

The D-subminiature is one of the most popular styles of connectors in the I/O category. It is used in computer, telecom, datacom, medical, and test instrumentation applications as well as in the military and aerospace fields.

**Types of D-subminiature connectors manufactured by Cinch**

- Printed Circuit Board connectors:
  - Vertical connectors for panel mounting with Dip Solder PC tails.
  - Right-Angle connectors for board mounting with Dip Solder PC tails.
- Wire Termination connectors for cable assemblies or wire harnesses:
  - Crimp and Poke connectors.
  - Solder Cup connectors.
  - Insulation Displacement connectors IDCs to terminate discrete wire or flat cable.
  - Wire Wrap connectors.

**How to read this section**

- The information pages provide standard data common to all D-subminiature connectors. These include:
  - D-subminiature contact arrangements - see page 4-5.
  - Panel mounting specifications/hardware - see page 4-6.
  - D-subminiature shell dimensions - see page 4-7.
  - D-subminiature and combo D layouts - see pages 4-5, 4-8 thru 4-10, and 4-56.
  - General Performance Specifications - see page 4-2.
  - PCB thickness chart - see page 4-8.
- D-subminiature pages are grouped by series. A series is a family of connectors with a similar performance level. Each series shares a set of features and specifications, from economical and commercial grade product to high-reliability and military connectors. Each series begins with a page outlining general features and specifications of connectors, followed by the pages on individual connectors with drawings or features specific to that connector. Drawings reflect clarifications of dimensions not called out in the information pages of this catalog. The features of each series can be found in the chart on page 4-4.
- Accessories including backshells, junction shells, and hoods as well as hardware can be found on pages 4-80 thru 4-99.
- Termination tooling for Cinch connectors can be found at the end of the D-subminiature section of this catalog on pages 4-100 thru 4-104.

## General Information

- All connectors are intermateable with any Cinch D-subminiature of comparable pin count and density, or the D-sub connector of any other manufacturer complying dimensionally with MIL-C-24308.
- Solder terminations and boardlocks meet the requirements for solderability in accordance with MIL-STD-202, Method 208.
- DURABILITY
  - Mated connectors are subjected to cycles of insertions and withdrawals specified on the catalog page. After the prescribed cycles the connectors will meet the Cinch requirements concerning insertion-withdrawal force, individual contact insertion-withdrawal force, and contact resistance.
- APPROVALS
  - Most Cinch connectors have UL recognition and CSA approval; however, the specific approvals are listed on the individual catalog pages.
- CONTACTS
  - Cinch connector contacts are generally offered in Gold Flash or 30µin. gold plating for commercial product, and 50µin. gold plating for M24308 Series Military D-subminiature connectors.
  - Cinch connectors utilize economical stamped and formed contacts and/or screw machine contacts for enhanced performance.
  - Standard density connectors utilize size 20 contacts.
  - Cinch 1.5 Density Series connectors utilize size 22 contacts for greater density in a standard size D-subminiature outer shell.
- METAL SHELLS
  - Commercial-grade steel shells are usually available in zinc plating with yellow chromate finish or tin plating.
  - Tin-plated plugs have grounding indents.
  - Military grade M24308 Series connector shells are generally steel or in certain cases non-magnetic brass with cadmium plating and yellow chromate finish.
  - Insulator materials are glass-filled polyester, glass-filled nylon, and diallyl phthalate.
- The connectors are usually available in plugs and sockets in 9, 15, 25, 37, and 50 position sizes.

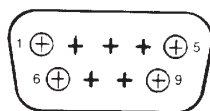
### **Printed Circuit Board Connectors**

- Cinch provides connectors in various footprints, contact diameters, and lengths in both vertical and right-angle PC mount styles with dip solder tails.
- Cinch PCB connectors have metal shells.

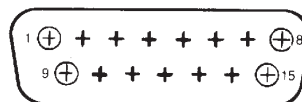
### **Connectors for Terminating Cable Wire**

- Wire Wrap connectors are available in two tail lengths for two-wrap and three-wrap terminations. The contact is terminated by wrapping wire around it using a wire wrap gun. This connector is especially useful for prototyping since the wire can be unwrapped and rewrapped if necessary.
- Solder Cup connectors allow reliable long-term termination by soldering the wire directly into the connector contact. Cinch Solder Cups accommodate up to 20 AWG wire.
- Crimp and Poke connectors allow the wire to be terminated more economically than wire wrap or solder cup styles. Contacts are crimped and inserted into the connector. In our D\*U Series, the contact is crimped around the conductor wire. In our D\*A Series, the contact is crimped around the wire and the insulation. Crimp and Poke connectors can be selectively loaded to save labor and material cost.
- IDC connectors are an alternative to other types of wire termination connectors. IDC is much faster and very reliable when all contacts are terminated and the volume is high. IDC utilizes mass termination of the cable wire. This can save considerable time and expense in the cable assembly process. The estimated time of terminating two ends of a 25-conductor discrete wire cable with 25-position D-subminiature connectors is about 5-1/2 to 6 minutes less per cable assembly using IDC connectors and Cinch Auto-Clinch termination tooling versus using Crimp and Poke connectors. This may vary considerably based on the operator, cable wire, and process. Cinch offers IDC connectors in two versions-for discrete wire or flat ribbon termination.

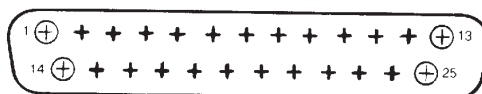
**Standard Density Plug Inserts**



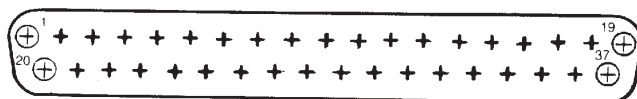
Shell Size E  
(9 Position)



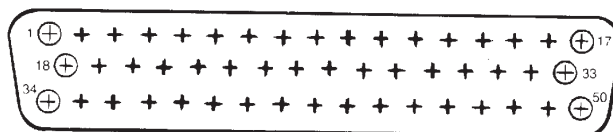
Shell Size A  
(15 Position)



Shell Size B  
(25 Position)

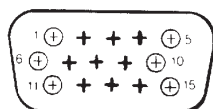


Shell Size C  
(37 Position)

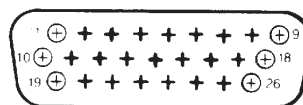


Shell Size D  
(50 Position)

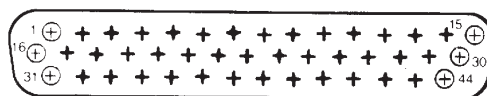
**1.5 Density Plug Inserts**



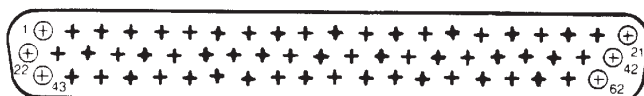
Shell Size E  
(15 Position)



Shell Size A  
(26 Position)



Shell Size B  
(44 Position)



Shell Size C  
(62 Position)

NOTE: Mating face of plug is shown; socket is mirror image.

# D-subminiature Metal Shell

## MIL-C-24308

### M24308 Series

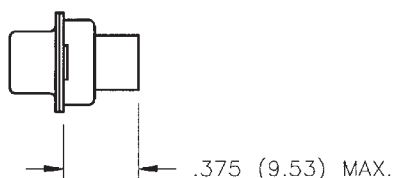


FEATURES	<ul style="list-style-type: none"><li>■ <i>Meets all MIL-C-24308 Class G specifications.</i></li><li>■ <i>Offered in Crimp and Poke and Solder Cup and PCB vertical and right-angle.</i></li><li>■ <i>Offered in 9, 15, 25, 37, and 50 position plugs and sockets except right-angle (9 to 37 positions).</i></li><li>■ <i>Monoblock green diallyl phthalate insulator for improved electrical performance.</i></li><li>■ <i>See pages 4-5 thru 4-10 for standard dimensions, contact arrangements, and panel mounting specifications.</i></li></ul>	
MATERIALS	<p><b>Insulator Material:</b> Glass-filled diallyl phthalate (green) per MIL-M-14, Type SDG-F</p> <p><b>Connector Shell:</b> Steel with cadmium plating and yellow chromate finish</p> <p><b>Contact Material:</b> Plug - Brass (machined), Socket - Phosphor bronze (machined)</p> <p><b>Contact Plating:</b> 50µin. gold over copper or nickel</p> <p><b>Dual Float Bushing:</b> Stainless steel, passivated or non-magnetic brass</p>	
ENVIRONMENTAL	<p><b>Operating Temperature:</b> -65°C to + 125°C</p> <p><b>Shock:</b> 50G peak per MIL-STD-202, Method 213, Condition G</p> <p><b>Vibration:</b> 12 cycles in three perpendicular directions @ 10-2000Hz, per MIL-STD-202 Method 204, Condition D</p> <p><b>Moisture Resistance:</b> 90-95% relative humidity @ 40°C for 96 hours per MIL-STD-202, Method 103</p>	
ELECTRICAL	<p><b>Withstanding Voltage:</b> Minimum 1250V RMS @ sea level</p> <p><b>Current Rating:</b> 5 Amps</p> <p><b>Contact Resistance:</b> 2.7 milliohms maximum</p> <p><b>Insulation Resistance:</b> 5000 megohms maximum (initial); 1000 megohms (minimum) after environmental testing</p>	
MECHANICAL	<p><b>Individual Contact Insertion and Separation Force (minimum/maximum):</b> 0.7 oz./12 oz.</p> <p><b>Durability:</b> 500 mating cycles</p>	

# D-subminiature Metal Shell MIL-C-24308 Crimp and Poke M24308 Series



- Available with .120 mounting holes, float bushings, or dual float bushings.
- Order with contacts included or separately.
- Order with contact Insertion/Extraction Tool included or order tool #CIET-20-HD separately. See page 4-103.



## Ordering Information

### Crimp and Poke Plugs

#### Steel Shell

#### Contacts Included. Insertion/Extraction Tool Not Included.

Positions	Mounting Holes	Float Bushings	Dual Float Bushings
9	M24308/4-1F	M24308/4-302F	M24308/4-435F
15	M24308/4-2F	M24308/4-303F	M24308/4-436F
25	M24308/4-3F	M24308/4-304F	M24308/4-437F
37	M24308/4-4F	M24308/4-305F	M24308/4-438F
50	M24308/4-5F	M24308/4-306F	M24308/4-439F

#### Contacts Included. Insertion/Extraction Tool Included.

Positions	Mounting Holes	Float Bushings	Dual Float Bushings
9	M24308/4-6F	M24308/4-313F	M24308/4-446F
15	M24308/4-7F	M24308/4-314F	M24308/4-447F
25	M24308/4-8F	M24308/4-315F	M24308/4-448F
37	M24308/4-9F	M24308/4-316F	M24308/4-449F
50	M24308/4-10F	M24308/4-317F	M24308/4-450F

#### Contacts Not Included. Insertion/Extraction Tool Not Included.

Positions	Mounting Holes	Float Bushings	Dual Float Bushings
9	M24308/4-259F	M24308/4-324F	M24308/4-457F
15	M24308/4-260F	M24308/4-325F	M24308/4-458F
25	M24308/4-261F	M24308/4-326F	M24308/4-459F
37	M24308/4-262F	M24308/4-327F	M24308/4-460F
50	M24308/4-263F	M24308/4-328F	M24308/4-461F