

the machine safety specialist

LAT-1 Laser Alignment Tool

Visible Laser Device for Aligning Light Screen and Grid Systems



Features

- Totally self-contained visible-beam laser tool simplifies the alignment of any opposed-mode sensor pair, especially in applications that include long distances or corner mirrors
- Reduces the time required to align light screen systems and corner mirrors;
 eliminates much trial-and-error guesswork when working with infrared beams
- · Uses one common 9-volt battery (included)
- · Built-in circular bubble level
- One 4" x 4" square of high-grade retroreflective target material included for easy viewing of the laser spot at long distances
- Mounting clip (available separately or as part of a kit; see below) snaps squarely onto the housings of Banner safety light screen/grid emitters and receivers



Caution . . . Laser Light Can Damage Your Eyes

- View only the diffuse image of the laser beam where it strikes the alignment target.
- Always view the laser image from behind the LAT-1.
- Never look directly into the laser lens or into a mirror reflection of the laser light heam

See alignment procedure for more information. Failure to follow these guidelines can result in vision damage.



Models

Emitter/Receiver	LAT-1 with Clip(s) Kit	Clip Only
Housing	Model	Model
MINI-SCREEN®	LAT-1-MS	MSA-LAT-1
MICRO-SCREEN®	LAT-1-US	USA-LAT-1
EZ-SCREEN™	LAT-1-SS	EZA-LAT-2
EZ-SCREEN™ Type 2	LAT-1-LS	LSA-LAT-2
MINI-SCREEN [®] H.D., EZ-SCREEN [™] Grid or Point	LAT-1-HD	EZA-LAT-1
EZ-SCREEN™ LP	LAT-1-LP	LPA-LAT-2
All of the Above	LAT-1	1
EZ-SCREEN™ Type 2 Heavy Duty	LAT-1-LSHD	LSHDA-LAT-2
PICO-GUARD™ SFP12 Safety Points	LAT-1-SFP12	_
PICO-GUARD™ SFP30 Safety Points	LAT-1-SFP30	_

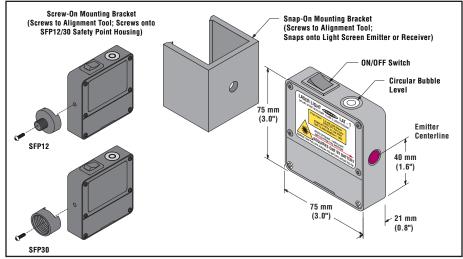


Figure 1. Laser Alignment Tool features and dimensions

LAT-1 Laser Alignment Tool

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Supply Voltage and Current	One standard 9V battery, included (replaceable); approximately 20 hours of continuous operation
Sensing Beam	Class 2 laser, 640-660 nm visible red IEC Pulse Width: 7 µs Rep rate: 30 µs Peak output power: 2.8 mW, 33kHz, 25% duty cycle
Beam Size at Aperture	Approximately 2 mm (0.08") diameter
Beam Divergence	± 1.0 milliradian within specified temperature range ± 0.5 milliradians at room temperature
Beam Placement	Within \pm 4 milliradians (approximately \pm 0.25 degrees) of parallel to front, back, top and bottom of housing
Construction	Aluminum housing; black anodized finish Black polypropylene cover with flexible hinge for battery access
Environmental Rating	NEMA 1; IEC IP50
Operating Conditions	Temperature: 0° to +40°C (+32° to 104°F) Maximum Relative Humidity: 90% @ +50°C (non-condensing)
Laser Classification	U.S. Safety Standards 21 CFR 1040.10 European Standards EN 60825-1:1994
Application Notes	See Caution on page 1 regarding safe use of laser beam.

Alignment Procedure

To align a safety light screen using the LAT-1:

- 1. Mount all sensors and corner mirrors per the instructions in the appropriate manual. Leave the hardware slightly loose to allow for positioning adjustment.
- Assemble the appropriate clip to the LAT-1; snap it onto the light screen emitter or receiver, and slide it to one end of the sensor. (HINT: Check the receiver for plumb first, before attaching the LAT-1 to the emitter for alignment.) Attach a retroreflective target to the corresponding end of the opposite sensor.
- 3. If the sensors are mounted vertically, check the circular bubble level for plumb orientation.
- 4. Standing behind the Alignment Tool, view the retroreflective target from behind the sensor (see Figure 2). Adjust either or both sensors and/or the corner mirrors as needed to place the laser image at the desired spot on the opposite sensor.
- 5. Move the Alignment Tool and the retroreflective target to the opposite ends of the sensors and repeat step 4.
- 6. Repeat steps 4 and 5 until the image falls at the desired spot at both the top and bottom of the opposite sensor; then tighten all mounting hardware.



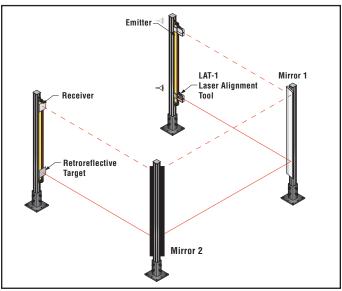


Figure 2. Aligning a corner-mirror light screen application using the Laser Alignment Tool

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