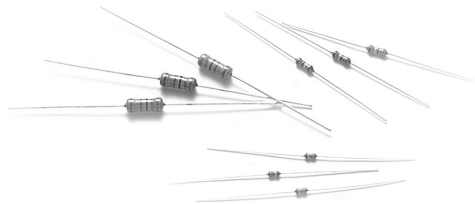


Metal Film Resistors

General Type

Normal & Miniature Style [MFR Series]



INTRODUCTION

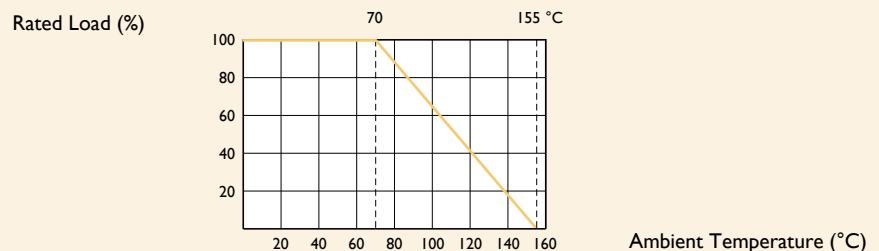
The MFR Series Metal Film Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of blue color lacquer.

FEATURES

Power Rating	1/6W, 1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	±0.5%, ±1%, ±5%
T.C.R.	±15ppm/°C, ±25ppm/°C, ±50ppm/°C, ±100ppm/°C

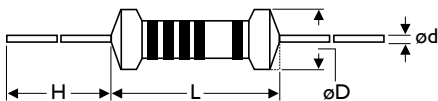
DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



DIMENSIONS

Unit: mm



STYLE		DIMENSION			
Normal	Miniature	L	øD	H	ød
MFR-12	MFR25S	3.4±0.3	1.9±0.2	28±2.0	0.45±0.05
MFR-25	MFR50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
MFR-50	MFR1WS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05
MFR100	MFR2WS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
MFR200	MFR3WS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05

Note:

ELECTRICAL CHARACTERISTICS

STYLE	MFR-12	MFR25S	MFR-25	MFR50S	MFR-50	MFRIWS	MFRI00	MFR2WS	MFR200	MFR3WS
Power Rating at 70°C	1/6W	1/4W		1/2W		1W		2W		3W
Maximum Working Voltage	200V		250V	300V	350V	400V	500V			
Maximum Overload Voltage	400V		500V	600V	700V	800V	1,000V			
Voltage Proof	300V	400V	500V			700V	1,000V			
Resistance Range	1 Ω - 10M Ω & 0 Ω for E24 & E96 series value									
Operating Temp. Range	-55°C to +155°C									
Temperature Coefficient	$\pm 15\text{ppm}/^\circ\text{C}$, $\pm 25\text{ppm}/^\circ\text{C}$, $\pm 50\text{ppm}/^\circ\text{C}$, $\pm 100\text{ppm}/^\circ\text{C}$									

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	$\pm 0.25\% + 0.05 \Omega$
Voltage Proof	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	$> 10,000\text{M} \Omega$
Solderability	IEC 60115-1 4.17	235 $\pm 5^\circ\text{C}$ for 3 ± 0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5 ± 0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	$\geq 2.5\text{kg}$ (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	$\pm 1.0\% + 0.05 \Omega$
Damp Heat Steady State	IEC 60115-1 4.24	40 $\pm 2^\circ\text{C}$, 90-95% RH for 56 days, loaded with 0.1 times RCWV	$\pm 1.5\% + 0.05 \Omega$
Endurance at 70°C	IEC 60115-1 4.25	70 $\pm 2^\circ\text{C}$ at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	$\pm 1.5\% + 0.05 \Omega$
Temperature Cycling	IEC 60115-1 4.19	-55°C $\Rightarrow$ Room Temp. $\Rightarrow$ +155°C $\Rightarrow$ Room Temp. (5 cycles)	$\pm 0.75\% + 0.05 \Omega$
Resistance to Soldering Heat	IEC 60115-1 4.18	260 $\pm 3^\circ\text{C}$ for 10 ± 1 Sec., immersed to a point 3 $\pm 0.5\text{mm}$ from the body	$\pm 0.25\% + 0.05 \Omega$

Note: Rated Continuous Working Voltage (RCWV) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$

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