temperature should not exceed 650°F (343°C).



Insert wired contacts into connector housing using an insertion tool and per contacts arrangements. Align and install connector into panel cut-out. Tighten hex nut 5 -6 in-lb.

