



### Tools for Telecom, Fiber Optics, CATV, Wireless and Electronics Industries

### Installation • Maintenance • Repair

OVER 50 YEARS OF MANUFACTURING EXCELLENCE







Established 1946

### DESIGN TECHNOLOGY PRECISION QUALITY

Established in 1958; Jonard Industries Corp is a prime manufacturer of Tools for the Telecom, Fiber Optic, CATV and Electronic Industries with designs for installation, maintenance and repair. The company was founded by engineers and technically oriented professionals whose spirit, guidance and influence continue to this very day.

Jonard products are used in diversified applications. Our tools are used on "Airforce-One", the space shuttle, nuclear submarines, and down to earth applications such as computers, telephone installations and production lines.

We are proud to include AT&T, IBM, Hewlett Packard, Boeing, United Technologies, Comcast, Time Warner and many other prestigious companies on the list of satisfied Jonard customers. Our customers now number in the tens-of-thousands, due to our reputation, technical skills, dedication and our ability to meet their ever-increasing demands.

Established in 1946; OK Industries blossomed as a major force in the telecommunications and electronics industries. In February 2003 Jonard Industries merged the operations of OK Industries into the "Jonard Family of Companies." The result of this acquisition is a **Global Manufacturing Powerhouse** with over 100 years of combined experience.

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### WIRE WRAPPING OVERVIEW

Wire Wrapping is a method of making a wire connection by coiling the bare wire around the sharp corners of a terminal under mechanical tension. The technology was developed as an alternative to soldering, which presents various safety and reliability problems in many applications. A principal advantage of wire wrapping is that it provides a high-reliability connection that is also easily removed to correct or modify a wiring layout. Wire wrapping subjects the wire to tremendous tension and compression forces, causing the oxide layer on both wire and terminal to be crushed or sheared, resulting in a clean, oxide-free metal-to-metal contact. A standard wrap is generally used for 24 AWG and larger diameter wires; a modified wrap is typically used for 26 AWG and smaller wires, and is used almost exclusively for 28 to 30 AWG wires. In either case, the wrap style affects only the connection's mechanical stability; both styles provide suitable electrical connections.

METAL-TO-METAL CONTACT By bending the wire around the sharp corner of the terminal, the oxide layer on both wire and terminal is crushed or sheared, and a clean, oxide-free metal-to-metal contact is obtained.

#### TYPES OF WRAP

A "Regular" bit wraps the bare wire around the terminal. A "Modified" bit wraps a portion of insulation around the terminal in addition to the bare wire. This greatly increases the ability to withstand vibration.

HOW TO MAKE WIRE WRAPPED CONNECTIONS



∢

Step 1: Bit, Sleeve and **Pre-Stripped Wire** 

> **Step 2: Wire Insertion** Step 3: Wire Anchoring

Step 4: Terminal Insertion

Step 5: Finished Connection

#### TERMINAL DIAGONAL CHART



Do not press too hard. Let the OK tools do the work. Excessive pressure can lead to overwrapping. Backforce "BF" to prevent

Backforce "BF" to prevent overwrapping is available on most power tools and is recommended for use with 26 through 30 AWG

It's easy to feed wire into the slot in the OK bit correctly. Be sure the stripped end of the wire is "pushed-

INSUFFICIENT TURNS

in" all the way.

OVERWRAP

wire.

MEDIUM TENSION

#### STRIP FORCE CHART\*

V AWG	Vire Size Dia.	e Dia.	Min. number of turns		. strip orce
AVVG	inches	mm	(Bare Wire)	lbs.	gms
16	.051	1.30	4	15	6800
18	.0403	1.00	4	15	6800
20	.032	0.80	5	8	3600
22	.0253	0.65	5	8	3600
24	.0201	0.50	6	7	3200
26	.0159	0.40	7	6	2700
28	.0126	0.32	7	5	2200
30	.0100	0.25	7	3.3	1500

\*Conforms to MIL-STD-1130B



SOME HINTS ON MAKING WRAPPED CONNECTIONS

#### **OPEN WRAP & SPIRAL**

WRAP Just keep the OK tool on the terminal until the wrap is complete. Early removal can result in spiral and open wraps.



PIGTAIL Wire wrapping is a precision technique and the wrong bit and sleeve just cannot do the job. Improper selection can cause problems ranging from "Pigtails" to loose wraps.

DIMENSION B .025 .045 .010 .015 .020 .030 .035 .040 055 .060 .065 .070 .075 085 .095 mm 0.25 0.38 0.51 0.64 0.76 0.89 1.02 1.14 1.27 1.40 1.52 1.65 1.78 1.91 2.03 2.16 2.29 2.4 2.54 .018 **0.46** .022 0.56 .032 **0.81** .036 **0.91** .046 .056 .076 **1.93** .010 .014 .027 .041 .051 .061 .066 .071 .081 .086 .091 .096 .101 0.25 0.36 0.69 1.04 1.30 1.55 2.18 2.4 1.68 1.80 2.06 2.31 2.57 .025 **0.64** .029 **0.74** .033 **0.84** .052 **1.32** .057 **1.45** .021 0.97 . 1.19 . 1.96 2.34 2.59 0.38 0.46 0.53 1.09 1.58 1.70 1.83 2.0 2.21 2.46 DIMENSION .040 .045 .049 .058 .020 .022 .025 .028 .032 .036 .053 .063 .068 .073 .078 .083 .088 .093 .098 .103 0.64 0.71 0.81 0.91 1.02 1.25 1.35 1.47 1.60 0.51 0.56 1.14 1.73 1.85 1.98 2.24 2.49 2.62 .043 .050 060 .029 0.81 0.89 1.27 -1.42 1.52 2,13 2.30 0.64 0.69 0.74 0.99 1.09 1.19 1.65 1.75 1.88 2.01 2.26 2.52 2.64 .030 .032 .033 .036 .039 .046 .050 .054 .058 .062 .071 .076 .080 .06 105 1.27 0.76 0.81 0.84 0 91 0.99 1.07 1.17 1 37 1.47 1 58 1.70 1 80 1 93 2.03 2.16 2 29 2 41 2 5/ 2 67 .043 0.91 0.97 1 02 1.09 1.17 1.25 1.32 1.42 1.52 1.63 1.75 1.85 1 98 2.31 2.57 2.69 0.80 2.08 047 043 .056 .060 .068 .076 092 1.09 1.14 1.19 . 1.27 1.32 . 1.42 1.52 . 1.63 1.83 1.93 2.03 2.13 2.34 2.46 2.59 1.02 1.04 2.26 2.72 1.25 . 1.27 1.37 . 1.42 , 1.52 , 1.60 . 1.70 . 1.80 . 1.88 ŭ 1 98 2.11 2.44 1.17 2.21 2.31 2.57 2.67 2.77 .053 1.32 .074 .078 **1.88 1** 050 .051 .052 056 058 .060 .064 .067 .071 .082 086 .090 .094 .098 107 .111 . 1.30 1.35 1.42 1.47 , 1.70 1.80 , 1.98 2.08 2.18 2.29 2.39 2.62 1.52 1.63 2.49 2.72 2.82

Example: If "A"=.020", "B"=.060". The terminal diagonal is .063" as shown on chart.





### **PTX SERIES ELECTRIC** WIRE WRAPPING & UNWRAPPING TOOLS



The Patented PTX Series Wire Wrapping Tools from OK Industries bring revolutionary new benefits to installers, telecom technicians and other users. With worker safety in mind, we consulted a certified ergonomist and created an ergonomic tool, which includes a lightweight, well-balanced construction, dual-finger short-throw trigger, and a long handle to mitigate pressure on the palm. These features help to prevent repetitive stresses and result in an industry-leading design from a comfort and safety standpoint. Ask for the PTX Series Wire Wrapping Tools from OK Industries — and arm your workers with the tools that offer efficiency and worker safety in your interconnect activity.

#### **KEY FEATURES**

- Ergonomic Design Minimizes Repetitive Stress
- A 20' Long Power cord
- Rugged Construction
- Wraps and Unwraps 18 to 30 AWG Wire
- Rated Maximum Usage: 2,500 cycles/day
- For Bits & Sleeves: see Pages 7, 10-12

#### ORDERING INFORMATION AND PRODUCT SPECIFICATIONS

Part No.	Description	Weight	Voltage	RPM
PTX-1	Electric Wrap/Unwrap Tool - 115V	2.0 lb.	115V	3700
PTX-1BF	Electric Wrap/Unwrap Tool w/Backforce - 115V	2.0 lb.	115V	3700
PTX-2	Electric Wrap/Unwrap Tool - 230V	2.2 lb.	230V	4200
PTX-2BF	Electric Wrap/Unwrap Tool w/Backforce - 230V	2.2 lb.	230V	4200
PTX-48	Electric Wrap/Unwrap Tool - 48V	2.0 lb.	48V	3700



OK Industries



H-1000

### **PTX SERIES BATTERY** WIRE WRAPPING & UNWRAPPING TOOLS

#### BATTERY POWERED

#### LONG-LIFE NIMH BATTERY

The Patented PTX Series Wire Wrapping Tools from OK Industries bring revolutionary new benefits to installers, telecom technicians and other users. With worker safety in mind, we consulted a certified ergonomist and created an ergonomic tool, which includes a lightweight, well-balanced construction, dual-finger short-throw trigger, and a long handle to mitigate pressure on the palm. These features help to prevent repetitive stresses and result in an industry-leading design from a comfort and safety standpoint. Ask for the PTX Series Wire Wrapping Tools from OK Industries — and arm your workers with the tools that offer efficiency and worker safety in your interconnect activity.

### Permanently Attached Collet Nut High Power Motor Reverses for Unwrapping Ergonomic, Rugged Tool Design

Low Battery Indicator

#### **KEY FEATURES**

- Ergonomic Design Minimizes Repetitive Stress
- Rugged Construction
- Wraps and Unwraps 18 to 30 AWG Wire
- Rated Maximum Usage: 2,500 cycles/day
- For Bits & Sleeves: see Pages 7, 10-12



Part No.	Description	Weight	Voltage	RPM
PTX	Battery Wrap/Unwrap Tool (Battery not included)	1.1 lb.	3.6V*	3700
PTX-KIT1	115V battery tool kit (tool, charger, 2 batteries)	3.5 lb.	3.6V*	3700
PTX-KIT1DH	PTX-KIT1 w/DFB224 and H-1000	3.6 lb.	3.6V*	3700
PTX-KIT2	230V battery tool kit (tool, charger, 2 batteries)	3.5 lb.	3.6V*	4200

\* Powered by long-life NiMH battery

ACCESSORIES		ware conscrustivits con			в	
PTX-B	PTX Battery, 3.6V	1 Alexandre				
PTX-BC1	115V Battery Charger			1		
PTX-BC2	230V Battery Charger					
<b>H-1000</b>	Cordura Tool Pouch			0		
DFB224	Wrap/Unwrap Bit & Sleeve Set			U		Υ.
■ DFB2426	Wrap/Unwrap Bit & Sleeve Set	•				and a stable of the fact
		H-1000	PTX-BC1	PTX-B	DFB22	24

For a complete listing of bits and sleeves- see pages 7, 10-12





### **DUAL FUNCTION** WRAP/UNWRAP BIT & SLEEVE SETS





#### DFB224 & DFB2426 DUAL FUNCTION BIT/SLEEVE SETS

This innovative Patented product represents a truly revolutionary approach to wire wrapping, by combining both the wrap and the unwrap functions into one bit/sleeve set. The bit is precision machined for high quality wrapping in the clockwise direction, but also includes the removal mechanism that is used to unwrap when operated counterclockwise. The user can quickly and easily switch back and forth between wrap and unwrap mode by retracting or extending the retractable sleeve, and flipping the switch on a wrap/unwrap power tool (i.e., a power wire wrapping tool with reversible motor). This product, which can wrap or unwrap 22–26 AWG wire (depending on set), enables the user to maximize operating efficiency while eliminating the need to purchase and carry extra tools or bits for unwrapping. Also, to prevent pin-to-pin shorting, the retractable sleeve is coated with a durable 1000V dielectric material.

Note: The DFB set can only be used with the PTX or other powered wire wrapping tools with a reverse mode.

Part #	Description	Wire Size AWG MM	Min. Termin Diagonal IN. M		Max. T Diag IN.			minal Depth MM	Dia	inal Hole meter MM		ctive dius MM
DFB224	Wrap/Unwrap Bit/Sleeve Set 22-24 AWG	22/24 .50/.65	.054 1.3	7	.073	1.85	0.50	12.70	.075	1.90	.111	2.82
KB-DF224	Replacement bit for DFB224											
P-DF224	Replacement Sleeve for DFB224											
DFB2426	Wrap/Unwrap Bit/Sleeve Set 24-26 AWG	24/26 .40/.50	.054 1.3	7	.065	1.65	0.50	12.70	.066	1.67	.098	2.48
KB-DF2426	Replacement bit for DFB2426											
P-DF2426	Replacement Sleeve for DFB2426											

#### HOW TO USE THE DFB224 & DFB2426

The Wrap/Unwrap bit is shipped with the sleeve set in the wrap position. To change to the unwrap function simply pull the sleeve out approximately 1/4" (the sleeve is spring loaded and you should feel some tension while pulling forward), rotate the sleeve in either direction 180° and release. The sleeve should now be seated approximately 1/4" lower than in the wrap position. This will expose the unwrap feature on the bit.

To change back to the wrap position pull the sleeve out approximately 1/2" and rotate the sleeve in either direction 180° and release. The spout should be in the 12:00 position and the sleeve should be locked in position.

Note: If you cannot rotate the sleeve, you need to pull the sleeve out further before trying to rotate the sleeve.



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### MANUAL WIRE WRAPPING TOOLS

### MANUAL WIRE WRAPPING TOOLS

- G200/R3278 : Lexan<sup>™</sup>
- G100/R3278 : Aluminum
- G100/R3278INS : Aluminum (insulated)
- For Bits & Sleeves : see pages 10-12

Also available – bits and sleeves for old style chuckless wire wrapping tools

For precise reliable wraps, choose the tool you want. We offer durability with our rugged aluminum tool, G100/R3278, added protection with our insulated version, G100/R3278INS, providing 1000V of dielectric strength across most of the housing, and the same reliability, light weight plus a lower cost with our Lexan<sup>®</sup> model, G200/R3278. These tools accommodate wire sizes from 18 AWG (1.00mm) thru 32 AWG (0.20mm).



G200/R3278 Lexan™







# MANUAL WIRE WRAPPING & UNWRAPPING TOOLS

**INSULATED MANUAL WIRE WRAPPING TOOL WITH LED FLASHLIGHT** 



#### G100/R3278FL

This tool combines the rugged durability of all metal construction with an insulative material that provides 1000V dielectric strength across most of the housing, and an LED flashlight for task lighting...No more working in the dark! The flashlight uses a standard AAA battery, which can be easily changed. Flashlight is positioned for both 3" and 5" bits and sleeves so no adjustments are necessary.

The G100/R3278FL provides up to ten revolutions per squeeze of the trigger, and can accommodate wire sizes from 18-32 AWG. This hand operated wire-wrapping tool uses interchangeable bits and sleeves. And when you use our insulated sleeves, shorting between the pins of the main frame and other equipment is minimized.

#### WIRE WRAPPING FLASHLIGHT KIT



Add the convenience of task lighting to your wire wrapping gun with this Wire Wrapping Flashlight Kit. Compatible with all wire wrapping tools.

OR INDUSTRIES

This LED Flashlight Kit uses a standard AAA battery (included). Mounted on a bracket, this attachment installs in minutes and provides task lighting for those poorly lit areas. Flashlight is positioned for both 3" and 5" bits & sleeves so No Adjustments are necessary.

#### MANUAL WIRE UNWRAPPING TOOL

The combination of the G100/R3394CT unwrap tool and the PUW unwrap bit & sleeve set gives you the best tool for high speed wire unwrapping. High production, long life, low maintenance. Use Unwrap Set PUW2226 for wire AWG 20 thru 26 (0.80 thru 0.40mm).







G100/R3394CT

Unwrap Bit	Unwrap Sleeve	Bit and Sleeve Set	Wi	re Size	Terminal Hole Diameter				
Part No.	Part No.	Set No.	AWG	mm	Inches	mm			
2026UB	SOK2230	PUW2226	20-26	0.80-0.40	.070	1.77			





### BITS & SLEEVES WIRE WRAPPING



Fully compatible with any make or model wire wrapping tool. Modified bits provide 1 1/2–2 turns of insulation.

### 3" BITS AND SLEEVES CHART (AWG) INCHES

	S BITS AND SLEEVES CHART (AWG) INCHES											
					Maximum	Minimum	Maximum	Terminal		Terminal		
Wire			Bit	Sleeve	Insulation	Terminal	Terminal	Hole	Effective	Hole		
Gauge	Regular	Modified	Part No.	Part No.	Diameter	Diagonal	Diagonal	Depth	Radius	Diameter		
(AWG)					Inches	Inches	Inches	Inches	Inches	Inches		
18	•		KB18	P194LN		.060	.073	1.000	.150	.075		
20		•	WB20M	P194LN	.059	.042	.073	1.000	.150	.075		
20-22	•		KB2075	P2224	-	.042	.073	1.000	.123	.075		
22	•		KB22	P2224	-	.054	.073	.750	.117	.075		
22		•	WB2275M	P2224	.052	.049	.074	1.000	.132	.075		
22-24	•		KB224LH	P2224	-	.061	.085	1.000	.117	.086		
22-24	•		KB224-1	P2224	-	.054	.073	1.000	.111	.075		
22-24	•		KB224	P2224	-	.054	.073	.807	.111	.075		
22-24		•	WB224M	P2224	.050	.049	.074	1.250	.121	.075		
24		•	WB24DH	P2224	.046	.054	.073	1.750	.117	.075		
24	•		KB24	P2426	-	.055	.074	.750	.100	.075		
24		•	WB24SM*	P3032LN	.044	.024	.043	.750	.098	.044		
24-26		•	WB2426M	P2224	.046	.054	.073	.750	.118	.075		
26	•		KB26	P2426	-	.058	.073	1.000	.100	.075		
26		•	WB26SM*	P26LN	.031	.023	.038	.750	.075	.040		
26		•	WB26M	P2224	.046	.054	.073	1.000	.118	.075		
26		•	WB2644M*	P3032LN	.046	.024	.043	.750	.098	.044		
26		•	WB2669M	P2426	.041	.053	.068	1.000	.109	.069		
28		•	WB2870M	P2426	.034	.053	.068	1.000	.103	.070		
28		•	WB28SHM	P3032	.030	.031	.035	.750	.066	.036		
30		•	SB30MSH-B*	P3032	.027	.031	.035	.750	.064	.036		
30		•	SB30MMK*	P3032	.023	.031	.035	.750	.064	.036		
30-32		•	WB3032M*	P3032	.027	.034	.038	.750	.064	.040		
30-32		•	WB3032MIL <sup>†</sup>	P3032	.027	.034	.038	.750	.064	.040		
30-32	•		KB3032	P3032	-	.034	.038	.750	.064	.040		

\*These tools are recommended for .025" square terminals on .100" center to center of the pins † Provides 2.5 turns of insulation





### BITS & SLEEVES WIRE WRAPPING



Fully compatible with any make or model wire wrapping tool. Modified bits provide 1 1/2–2 turns of insulation.

### 3" BITS AND SLEEVES CHART METRIC

J	DIIJ	AND	JLEEV		Maximum	Minimum	Maximum	Terminal		Terminal
Wire			Bit	Sleeve	Insulation	Terminal	Terminal	Hole	Effective	Hole
Gauge	Regular	Modified	Part No.	Part No.	Diameter	Diagonal	Diagonal	Depth	Radius	Diameter
mm					mm	mm	mm	mm	mm	mm
1.00	•		KB18	P194LN		1.52	1.85	25.40	3.81	1.90
0.80		•	WB20M	P194LN	1.50	1.07	1.85	25.40	3.81	1.90
0.65-0.80	•		KB2075	P2224	-	1.07	1.85	25.40	3.12	1.90
0.65	•		KB22	P2224	-	1.37	1.85	19.05	2.97	1.90
0.65		•	WB2275M	P2224	1.32	1.24	1.87	25.40	3.35	1.90
0.50-0.65	•		KB224LH	P2224	_	1.54	2.15	25.40	2.97	2.18
0.50-0.65	•		KB224-1	P2224	-	1.37	1.85	25.40	2.82	1.90
0.50-0.65	•		KB224	P2224	_	1.37	1.85	20.50	2.82	1.90
0.50-0.65		•	WB224M	P2224	1.27	1.24	1.87	31.75	3.07	1.90
0.50		•	WB24DH	P2224	1.17	1.37	1.85	44.50	2.97	1.90
0.50	•		КВ24	P2426	-	1.39	1.87	19.05	2.54	1.90
0.50		•	WB24SM*	P3032LN	1.11	0.60	1.09	19.05	2.48	1.11
0.40-0.50		•	WB2426M	P2224	1.17	1.37	1.85	19.05	2.99	1.90
0.40	•		KB26	P2426	_	1.47	1.85	25.40	2.54	1.90
0.40		•	WB26SM*	P26LN	0.79	0.58	0.96	19.05	1.90	1.02
0.40		•	WB26M	P2224	1.17	1.37	1.85	25.40	2.99	1.90
0.40		•	WB2644M*	P3032LN	1.17	0.60	1.09	19.05	2.48	1.11
0.40		•	WB2669M	P2426	1.04	1.34	1.72	25.40	2.77	1.75
0.32		•	WB2870M	P2426	0.86	1.35	1.72	25.40	2.61	1.78
0.32		•	WB28SHM*	P3032	0.76	0.79	0.89	19.05	1.67	0.91
0.25		•	SB30MSH-B*	P3032	0.69	0.79	0.89	19.05	1.62	0.91
0.25		•	SB30MMK*	P3032	0.58	0.79	0.89	19.05	1.62	0.91
0.20-0.25		•	WB3032M*	P3032	0.69	0.86	0.96	19.05	1.62	1.02
30-32		•	WB3032MIL <sup>†</sup>	P3032	0.69	0.86	0.96	19.05	1.62	1.02
0.20-0.25	•		KB3032	P3032	-	0.86	0.96	19.05	1.62	1.02

\*These tools are recommended for .025" square terminals on .100" center to center of the pins 1 Provides 2.5 turns of insulation





### **SPECIALIZED BITS & SLEEVES**

#### 3" Bits and Insulated Sleeves

The insulated sleeves are covered with a material that provides 1000V dielectric strength which helps to prevent shorting between pins and enhances worker safety.



Bit Part No.	Sleeve Part No.	Wire AWG	e Size mm	Regular	Minimum ar Terminal Diagonal In. mm		Maximum Terminal Diagonal In. mm		Terminal Hole Depth In. mm			ective adius mm	Termi Hol Diam In.	e
KB22	P2224INS	22	0.65	•	.054	1.37	.073	1.85	.750	19.05	.117	2.97	.075	1.90
KB224	P2224INS	22-24	0.50-0.65	•	.054	1.37	.073	1.85	.807	20.50	.111	2.82	.075	1.90
KB24	P2426INS	26	0.50	•	.055	1.39	.074	1.87	.750	19.05	.100	2.54	.075	1.90
KB26	P2426INS	26	0.40	•	.058	1.47	.073	1.85	1.000	25.40	.100	2.54	.075	1.90
KB3032	P3032INS	30-32	0.32	•	.034	0.86	.038	0.96	0.750	19.05	.064	1.62	.040	1.02

#### 5" Bits and Sleeves (Extended Length) Insulated and Non Insulated Sleeves

These bits and sleeves are designed for wire wrapping in areas requiring deep penetration. Their 5" (127mm) length ensures "true" connections in hard-to-get-at locations. Available with or without insulation.

P2426-5INS

KB24-5

Bit Part No.	Insulated Sleeve Part No.	Uninsulated Sleeve Part No.	Wire AWG		Regular	Term	Minimum Terminal Diagonal In. mm		Maximum Terminal Diagonal In. mm		Terminal Hole Depth In. mm		Effective Radius In. mm		Terminal Hole Diameter In. mm	
KB22-5	P2224-5INS	P2224-5	22	0.65	•	.054	1.37	.073	1.85	.750	19.05	.117	2.97	.075	1.90	
KB24-5	P2426-5INS	P2426-5	24	0.50	•	.055	1.39	.073	1.85	.750	19.05	.100	2.54	.075	1.90	
KB26-5	P2426-5INS	P2426-5	26	0.40	•	.058	1.47	.073	1.85	.750	19.05	.100	2.54	.075	1.90	

#### 3" Bit & Sleeve Sets With Insulated Color Coded Sleeves

Enjoy the convenience of pre-assembled sets with insulated color-coded sleeves for easy identification of wire sizes based on color.

Kit Number	Bit Part No.	Sleeve Part No. Color	Wire AWG	e Size mm	Regular	Modified	Insul	mum ation neter mm	Mini Tern Diag In.	ninal	Maxi Tern Diag In.	ninal	H	ninal ole pth mm	Effec Rad In.		Ho	ninal ole meter mm
KT22B	KB22	P2224INS	22	0.65	•		-	-	.054	1.37	.073	1.85	.750	19.05	.117	2.97	.075	1.90
		Blue																
KT224B	KB224	P2224INS	22-24	0.65-0.50	•		-	-	.054	1.37	.073	1.85	.807	20.05	.111	2.82	.075	1.90
		Blue																
KT24Y	KB24	SW-2426	24	0.50	•		-	-	.055	1.39	.074	1.87	.750	19.05	.100	2.54	.075	1.90
		Yellow																
KT26G	KB26	P2426-G-INS	26	0.40	•		-	-	.058	1.47	.073	1.85	1.000	25.40	.100	2.54	.075	1.90
		Green																
KT26R	WB26SM	P26LN-R-INS	26	0.40		•	.031	0.79	.023	0.58	.038	0.96	.750	19.05	.750	1.90	.040	1.02
		Red																





# MANUAL WIRE WRAPPING KITS

These are complete kits for technicians working at a Main Distributing Frame or for field service where wire wrapping is required.

#### WWK-CO Insulated Wire Wrapping Kitdesigned specifically for the Central Office.

Part No.: WWK-CO: Wire Wrapping Kit CENTRAL OFFICE Kit Contains:

Insulated Wire Wrapping Tool

G100/R3278INS



WWK-1INS



UW4

ST-100

KB224

Phone: (914) 793-0700 • Fax: (914) 793-4527 • sales@jonard.com

G100/R3278INS

P2224INS



H-1000 Cordura Pouch

### HAND WRAPPING AND UNWRAPPING TOOLS

#### HAND WRAPPING TOOLS

These Hand Wrapping Tools are carefully designed to produce perfect wire wrapped connections. Precision, long-lasting tools for use where occasional wraps are required or where power wire-wrapping tools are not practical. Compact and convenient.

Type "A"	
1	
	HW-30
ma	HW-50

Part No.	Reg.	Mod.	Туре	Wire Size		Max. Insulation Diameter		Terminal Hole Diameter		Terminal Hole Depth		Outside Diameter	
				AWG	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
HW-20	•		Α	20	0.80	-	-	.075	1.90	1.000	25.40	.218	5.53
HW-224	•		Α	22-24	0.65-0.50	-	-	.075	1.90	.807	20.50	.218	5.53
HW-224LH			Α	22-24	0.65-0.50	I	-	.086	2.18	1.000	25.40	.218	5.53
HW-26			Α	26	0.40	I	-	.075	1.90	1.000	25.40	.218	5.53
HW-30*		•		30	0.25	.027	0.69	.036	0.91	.750	19.05	.125	3.17

\*These tools are recommended for .025" (0.63mm) square terminals on .100" (2.54mm) centers

#### HAND UNWRAPPING TOOLS

These tools are used to remove wire connections made with 20 thru 32 gauge wire.



Part No.	Туре	Wire	e Size	Type of Unwrap		inal ameter		ninal Depth	Outside Diameter	
		AWG	mm		Inches	mm	Inches	mm	Inches	mm
UW1	D	20-26	0.80-0.40	Left Hand	.070	1.77	1.000	25.40	.156	3.96
UW2	С	20-26	0.80-0.40	Left and Right Hand	.070	1.77	1.000	25.40	.156	3.96
UW4	В	20-26	0.80-0.40	Left Hand	.070	1.77	2.360	60.00	.187	4.74
UW5	В	20-26	0.80-0.40	Left and Right Hand	.070	1.77	2.360	60.00	.187	4.74
UW093R	D	24-32	0.50-0.20	Left Hand	.038	0.96	1.000	25.40	.093	2.36
UWD93-93	С	24-32	0.50-0.20	Left and Right Hand	.038	0.96	1.000	25.40	.093	2.36
UW2832C	В	28-32	0.32-0.20	Left and Right Hand	.038	0.96	.750	19.05	.156	3.96





### HAND WRAPPING AND UNWRAPPING TOOLS



#### HAND WRAPPING AND

#### UNWRAPPING TOOLS

These Hand Wrapping and Unwrapping Tools are carefully designed to produce perfect wire wrapped connections. Precision, long-lasting tools for use where occasional wraps are required or where power wire-wrapping tools are not practical. Compact and convenient.

#### HAND WRAPPING AND UNWRAPPING TOOLS

To switch from wire wrapping to unwrapping takes only seconds - just a quick change of the cap from one end to the other.

				WRAI	PIN	NG S	IDE							U	NW	RAPF	P I N G	SID	E	
Part Number	Reg	Mod		e Size mm	Insu	ax. lation neter mm	Term Ho Diai In.		Но	ninal ble pth mm		tside meter mm	Wi AWG	re Size mm	Ho	minal ble imeter mm	Н	ninal ole pth mm		tside meter mm
													/							
HW-UW-18-19	•		18-19	1.00-0.91	-	-	.075	1.90	1.000	25.40	.250	6.35	18-19	1.00-0.91	.075	1.90	1.000	25.40	.187	4.74
HW-UW-20	•		20	0.80	-	-	.075	1.90	1.000	25.40	.218	6.35	20-26	1.00-0.91	.070	1.77	1.000	25.40	.156	3.96
HW-UW-224			22-24	0.65-0.50	-	-	.075	1.90	.807	20.50	.218	5.53	20-26	0.80-0.40	.070	1.77	1.000	25.40	.156	3.96
HW-UW-224-1			22-24	0.65-0.50	-	-	.075	1.90	1.000	25.40	.218	5.53	20-26	0.80-0.40	.070	1.77	1.000	25.40	.156	3.96
HW-UW-2426	•		24-26	0.50-0.40	-	-	.075	1.90	.750	19.05	.218	5.53	20-26	0.80-0.40	.070	1.77	1.000	25.40	.156	3.96
HW-UW-26	•		26	0.40	-	-	.075	1.90	1.000	25.40	.218	5.53	20-26	0.80-0.40	.070	1.77	1.000	25.40	.156	3.96
HW-UW-26SM*		•	26	0.40	.031	0.79	.040	1.02	.750	19.05	.125	3.17	24-32	0.50-0.20	.038	0.96	1.000	25.40	.093	2.36
HW-UW-2829M*	ł	•	28-29	0.32-0.29	.036	0.91	.040	1.02	.750	19.05	.156	3.96	24-32	0.50-0.20	.038	0.96	1.000	25.40	.093	2.36
HW-UW-30*		•	30	0.25	.027	0.69	.036	0.91	.750	19.05	.125	3.17	24-32	0.50-0.20	.038	0.96	1.000	25.40	.093	2.36

\*These tools are recommended for .025" (0.63mm) square terminals on .100" (2.54mm) centers. A modified wrap provides 1.5 – 2 turns of insulation.





### WRAP / STRIP / UNWRAP TOOLS

#### WRAP/STRIP/UNWRAP TOOLS

Each WSU tool wraps, unwraps and even strips the appropriate wire diameter with a unique built-in stripper blade. Ideal for bench use or tool kit in all service and repair applications. In addition to versatility, convenience, and reliability, the WSU Series offers exceptional value.

WSU-2224 (Regular Wrap)	WWW. OKINDUSTRIES.COM
WSU-24M (Modified Wrap)	
WSU-26M (Modified Wrap)	of the fit ways and the
WSU-30 (Regular Wrap)	
WSU-30M (Modified Wrap)	PATENTED

Part No.			Wi	re Size	Max. Ins Diam			ial Hole ieter		ninal Depth		tside meter	Squ Po	
	Reg	Mod	AWG	mm	in.	mm	In.	mm	In.	mm	ln.	mm	in.	mm
WSU-2224			22-24	0.65-0.50			.075	1.90	1.50	38.1	.213	5.4	.045	1.14
WSU-24M		•	24	0.50	.036	0.92	.075	1.90	1.50	38.1	.213	5.4	.045	1.14
WSU-26M		•	26	0.40	.034	0.86	.075	1.90	1.50	38.1	.213	5.4	.045	1.14
WSU-30	•		30	0.25			.036	0.91	1.50	38.1	.125	3.2	.025	0.63
WSU-30M			30	0.25	.021	0.53	.036	0.91	1.50	38.1	.125	3.2	.025	0.63

These tools are recommended for .025" (0.63mm) square terminals on .100" (2.54mm) centers

#### **SOCKET-WRAP I.D.**<sup>™</sup>

Increase Wiring Speed and Reduce Errors.

Used to identify pin numbers on wire wrapping sockets. Consisting of a socket-sized plastic panel with numbered holes in the pin location, the Socket Wrap-ID is simply slipped onto the socket before wrapping. You can also write on them for easy identification of location, IC Part number, function, etc. These unique items greatly simplify both initial wire wrapping and subsequent troubleshooting or repair. A great help to technicians, and production facilities alike.



Part No.	Pins	Row Spacing	Qty./Pkg.
ID-8-100	8	.3" (7.5mm)	100
ID-16-100	16	.3" (7.5mm)	100
ID-18-50	18	.3" (7.5mm)	50
ID-20-50	20	.3" (7.5mm)	50
ID-22-50	22	.4" (10mm)	50
ID-24-50	24	.6" (15mm)	50
ID-28-50	28	.6" (15mm)	50
ID-40-25	40	.6" (15mm)	25
ID-96-25	96	.3" (7.5mm)	25





### WIRE WRAPPING ACCESSORIES



#### **KYNAR®** Insulated, Silver Plated Copper Conductor

Ideally suited for wire wrapping and many other applications. OFHC (oxygen free high conductivity) provides a flexible yet abrasion resistant wire

Wire	Size	Insulat	ion Dia.	n Dia. Roll Size		Roll Size		Roll Size		Roll Size		Roll Size		Roll Size					
AWG	mm	In.	mm	Feet	Meters	Blue	Yellow	White	Black	Red									
24	0.50	.030	0.76	100	30.4	R24B-0100	R24Y-0100	R24W-0100	R24BLK-0100	R24R-0100									
26	0.40	.027	0.69	100	30.4	R26B-0100	R26Y-0100	R26W-0100	R26BLK-0100	R26R-0100									
28	0.32	.024	0.60	100	30.4	R28B-0100	R28Y-0100	R28W-0100	R28BLK-0100	R28R-0100									
30	0.25	.020	0.50	100	30.4	R30B-0100	R30Y-0100	R30W-0100	R30BLK-0100	R30R-0100									
				1000	304.4	R30B-1000	R30Y-1000	R30W-1000	R30BLK-1000	R30R-1000									

#### KSW Wire Wrapping Wire Rolls for Cut/Strip/Wrap Applications

Low strip force Kynar<sup>®</sup> insulated silver plated copper conductor wire is further processed to provide a low strip force for use with CSW bits and sleeves. Ideally suited for wire wrapping and many other applications. OFHC (oxygen free high conductivity) provides a flexible yet abrasion resistant wire

Wire	e Size 🛛 Insul		ion Dia.	Roll Size						
AWG	mm	In.	mm	Feet	Meters	Blue	Yellow	White	Black	Red
24	0.50	.030	0.76	100	30.4	KSW 24B-0100	KSW 24Y-0100	KSW 24W-0100	KSW 24BLK-0100	KSW 24R-0100
26	0.40	.027	0.69	100	30.4	KSW 26B-0100	KSW 26Y-0100	KSW 26W-0100	KSW 26BLK-0100	KSW 26R-0100
28	0.32	.024	0.60	100	30.4	KSW 28B-0100	KSW 28Y-0100	KSW 28W-0100	KSW 28BLK-0100	KSW 28R-0100
30	0.25	.020	0.50	100	30.4	KSW 30B-0100	KSW 30Y-0100	KSW 30W-0100	KSW 30BLK-0100	KSW 30R-0100
				1000	304.0	KSW 30B-1000	KSW 30Y-1000	KSW 30W-1000	KSW 30BLK-1000	KSW 30R-1000

#### Wire Dispenser - WD-30 Series

- With 50ft. (15.2m) Roll of 30 AWG (0.25mm) Kynar<sup>®</sup> wire-wrapping wire
- Built-in Plunger cuts wire to desired length
- Built-in Stripper strips 1" (25.4mm) of insulation
- Refillable

#### Replacement Rolls of Wire For WD-30 Series

Wire for wire-wrapping. 30 AWG (0.25mm) Kynar<sup>®</sup> wire, 50ft. (15.2m) roll, silver plated, solid conductor easy stripping.

	R-30R-0050
Part No.	Description
R-30B-0050	30 AWG (0.25mm) Blue 50ft. for WD-30-B
R-30Y-0050	30 AWG (0.25mm) Yellow 50ft. for WD-30-Y
R-30W-0050	30 AWG (0.25mm) White 50ft. for WD-30-W
R-30R-0050	30 AWG (0.25mm) Red 50ft. for WD-30-R
R-30-TRI	30 AWG (0.25mm) Red, White, Blue 50ft (15.2m) roll, each color for WD-30-TRI



WD-30-B



R-30R-0050

Part No.	Description
WD-30-B	Dispenser with 50' of Blue wire
WD-30-Y	Dispenser with 50' of Yellow wire
WD-30-W	Dispenser with 50' of White wire
WD-30-R	Dispenser with 50' of Red wire
WD-30-TRI	Dispenser with 50' each Blue, White and Red wire

#### Pre-Cut and Pre-Stripped Wire Wrapping Wire

#### 50 pieces

- per package Kynar<sup>®</sup> insulated
- Silver plated
- copper conductor
- UL listed
- 1" of stripped wire on either end
- Add 2" to the insulation length (see chart below) for total length of wire



30 AWG (0.25mm) Pre-Cut/Pre-Stripped Wire 50 Pieces/Pkg.

	lation ngth				
In.	mm	White	Yellow	Blue	Red
1	25	30-W-50-010	30-Y-50-010	30-B-50-010	30-R-50-010
2	51	30-W-50-020	30-Y-50-020	30-B-50-020	30-R-50-020
3	76	30-W-50-030	30-Y-50-030	30-B-50-030	30-R-50-030
5	127	30-W-50-050	30-Y-50-050	30-B-50-050	30-R-50-050





## **COPPER WIRE CUT & STRIP TOOLS**

#### WIRE CUT-AND-STRIP TOOLS - ST-100 SERIES

A revolutionary concept for easy and clean stripping of wires for wire wrapping, electronic and appliance applications. Biomechanically designed for maximum efficiency.

Easy to operate... place wire (up to 4) in stripping slot with ends extending beyond cutter blades... press tool and pull... wire is cut and stripped to proper "wire wrapping" length. The hardened steel cutting blades and sturdy construction of the tool ensure long life. Strip length easily adjustable for your application. Blades are made from specially tempered spring steel for clean, nick-free wire stripping.

		e Size	Adjustable Strip-Off Length		Replacement
A	WG	mm	Inches	mm	Blade
<b>ST-100</b> 2	2-24	0.65-0.50	1 5/16" to 1 9/16"	33.33 to 39.68	SB-2224
<b>ST-100-2426</b> 2	4-26	0.50-0.40	1 15/16" to 1 11/16"	39.68 to 42.86	SB-2426
<b>ST-100-2830</b> 2	8-30	0.32-0.25	7/8" to 1 1/8"	22.22 to 28.57	SB-2830



#### WIRE STRIPPER AND CUTTER



Part No.	Description
JIC-1022	Wire Stripper and Cutter 10-22 AWG
JIC-1626	Wire Stripper and Cutter 16-26 AWG
JIC-2030	Wire Stripper and Cutter 20-30 AWG

The JIC-1022 Wire Stripper and Cutter is designed to strip and cut the most commonly used stranded and solid wire gauges 10 to 22 AWG and 1.6-3 mm fiber jackets. The JIC-1626 Wire Stripper and Cutter is designed for 16 to 26 AWG wire. The JIC-2030 Wire Stripper and Cutter is designed for 20-30 AWG wire.

Other features include a coil spring opening to reduce fatigue, wire looping, bending holes conveniently located, black oxide finish, locking mechanism, and cutting surfaces that are hardened, tempered and ground for superior performance. 6 3/4" long and weighing just 4.5 ounces.





### **COPPER WIRE CUT & STRIP TOOLS**

### ADJUSTABLE PRECISION WIRE

STRIPPERS OK-3907 SERIES



The OK-3907 Series from OK Industries is the industry's leading cut-and-strip tool for copper interconnect applications. Installers and telecom technicians enjoy its rugged construction, ergonomic plastic grips, and high-leverage handle design, which allows time savings through the simultaneous cutting of multiple wires. Blades are made from specially tempered spring steel for clean, nick-free wire stripping.



Part No.	Wire Size		Adjustable Stri	Replacement	
	AWG	mm	Inchs	mm	Blade
OK-3907-2224	22-24	0.65-0.50	1-1/2" to 1-3/4"	38.10 to 44.45	SB-2224
OK-3907-2426	24-26	0.50-0.40	1-1/2" to 1-3/4"	38.10 to 44.45	SB-2426
OK-3907-2830	28-30	0.32-0.25	7/8" to 1 1/8"	22.22 to 28.57	SB-2830

#### ADJUSTABLE PRECISION WIRE STRIPPERS

These Precision Wire Strippers feature an adjustment dial that allows the operator to select one of six different settings. A calibrated wire stop can then be adjusted for the desired insulation strip length. In a single motion, the operator squeezes and pulls the tool. This action engages four specially hardened blades to cleanly cut the wire insulation while the pulling motion breaks the insulation / conductor bond.

- Adjustable to six wire gauges:
  ST-450 26 to 36 AWG (0.40 to 0.12mm)
  ST-500 20 to 30 AWG (0.80 to 0.25mm)
  ST-500ESD 20 to 30 AWG (0.80 to 0.25mm)
  ST-550 18 to 28 AWG (1.00 to 0.30mm)
- Calibrated Wire Stop adjustable to 2" (50.8mm)
- Clean, precise strip of any insulation type
- Lightweight-weighs 1 oz.
- Blade is hardened steel (RC58)
- Dimensions 3.9" x 1.6" x 0.6"
- (99 mm x 42 mm x 14 mm)



ST-500ESD

Part No.	ST-450	ST-500	ST-550	
			For ESD Use	
Wire Gauge	26-36 AWG	20-30 AWG	20-30 AWG	18-28 AWG
	0.40 to 0.12mm	0.80 to 0.25mm	0.80 to 0.25mm	1.00 to 0.30mm
Housing Material	ABS	ABS	ESD Safe Polycarbonate	ABS





# **DESOLDERING PUMPS**

### **HIGH-VACUUM DESOLDERING PUMPS**

A specially engineered desolder pump made to exacting specifications and providing precise repeatable operation. Fitted with a Teflon Tip. 13" long including tip



- Easy cleaning.
- 8" Long including tip

DP-140	

Part No.	Description
DP-140	Desoldering Pump
DPT-100	1 Replacement Tip, DP-100/DP-140





### **BENCHTOP FUME ABSORBERS**

#### SA-9-115/ SA-9-E-115

- Aerodynamic hood design effectively draws irritating soldering fumes away from the work area.
- Carbon-impregnated filters trap a limited portion of the flux fumes.
- Compact size, low profile and adjustable stand allows convenient placement 6" to 8" (152 to 203mm) from work area.

SA-9-E-115 feature static-dissipative housings.

#### SA-91/ SA-91-E

- Articulating arm allows optimized positioning and saves bench space.
- Bench mounting clamp and 3 filters come complete with unit.
- SA-91-E features a static-dissipative housing.



SA-9-115

AFE SA-9-E-115

#### Benchtop

Part No.	Description
SA-9-115	Benchtop fume absorber, 115V AC with 3 filters
SA-9-E-115	ESD-Safe benchtop fume absorber, 115V AC with 3 filters

#### **Articulating Arm**

Part No.	Description
SA-91	SA-9-115 with Articulating Arm, & Bracket
SA-91-E	SA-9-E-115 with Articulating Arm, & Bracket
SAK-90	Arm Assembly Kit Retro-fits SA-9/9-E to SA-91/SA-91-E
SAF-1	Replacement Filter Set, 3pcs.



	Specifications				
Part No.	SA-9-115 SA-9-E-115	SA-91 SA-91-E			
Input Voltage	115V 60Hz	115V 60Hz			
Maximum Air Volume	105 to 126 CFM	105 to 126 CFM			
Activated Carbon Wt.	12g	12g			
Unit Weight	2.2 lbs. (1 kg)	4 lbs. (1.8 kg)			
Arm Length	-	24" (607mm)			



SA-91





# IC INSERTION EXTRACTION TOOLS

#### UNIVERSAL PLCC EXTRACTION TOOL EX-5/EX-6



- Extracts a range of PLCC sizes from 20 pins through 128 pins from any socket without damage to the chip.
- Spring loaded one-hand design requires no pulling, just squeeze handles and chip is lifted from the socket.
- ESD safe handles for use on all static safe components (EX-5).
- Machined stainless steel for long-life (EX-5).
- EX-6 ABS handles and stamped steel.

	Set Million and Sector and Sector and
Part No.	Description
EX-5	ESD safe PLCC extraction tool
EX-6	PLCC extraction tool

#### INSERTION/EXTRACTION KIT WK-7

EX-6

WK-7 kit includes DIP IC extractors and inserters to accommodate all IC's from 8 to 40 pins. All tools are CMOS safe and include grounding lugs where appropriate except EX-1. The kit consists of extractors EX-1 for 8-24 pin devices, and EX-2 for 24-40 pin ICs, plus inserters MOS-1416, MOS-2428, and MOS-40 for 14-16, 24-28 and 36-40 pin IC's respectively.



#### **DIP/IC EXTRACTOR**

This is a one-piece insulated spring steel extractor used to extract LSI, MSI and SSI devices from 8 to 24 pins. Will remove all types of DIP/IC's without bending pins. 4" long.

Part No.	Description	
S-340	DIP/IC Extractor	

EX-1	EX-2	MOS-1416 (.3" Pitch)	MOS-40 (.6" Pitch)	MOS-2428 (.6" Pitch)
Kit In dualas				and the second se

#### **Kit Includes**

- EX-1 Extraction Tool (8-24 Pins).
- EX-2 Extraction Tool (24-40 Pins).
- MOS-1416 Insertion Tool (14-16 Pins).
- MOS-40 Insertion Tool (36-40 Pins).
- MOS-2428 Insertion Tool (24-28 Pins).

Part No.	Description
WK-7	5 piece insertion/extraction kit
Note: WK-7 items may be purchased individually.	





# PUNCHDOWN TOOLS

Insulation displacement connections to properly seat and trim wires used with connectors. Make effortless and uniform connections.

#### A REVOLUTIONARY ERGONOMIC DESIGN GUARANTEEING OPERATOR SAFETY & EFFICIENCY



OK Industries	Phone: (914) 793-0700 • Fax: (914) 793-4527 • sales@jonal	rd.com

Punchdown Tool Plus 1 Blade (EPB-110)

Punchdown Tool Plus 2 Blades (EPB-66, EPB-110)

EPB-KIT110

EPB-KIT66110



66 Blade with & without cutter

110 Blade with & without cutter

Krone Blade with & without cutter

EPB-66

EPB-110

EPB-KR

# PLIERS-HEAVY DUTY

#### HIGH LEVERAGE DIAGONAL CUTTER

Crafted for heavy-duty wire cutting and made of specially forged alloy steel designed for strength and cutting ability. Red plastic handle 8" long

JONARD P/N	DESCRIPTION
JIC-2288	High Leverage Diagonal Cutter

#### LINEMAN'S B SIDE CUT PLIERS

Designed for heavy duty use in construction and maintenance work. These pliers are high leverage for cutting bolts, nails, and many gauges of wire including high-strength wire. Cutting edges cut clean and remain sharp. The cushioned-grip, comfortable handles are red plastic to approximately .007". 9 3/8" long. Also known as SIDECUTB9

JONARD P/N	DESCRIPTION
JIC-683	Lineman's B Side Cut Pliers

#### HIGH LEVERAGE CABLE CUTTERS

High leverage design for superior cutting ability. Designed with a shear-type jaw for cutting aluminum and soft copper. Not for use on steel or ACSR type cables. Cuts up to 100-pair cables. Red plastic handle 9 1/2" long

JONARD P/N	DESCRIPTION
JIC-63050	High Leverage Cable Cutters

#### 3/ 4" COAX CABLE CUTTER

Also known as a Banana Cutter, this cutter is designed to cut 3/ 4" coaxial cable. Tool cuts cleanly without compressed or frayed ends. Functions like a tube cutter – eliminates cable distortion during cable prep. NOT designed to cut steel cable. Yellow plastic handles. 8" long

JONARD P/N	DESCRIPTION
JIC-750	3/4" Coax Cable Cutter







# CRIMPING PLIERS



#### CONNECTOR-CRIMPING PLIERS WITH SIDE CUTTERS

Connector-Crimping Pliers with Side Cutters designed to press UG, UR, UY, 709 series connectors, crimping "B" type connectors, and AMP tel splice connectors. A special stop behind cut out prevents damage to connectors. Utilized on combinations of plastic and pulp insulated 19, 22, 24 and 26 gauge copper conductors as well as 20 gauge plastic insulated copper steel wire. Comes with side cutter and yellow plastic handle 6" long. Also known as PRESSINGC.

JONARD P/N	DESCRIPTION
JIC-891	Connector-Crimping Pliers with Side Cutters

#### COMBO CRIMPER LONG NOSE PLIERS

Five tools in one, combines crimper for UR/UY/UG, AMP tel splice connectors, 709 series connectors, crimping "B" type connectors and a long nose pliers. With a crusher, cutter, .030" stripping hole, and yellow plastic handle 6 7/8" long.

JONARD P/N	DESCRIPTION
JIC-22148	Combo Crimper Long Nose Pliers

#### LONG NOSE G PLIERS

This plier is designed with a long nose to close 700, 701 & 702 style connectors. Knurled jaws to facilitate gripping wire, red plastic handle 6 5/8" long. Also known as LONGNOSEG.

JONARD P/N	DESCRIPTION
JIC-056	Long Nose G Pliers





# LONG NOSE PLIERS



#### **TELECOM LONG NOSE PLIERS**

Long nose have side cutting blades, a crushing slot, one .030" stripping hole, and a thin knurled nose to facilitate handling of the wire at the terminals. The comfortable handles are yellow plastic. 6 7/8" long. Also known as KS21257L1.

JONARD P/N	DESCRIPTION
JIC-21257	Telecom Long Nose Pliers

#### LONG NOSE CUT CRUSH STRIP L2 PLIERS

Side cut pliers with crushing slot, one .030" stripping hole and a thin knurled nose to facilitate handling wire at the terminals. Aluminum oxide insulation coating on the outside nose surface. Yellow plastic handle, 6 7/8" long.

JONARD P/N	DESCRIPTION
KS21257L2	LONG NOSE L2 Cut Crush Strip Pliers

#### LONG NOSE CUT CRUSH STRIP L3 PLIERS

Long nose with side cutter, crushing slot, one .030" stripping hole and a thin knurled nose to facilitate handling wire at the terminals. Yellow plastic handle. 6 3/16" long.

JONARD P/N	DESCRIPTION
KS21257L3	LONG NOSE L3 Cut Crush Strip Pliers

#### LONG NOSE CUT CRUSH STRIP L4 PLIERS

Long nose with side cutter, crushing slot, one .030" stripping hole and a thin knurled nose to facilitate handling wire at the terminals. Aluminum oxide insulating coating on the outside nose surface. Yellow plastic handle. 6 3/16" long.

JONARD P/N	DESCRIPTION
KS21257L4	LONG NOSE L4 Cut Crush Strip Pliers







### LONG & SHORT NOSE PLIERS



#### LONG NOSE GENERAL USE PLIERS

Chain nose pliers for general use. Inner surface of the jaws are knurled near the end to facilitate gripping wire, binding post nuts etc. Orange plastic handle, 6 5/8" long. Ask for the DLONGNOSE which is identical to the BLONGNOSE but has an aluminum oxide insulating coating on the outside nose surface.



#### SHORTNOSE PLIERS

Intended for use in skinning 22-24 AWG wire and crushing insulation in nose slot. The front portion of the jaws is narrowed, and a portion of the inner face of one jaw is relieved to skin insulation from wire. The inner surface of the jaws are serrated to facilitate gripping wire. Orange plastic handle 6 3/16" long.

JONARD P/N	DESCRIPTION
BSHORTNOSE	Shortnose pliers

#### **TELECOM LONG NOSE D PLIERS**

Pliers are for general use looping, bending and cutting. Grips small wires and parts and reaches into tight spaces. Jaws are knurled, serrated and have side cutting blades. Cushion gripped yellow plastic handle 6 7/8" long.

JONARD P/N	DESCRIPTION
JIC-842	Telecom Long Nose D Pliers



#### LONG NOSE GRIPPING PRESSING PLIERS

Long nose pliers for gripping and pressing. Inner surface of the jaws are knurled near the end to facilitate gripping wire, binding post nuts etc. Aluminum oxide insulation coating on the outside nose surface. The inside gripping jaws are provided with mated grooves near the joint for use in pressing .032/.035" brass sleeves. Orange plastic handle, 6 5/8" long.

P/N	DESCRIPTION
ELONGNOSE	Long Nose Gripping Pressing Pliers
	БШОЛТНОСТ
	BSHORTNOSE





# **DIAGONAL PLIERS**



#### DIAGONAL PLIERS – CRUSHING & SLITTING

Used for cutting soft copper conductors. Has a "V" shaped notch between jaws, near the joint, for crushing the flameproof type of insulation on distributing frame wire. Also provides a "W" shaped notch on the plier jaws for slitting textile insulation. Red plastic handle 5" long.

JONARD P/N	DESCRIPTION
DIABVNOTCH	Diagonal Pliers – Crushing & Slitting



**DIAGONAL PLIERS** – **SKINNING & STRIPPING** Tapered nose diagonal cutting pliers with standardbevel knives with one .045" skinning hole, crusher used for multipurpose wire work, and two V shaped stripping notches. Red plastic handle 6 1/16" long

JONARD P/N	DESCRIPTION
DIAGB6	Diagonal Pliers – Skinning & Stripping

#### **TELECOM DIAGONAL CUTTER PLIERS**

Tapered nose diagonal cutting pliers with standardbevel knives with .030" and .045" skinning holes, with crusher used for multi-purpose wire work, with two V-shaped stripping notches. The comfortable handles are red plastic. 6 1/2" long. Also known as DIAGD6.

JONARD	
P/N	DESCRIPTION
JIC-7858	Telecom Diagonal Cutter Pliers



#### **DIAGONAL GENERAL USE PLIERS**

These are plain diagonal pliers for general use, for cutting soft copper conductors. Red plastic handle, 5 1/16" long.

JONARD P/N	DESCRIPTION
DIAGB5	Diagonal General Use Pliers







# SPECIALTY PLIERS



#### **HEAT COIL PLIERS**

Designed for installing and extracting heat coils, fuses and other cylindrical shaped components. The thin nosed jaw allows easy access to tight restricted areas. Yellow plastic handle, 5 1/8" long.

JONARD P/N	DESCRIPTION	
PLS-5	Heat Coil Pliers	
	6	

#### FLUSH CUT PLIERS - JIC-453

A close cutting plier used to trim conductors from the 710 connector modules without leaving exposed conductors. Ideal for close trimming of gates and sprue on injection molded plastic parts. Jaw design aids in use in confined areas.

Turquoise color handle, plier is 4 1/2" long

JONARD P/N	DESCRIPTION
JIC-453	Flush Cut Pliers



#### LAMP CAP EXTRACTOR PLIER

For use in inserting and extracting switchboard lamp caps. Yellow plastic coated comfort design handles. Plier is 5" long.

JONARD P/N	DESCRIPTION
S-42	Lamp Cap Extractor Plier

#### **SLIP JOINT SIDE CUT PLIERS**

S-42

For heavy-duty use. Polished head, black handles and flush bolt. Machined gripping teeth and 3/8" hardened wire cutter. 7 3/8" long.

JONARD P/N	DESCRIPTION
всомв	Slip Joint Side Cut Pliers





### **CURVED NOSE & PUMP PLIERS**



#### CURVED LONG NOSE PLIER

Nose is bent 70° for maximum visibility. Used in confined areas. Design includes knurled jaws for sure wrapping and looping. Comfortable ergonomic handles. Length 6 3/8" with yellow plastic handle.

JONARD P/N	DESCRIPTION
JIC-3026	Curved Long Nose Plier

#### **CURVED NEEDLE NOSE PLIER**

Nose is bent 60° for maximum visibility. Used in confined areas for bending and forming fine wire. Inside jaws and jaw edges are polished to prevent nicking the wire. Plier has a spring loaded ergonomic design. Length 5 1/2" with a dark blue plastic handle.

JONARD P/N	DESCRIPTION
JIC-3385	Curved Needle Nose Plier

#### PUMP PLIERS

Manufactured with a secure tongue and groove design for a non-slip grip (even under heavy pressure).

The jaws provide a wide range of openings with a smooth, positive interlock between halves. Handles are plastic coated, but are not insulated and do not protect against electric shock.

JONARD P/N	DESCRIPTION
JIC-5026	Pump Pliers 6" long
JIC-50210	Pump Pliers 10" long
JIC-50212	Pump Pliers 12" long





#### FIBER OPTIC STRIPPER THREE HOLE

Three hole Fiber Optic Stripper performs all common fiber stripping functions.

Strips the 1.6-3 mm fiber jacket down to the 900 micron buffer coating. The second hole strips the 600-900 micron buffer coating down to the 250 micron coating and the third hole is used to strip the 250 micron cable down to the 125 micron glass fiber. JIC-375 is 6" long.

#### JONARD

P/N DESCRIPTION

JIC-375 Fiber Optic Stripper- 3 Hole



JIC-375



#### **ERGONOMIC FIBER OPTIC STRIPPER**

Used for stripping the 250 micron coating from the 125 micron optical fiber. Preset at the factory so no adjustments are

necessary.

Yellow plastic formed handles, tool is 6" long.

JONARD	
P/N	DESCRIPTION
JIC-175	Fiber Optic Stripper Ergonomic

#### FIBER OPTIC STRIPPER

For stripping 250 micron buffer coating from 125 micron optical fiber. Preset at the factory so no adjustments are necessary. Yellow plastic dipped handles 5 3/16" long

JONARD P/N	DESCRIPTION
JIC-125	Fiber Optic Stripper







#### **THREE PIECE FIBER OPTIC KIT TK-375**

Kit includes the JIC-375 Fiber Optic Stripper three hole, ES-1964 Electrician's Scissor, and convenient molded plastic pouch made of durable PVC material and will accommodate belts up to 2" in width.

JONARD P/N	DESCRIPTION
TK-375	3 Piece Fiber Optic Kit
H-35	Plastic Molded Pouch
JIC-375	Fiber Optic Stripper- 3 Hole
ES-1964	Electrician Scissor

#### **SPLICER'S KIT TK-400**

This compact kit contains an ergonomic splicers knife, scissor and leather pouch. The knife features a 1 3/4" tough, cutlery-steel blade and a non-slip handle. The scissors are made of high carbon steel with scraper and file on one side and 2 stripping notches on the other. Both items fit securely in the leather pouch which can be mounted on belts up to 2" wide.

JONARD P/N	DESCRIPTION
TK-400	3 Piece Splicer's Kit
H-40	Leather Pouch
KN-7	Ergonomic Cable Splicing Knife
ES-1964	Electrician Scissor







#### **TELEPHONE INSTALLER SPLICER KIT TK-22148**

Designed for stripping, splicing and crimping. The perfect kit for telephone installers. Kit contains the ES-1964 Electrician's Scissors, JIC-22148 Combo Crimper Long Nose Plier and the H-35 Pouch made of durable PVC material and will accommodate belts up to 2" in width.

JONARD	
P/N	DESCRIPTION
TK-22148	Telephone Installer Splicer Kit
H-35	Plastic Molded Pouch
JIC-22148	Combo Crimper Long Nose Plier
ES-1964	Electrician Scissor



**TK-50** 

necessities.

to 2" in width.

JONARD P/N

M-216C/EX

JIC-22035

ES-1964

TK-50

H-50

KN-7

FIVE PIECE TELECOM INSTALLERS KIT

Kit includes the M-216C/EX Can Wrench, KN-7 Ergonomic Cable Splicing Knife, ES-1964 Electrician's Scissors and the H-50 Pouch made of durable PVC

material and will accommodate belts up

DESCRIPTION

Can Wrench

Plastic Molded Pouch

Probe Pick Spudger

**Electrician Scissor** 

Five Piece Telecom Installers Kit

Ergonomic Cable splicing Knife

The perfect kit for simple installations-includes the basic



#### **CATV/TELECOM INSTALLERS KIT - TK-450**

Assembled in a convenient, easy to carry Cordura case, this kit contains the basic service tools essential for equipment installation, repairs and cable preparations.



Whether it's Fiber Optic, Coax, or Copper this versatile kit contains the perfect tools for today's demanding technician. The TK-450 Kit is perfect for the VOIP installer, Fiber Technician or Communications Specialist and comes with Jonard's lifetime warranty.

Each Kit contains: Cable Splicers Knife, Electrician's Scissors, Diagonal Plier, Crimper/Long Nose Plier, Lineman's Plier, Can Wrench, Booth Wrench, Speed Wrench, Probe Pick, Wire Stripper, Curved Needle Nose Plier, Coax Cable Cutter, Torque Wrench, Fiber Optic Stripper Three Hole. & Combination Wrench secured in a convenient easy to carry Cordura case.

JONARD P/N	DESCRIPTION
TK-450	CATV/Telecom Installers Kit



Phone: (914) 793-0700 • Fax: (914) 793-4527 • sales@jonard.com





#### **ERGONOMIC FIBER OPTIC KEVLAR®** CUTTER

High carbon stainless steel blades designed to cut Kevlar®, cabling insulation, tape, cable ties and other material.

Ergonomic handles for user comfort and durability. Adjustable joint screw under protective cap, serrated blades grip material, sharp and durable 6" long.

JONARD P/N	DESCRIPTION
JIC-186	Wire & Kevlar Cutting Shears



#### **UNIVERSAL CRIMPER**

This fully ratcheted crimper offers exceptional performance. Designed for minimal closing force (higher crimp force produced with lower hand force), plus there is no break-over hand force making the last click easily achievable. The head is angled to lessen the need to bend the wrist awkwardly, die changes are made quickly and easily, ergonomic handles are dual component with a soft rubber insert plus the tool includes a built in safety release mechanism. Very durable steel housing accommodates both Fiber Optic and Coax dies.

JONARD P/N	DESCRIPTION
UC-8000	Universal Crimper
UC-8012	Universal Crimper with COAX Die
UC-8039	Universal Crimper with Fiber Optic Die
UCD-2045	Coax Crimping Die
UCD-2685	Fiber Optic Crimping Die



#### **ELECTRICIAN SCISSORS**

The Electrician Scissors are designed for heavy duty use.

Made of high carbon steel with a special hardening process for greater durability and nickel plated for that professional look. Notched to strip 19 and 23 AWG wire and one blade is serrated. A scraper and file are on the back of the blade.



KN-7

#### CABLE SPLICING KNIFE

The tough cutlery steel blade is extremely sharp and cuts easily through many types of insulation. It hold its edge with repeated use and features a non-slip easy grip handle for better control and reduced hand fatigue. Blade length is 1 3/4" and overall length is 6 1/4"

ionard ?/N	DESCRIPTION	
(N-7	Cable Splicing Knife	
KN-7	Cable Splicing Knife	

UCD-2685

K	$\bigcirc$
	204

JONARD P/N		SPECIFICATIONS	CABLE SIZE
UCD-2685	Fiber	.151"/.178"/.134"/.139"/.190"	Fiber Optic ST, SC, LC
	Optic	3.84mm/4.52mm/3.40mm/3.53mm	Connectors
		4.83mm	
UCD-2045	COAX	.068"/.262"/.324"/.360"	CATV "F" Connectors
		1.73mm/6.65mm/8.23mm/9.14mm	RG59/RG6





#### THERMAL FIBER OPTIC STRIPPER FIXED BLADE

Thermo-mechanically remove coatings from optical fibers. High strength thermal stripper supports standard 125 $\mu$ m optical fibers, including 250  $\mu$ m, 400  $\mu$ m, and 900  $\mu$ m coated fibers. The heater is adjustable to 200°C and facilitates stripping difficult and baked-on coatings. Adjustable temperature and time settings to adapt to a variety of different coatings. Compact design, weighs less than a pound. Includes A/C power supply, cord and cleaning brush. Platforms supplied separately.

### THERMAL FIBER OPTIC STRIPPER ADJUSTABLE BLADE

Thermo-mechanically remove coatings from optical fibers. High strength thermal stripper with adjustable stripping blade, which supports cladding diameters 40µm to 600 µm acrylate coated fibers with buffer diameters up to 1200 µm. The heater is adjustable to 200°C and facilitates stripping difficult and baked-on coatings. Adjustable temperature and time settings to adapt to a variety of different coatings. Compact design, weighs less than a pound. Includes A/C power supply, cord and cleaning brush. Platforms supplied separately.

JONARD P/N	DESCRIPTION
TSFB-125	Thermal Stripper Fixed Blade
TSAB-40	Thermal Stripper Adjustable Blade



### OPTICAL FIBER CABLE SHEATH STRIPPER & RING TOOL

Used for stripping and butting tight buffer optical fiber cables. Use one blade to butt PVC sheathing and use the second blade to strip the sheathing. Adjustable for .018" or .031" thick plastic, rubber or fabric insulation. Also known as CT2860.

JONARD	
P/N	DESCRIPTION
JIC-4366	Optical Fiber Sheath Stripper
	& Ring Tool
RB-2060/6	Pkg. of 6 Replacement Blades for
	ring feature of tool
RB-2878/6	Pkg. 6 replacement blades for
	stripper feature of tool



For Fitel, Fujikura and Ericsson fiber holders use the corresponding platforms, for LDF and all others without fiber holders use the Jonard Universal Clamp.

JONARD P/N	DESCRIPTION
TSPE-125	Ericsson Style Platform
TSPF-125	Fitel/Fujikura Style Platform
TSUC-40	Universal Clamp



#### FIBER JACKET STRIPPER

The Wire Stripper and Cutter is designed to strip and cut the most commonly used stranded and solid wire gauges 10 to 22 AWG and 1.6-3 mm fiber jackets.

JONARD P/N	DESCRIPTION	
JIC-1022	Fiber Jacket Stripper	





# CATV TOOLS

#### HOLLOW SHAFT NUT DRIVERS

These are full length hollow shaft nut drivers intended for working with long bolts. They are designed with cushion gripped ergonomic color coded handles. Handles provide greater torque and user comfort. Overall length 7"



ND-631



JONARD P/N	DESCRIPTION
ND-631	Nut Driver Set – 7 Piece 3/16", 1/4",
`	5/16", 11/32", 3/8", 7/16" & 1/2"
ND-630316	Nut Driver 3/16" (Black)
ND-63014	Nut Driver 1/4" (Red)
ND-630516	Nut Driver 5/16" (Yellow)
ND-6301132	Nut Driver 11/32" (Green)
ND-63038	Nut Driver 3/8" (Blue)
ND-630716	Nut Driver 7/16" (Brown)
ND-63012	Nut Driver 1/2" (Red)

#### COAXIAL CABLE STRIPPER

The CCS-1 strips coaxial cables for video installations. The black cartridge is used to strip RG59, RG6 & RG Quad coaxial cables. The gray cartridge strips RG7 & RG11 coaxial cables. The stop provides a pre-measured device for stripping the exact length you need, and the stripper has a convenient holder for the second cartridge giving you maximum flexibility. Both cartridges perform a 2-level strip for "F" Connector termination.

CCS-1

JONARD P/N	DESCRIPTION
CCS-1	Coaxial Cable Stripper

#### **BNC CONNECTOR TOOL**

Designed to provide easy access to connectors in high density locations. The head is formed specifically for BNC connectors. The socket extends 8" from the handle and the overall length is 12".

RBNC-12

JONARD P/N	DESCRIPTION
RBNC-12	BNC Connector tool



#### F CONNECTOR TOOL

Designed to provide easy access to connectors in high-density locations. The head measures 7/16" and is used specifically for "F" connectors. The socket extends 8" from the handle, the overall length is 12" and the back of the handle has an insertion device to aid in making connections.

JONARD P/N	DESCRIPTION
RF-12	F Connector Tool




## **CATV WRENCHES**

#### **TORQUE WRENCH**

Designed for "F" Connectors, these wrenches help prevent over tightening. An audible click tells you the connection has been properly achieved. These wrenches all have angle heads, sized for 7/16" F connectors and are designed with an ergonomic cushioned handle for user comfort and protection. The last two digits of the part number indicate the inch pounds of torgue (either 20 or 30 inch pounds) and the first four letters indicate whether the head is a speed head or a full head (TWAF is full and TWAS is speed). Note that these wrenches work in tightening mode only. Torque wrenches are 6 1/2" long.

JONARD	
P/N	DESCRIPTION
TWAF-71620	Torque Wrench Full Head 20 Inch Pounds
TWAS-71620	Torque Wrench Speed Head 20 Inch Pounds
TWAF-71630	Torque Wrench Full Head 30 Inch Pounds
TWAS-71630	Torque Wrench Speed Head 30 Inch Pounds

#### SPEED WRENCH DOUBLE ENDED

ASW-716 measures 7/16" at both ends. ASW-12 measures 1/2" at both ends and ASW-916 measures 9/16" at both ends. Speed head makes tightening and loosening quick and easy, plus head is angled (15°) to ease access. Speed wrenches are 6 1/2" long.

High gloss chrome finish, and made of high carbon alloy steel.

JONARD P/N	DESCRIPTION
ASW-12	Speed Wrench double Ended 1/2"
ASW-716	Speed Wrench double Ended 7/16"
ASW-916	Speed Wrench double Ended 9/16"

#### **COMBINATION WRENCH**

Wrench measures 7/16" at both the open end and box end. Both ends have an angle offset (15°) to ease access in confined areas. The box end offers 12 points of contact. High gloss chrome finish and made of chrome vanadium steel. Tool is 6 5/8" long.

JONARD	
P/N	DESCRIPTION
CW-716	Combination Wrench





## CAN, BOOTH, LINESMAN WRENCHES



#### CAN SOCKET WRENCH

Double end can socket wrench, 3/8" and 7/16" hex, orange plastic handle in either our standard or ergonomic design. Used in placing fuses in cable terminals and connecting wires to fuses and binding posts.

The walls on both sockets are thin enough so they can be used to work locking devices on most terminals and cabinets. 7" long.

JONARD	
P/N	DESCRIPTION
M-216C/EX	Ergonomic 1" Dia. Handle,
	Hex Outer Socket
M-216C/REX	Ergonomic 1" Dia. Handle,
	Round Outer Socket
M-216C/RX	Standard Handle,
	Round Outer Socket
M-216CS22	Ergonomic 1" Dia. Handle, Hex Outer
	Socket with 22 AWG Stripper Blade

#### **BOOTH WRENCH**

Tamperproof hex screwdriver, also known as a booth wrench or security wrench. It features a 1" diameter screwdriver handle, 5/32" hex shaft with a hole drilled in the tip for use with security tamperproof screws used for telephone and CATV applications. BW-532 Booth Wrench is 9" long and the BW-532-3 Booth Wrench is 6" long.

JONARD P/N	DESCRIPTION
BW-532	Booth Wrench -Ergonomic design 9"
BW-532-3	Booth Wrench -Ergonomic design 6"

#### **LINEMAN'S B WRENCH**

Forged and heat treated, this wrench is used on pole line hardware. It is open-end doubleend type with two sizes of openings at each end and an oval hole for turning pole steps. The end openings accommodate nuts for 3/8", 1/2", 5/8" and 3/4" bolts and the head of the 1/2" drive screw. The faces of the wrench openings are offset to provide handle clearance. 13" Long.

JONARD P/N	DESCRIPTION
JIC-650	Lineman's B Wrench







# **INSULATED TOOLS**

Jonard Insulated Tools are manufactured to IEC 60900 Standards for hazardous work environments. Our tools are tested to 10.000 VAC and rated for 1,000 VAC live use.







**TK-110INS** 

PHILLIPS HEAD

JONARD P/N

INS-180

JONARD	
P/N	DESCRIPTION
TK-110INS	11 Piece Insulated Tool Kit
	Kit contains: 7 Screwdrivers as shown plus INP-1072, INP-2065,
	INP-3062 & INP- 4065

JONARD P/N	DESCRIPTION
TK-70INS	7 Piece Insulated Screwdriver Set
	Screwdriver Set contains:
	3 Philips, 4 Slotted as shown below





JONARD P/N	DESCRIPTION
INP-4065	Wire Stripper 6 1/2" Long



**INSULATED SCREWDRIVERS-**

JONARD	
P/N	DESCRIPTION
INS-475	3/32 X 3 Slotted Screwdriver
INS-4100	1/8 X 4 Slotted Screwdriver
INS-6150	1/4 X 6 Slotted Screwdriver
INS-8175	5/16 X 7 Slotted Screwdriver

#### **INSULATED PLIERS**





DESCRIPTION

**INS-2100** #2 X 4 Phillips Screwdriver INS-3150 #3 X 6 Phillips Screwdriver

#1 X 3 Phillips Screwdriver



JONARD P/N DESCRIPTION INP-1080 Lineman's Combo Plier 8" Long INP-1072 Lineman's Combo Plier 7 1/4" Long **INP-1065** Lineman's Combo Plier 6 1/2" Long

### Care and Use Guide for Insulated Tool

Tools are not recommended for use on energized circuits. Work should only be performed by gualified professionals. Do not use this tool if the insulation becomes damaged in any way. Tools must be kept clean and dry. Always inspect before use.

Do not touch the uninsulated portion of the tool or any conductive object when either might make contact with an energized source. Always wear approved eye & clothing protection. Only use tools for their designed purpose and always follow OSHA 1910.333 (c)(2) and NFPA 70E 2004 when doing electrical work. Failure to observe proper safety precautions may result in serious injury or death.



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### **TELECOMMUNICATION TOOLS**



#### 24 INCH LONG #3 PHILLIPS HEAD SCREWDRIVER

This 24" long #3 Phillips Head Screwdriver is designed for use when you need an extra long screwdriver to reach the diodes in back of the various rectifiers. Made of chrome vanadium steel with a matte finish and a custom ergonomic tri-color handle.

JONARD P/N	DESCRIPTION
SD-243	#3 Philips Head Screwdriver 24" long



#### WIRE STRIPPER & CUTTER

The latest development in wire stripping & cutting. Simply place the wire in the stripping slot. Squeeze and pull. The wire is stripped and cut to the exact length required. Comes with cushioned ergonomic grips, interchangeable blades 22-24 AWG and 24-26 AWG. Supplied assembled.

JONARD P/N	DESCRIPTION
JIC-4473	Wire Stripper & Cutter
SB-2224	Replacement Blade 22-24 AWG
SB-2426	Replacement Blade 24-26 AWG
SB-2426	Replacement Blade 24-26 AWG
SB-2830	Replacement Blade 28-30 AWG



#### T KEY TOOL

Pay telephone Tool

The key is used to release the housing and door locking mechanism of the no. 1A type coin telephone sets 2 1/2" long.



SD-63

SCREWDRIVER, JEWELER'S TYPE

Used to terminate the battery back up in the fiber ONT. Screwdriver has concaved swivel knob to fit the finger and hexagonal shape to prevent rolling. Solid blade made of high quality hardened tool steel. .100" blade width. 4" long.

JONARD P/N	DESCRIPTION
SD-63	Jeweler's Screwdriver



#### **COIN LEVELING TOOL**

Pay telephone Tool Tool used for leveling coins in coin collectors when the coin receptacle becomes so full as to interfere with operation of the collector. May also be used to measure the degree of fullness by means of a calibrated scale and metal slider. 7" long.



#### WIRE EXTRACTOR

Metal tool with insulated handle to remove wire from quick-connect clips and 66 & 110 terminal blocks. 3/16" diameter with a .052" slot width. 5 1/2" long.

JONARD P/N	DESCRIPTION	
M-724A	Wire Extractor	



S-339

#### LAMP EXTRACTOR

Mechanical type extractor used to remove or insert miniature lamps with bayonnet type bases in panels and switchboards by firmly and gently grasping lamps. Grasp lever includes a return spring for fast lamp insertion and removal. Lamp grasp is limited to 5/16" to prevent shorts. Handle diameter 1/2". 4" long.

JONARD		JONARD	
P/N	DESCRIPTION	P/N	DESCRIPTION
JIC-139B	Coin Leveling Tool	S-339	Lamp Extractor





## TELECOMMUNICATION TOOLS



#### **CABLE SEWING NEEDLE-METAL**

Durable red anodized aluminum handle with curved notched sewing needle. Designed to harness or lace multiple lead bundles. 5 3/4" long. Replacement needles are also available.

JONARD	
P/N	DESCRIPTION
JIC-287	Cable Sewing Needle
RB-287/6	Pkg. of 6 Replacement Needles

#### WIRE LOOP PULLER-METAL

Durable red anodized aluminum handle facilitates pulling wire through terminal blocks, rings on main frame or fanning strip holes. JIC-2257M overall length is 8 1/2" and JIC-2257M-12 overall length is 15"

JONARD P/N	DESCRIPTION
JIC-2257M	Wire Loop Puller Overall Length 8 1/2"
JIC-2257M-12	12" Wire Loop Puller Overall Length 15"
RB-2257/6	Pkg. of 6 Replacement Loops for JIC-2257M only

#### **CABLE RING TOOL**

This cable ring tool is designed for cutting the sheathing of inside type plastic, fabric or rubber covered cable 3/16", 1/4", 3/8", & 1/2". Durable metal handle. Tool is supplied with 1 replacement blade. 5 1/2" long.

JONARD	
P/N	DESCRIPTION
JIC-2060	Cable Ring Tool
RB-2060/6	Pkg. of 6 Replacement Blades



JONARD P/N	DESCRIPTION
JIC-2257	Wire Loop Puller

Xylan insulated cable sewing needle has a yellow lightweight

molded grip handle that will harness or lace multiple lead

# **JIC-2060 RB-2060**

#### WIRE LOOP PULLER- INSULATED

Xylan insulated wire loop puller facilitates pulling wire through terminal blocks, rings on main frame, or fanning strip holes. The yellow plastic lightweight handle fits snugly and is easy to hold in your hand. 8" long.



#### **JIC-284** JONARD P/N DESCRIPTION **JIC-284** Straight Metal Needle

**CABLE SEWING NEEDLE-INSULATED** 

#### **STRAIGHT METAL NEEDLE**

This" Chicago type" straight metal needle is designed for cable sewing. This tool, made of the finest steel is for anyone in the cable industry. Needle is .016" thick and 12" long.



bundles. 5 1/2" long.



### WIRE WRAPPING TOOLS

The solderless connection by wire wrapping technique is now a standard method of making connections to terminals in high density electronic equipment. A wire wrapped connection is made by coiling the wire around the sharp corners of a terminal under mechanical tension. A distinct advantage of wire wrapping is the ease with which a wire may be removed from a terminal to correct errors or modify wiring. An unwrap tool is slipped over the terminal, engaging the first turn of the connection. Rotating the tool, the connection is removed in seconds, without damage to the terminal.





**Position Wrap** 

#### MANUAL WIRE WRAPPING GUNS ERGONOMICALLY IMPROVED

Hand operated wrapping guns use interchangeable bits and sleeves. Tools can provide up to 10 revolutions per squeeze of the trigger, and accomodate wire sizes from 22-32 AWG. All three guns are used for production line and field service use in the electronics and telecommunications industries.

The plastic gun (WG-350L) offers the advantage of light weight.

The metal gun (WG-350) provides greater durability.

The insulated metal gun (WG-350INS) has the added features of 1000 volt dielectric strength protection.

JONARD P/N	DESCRIPTION
WG-350L	Wire Wrapping Gun, Plastic
WG-350	Wire Wrapping Gun, Metal
WG-350INS	Wire Wrapping Gun, Insulated Metal

See page 43 for complete listing of bits and sleeves.





## WIRE WRAPPING TOOLS

#### WIRE WRAPPING BITS AND SLEEVES STANDARD 3" LONG

Bits conform to terminal height, width and wire size combinations. Sleeves are insulated to prevent shorting of adjacent connections.

#### WIRE WRAPPING 3" LONG BITS & SLEEVES

JONARD BIT P/N	SLEEVE P/N	WIRE GAUGE	HOLE DIA.	HOLE DEPTH
BW-2224	SW-2224	22-24	.075	.807
BW-2600	SW-2426	26	.075	1.000
BW-3032	SW-3032	30-32	.040	.750

#### WIRE WRAPPING BITS AND SLEEVES 5" LONG

These 5" bits and sleeves are designed for wire wrapping in tight and confined areas requiring deep penetration. Their 5" length ensures proper connections in hard to reach locations.

#### WIRE WRAPPING 5" LONG BITS & SLEVES

JONARD				
BIT P/N	SLEEVE P/N	WIRE GAUGE	HOLE DIA.	HOLE DEPTH
BW-22005	SW-22245	22	.075	.750
BW-24005	SW-24265	24	.075	.750
BW-26005	SW-24265	26	.075	.750



#### **TK-WW5 5-PIECE WIRE WRAPPING TOOL KIT**

This is a complete field service telecom installation kit and is also used by technicians working at a main distributing frame.

#### WIRE WRAPPING KIT

JONARD	
P/N	DESCRIPTION
TK-WW5	Wire Wrapping Kit
TKC-WW5	Leather Holster for TK-WW5







TK-WW5 (complete kit)



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**WG-350INS** 



### WIRE WRAPPING TOOLS



JONARD P/N	WIRE GAUGE	WRAPPING TERMINAL HOLE DIA.	WRAPPING TERMINAL HOLE DEPTH	UNWRAPPING TERMINAL HOLE DIA.	UNWRAPPING HOLE DEPTH
WDUD-2000	20	.075″	1.000″	.070″	1″
WDUD-2224	22-24	.075″	.807″	.070″	1″
WDUD-2600	26	.040″	.750″	.038″	1″
WDUD-3000	30	.036″	.750″	.038″	1″



#### **DSL INSULATED WRAP & UNWRAP TOOL**

Specifically designed for DSL (Digital Subscriber Line) connections. The wrapping side is designed for 24-26 AWG wire, and the unwrap side is designed for 20-26 AWG wire. Comes with an insulated handle for dielectric protection.

		WRAPPING	WRAPPING	UNWRAPPING	UNWRAPPING
JONARD	WIRE	TERMINAL	TERMINAL	TERMINAL	HOLE
P/N	GAUGE	HOLE DIA.	HOLE DEPTH	HOLE DIA.	DEPTH
WDUD-26DS	24-26	.075″	.750″	.070″	1″



#### HAND WRAPPING TOOLS

These tools with a metal handle are for left and right hand use and are compact and versatile. 6" long.

JONARD P/N	DESCRIPTION
WD-2224	Hand Wrapping tool for 22-24 gauge wire with a .075" diameter hole





## WIRE WRAP/UNWRAP TOOLS

#### HAND WRAPPING TOOLS

Wire wrapping tool has a handle and shell, covered with a sleeve of insulating material. With a .073" diameter x .750" deep hole to accommodate a terminal. 5" long.

JONARD	
Jonard P/N	DESCRIPTION
WDI-2426	Hand Wrapping Tool 24-26 gauge

#### HAND WRAP TOOL

This manual wire wrapping tool allows you to make uniform, gas-tight solderless wrapped connections with 22 and 24 gauge wire. Red handle. 5" long.

JONARD	
P/N	DESCRIPTION
JIC-22681	Hand Wrap Tool

#### HAND UNWRAPPING TOOL

This manual wire unwrapping tool consists of a threaded steel bit and blue plastic handle. A terminal hole is provided to accommodate terminals with cross-section dimensions up to  $.032 \times .062$  inches. 5" long.

JONARD P/N	DESCRIPTION
JIC-20551	Manual Wire Unwrapping Tool

#### **SLEEVED UNWRAPPING TOOL**

This versatile unwrapping tool with a funnelshaped spring loaded sleeve. This is a single ended insulated tool with a yellow plastic handle used for 20-26 gauge wire. 5 1/2" long.

JONARD	
P/N	DESCRIPTION
UD-2224	Sleeved unwrapping tool

#### HAND UNWRAPPING TOOLS

These double ended tools with a metal handle are for left and right hand use. 6" long.

JONARD P/N	DESCRIPTION
UDLR-2026	Hand unwrapping tool for 20-26 wire with a .070" diameter hole
UDLR-2432	Hand unwrapping tool for 24-32 wire
	with a .040" diameter hole







## **CONNECTOR TOOLS**



MILITARY

**STANDARD (MS)** 

MS24256-A20

MS24256-A16

MS24256-A12

KA-260 Insertion Tool Kit (contains above 3 tools) in leather case



CONNECTOR	<b>INSERTION AND</b>
EXTRACTION	TOOLS

These tools service virtually all connectors conforming to Mil-C-26482, Mil-C-26500 with front release contacts made by such manufacturers as Amp, Amphenol, Bendix, Burndy, Cannon, Cinch, Continental, Elco, Flight, Pyle National and Deutsch. These tools contain strong, durable, stainless steel probes & color coded handles.



JONARD P/N	MILITARY STANDARD (MS)	COLOR CODE	CONTACT SIZE	INCHES
R-4601	MS24256-R20	RED	20	0.040″
R-4602	MS24256-R16	BLUE	16	0.063″
R-9461	MS24256-R12	YELLOW	12	0.093″
KR-260 Removal Tool Kit (contains above 3 tools) in leather case				

#### **PIN EXTRACTOR**

JONARD

A-4598

A-4599

A-4600

P/N

A plunger style pin extractor for pushing pins out from behind the connector blocks for contact sizes 16-20. 3" long.

JONARD	
P/N	DESCRIPTION
R-5926	Pin Extractor





CONTACT

SIZE

20

16

12

COLOR

CODE

RED

BLUE

YELLOW

INCHES

0.040"

0.063"

0.093"



KR-260





### ALIGNMENT TOOLS SPRING HOOKS/CLIP SETTER

Used for inserting, removing and adjusting fine springs and other small parts in tight areas. Indispensable for precision work in production and maintenance of precision production, electronics, electromechanics and even maintenance jobs. All spring hooks are tapered to a fine point. Produced of the finest quality high carbon steel with a nickel-plated finish. We will custom design Spring Hooks to meet your specific requirements.



M-120 Pull Hook with looped handle for maximum control 6" long.
M-121 Pull Hook for difficult to reach areas, 11" long.
M-125 Push Hook with looped handle for maximum control 6" long.

M-126 Push Hook for difficult to reach areas, 11" long.
M-130/IX Pull Hook and lifter.
With an insulated grip. 8" long.
M-130/SX Pull Hook and lifter.
With a knurled grip. 8" long.

M-137 Push & Pull 2 sided Hook, 7" long. M-145 Captive Spring Hook. Spring loaded hook is exposed by depressing plunger on top of tool. Internal spring retracts hook automatically. This hook is ideal for capturing small wires, springs or parts and holding them. 7" long.

JONARD		JONARD		JONARD	
P/N	DESCRIPTION	P/N	DESCRIPTION	P/N	DESCRIPTION
M-120	Pull Hook	M-126	Push Hook	M-137	Push & Pull Hook
M-121	Push Hook	M-130/SX	Pull Hook	M-145	Captive Spring Hook
M-125	Push Hook				



#### **CLIP SETTER**

Clip Setter used for setting and withdrawing E and C clips with a inside diameter of .156" min. and thickness of .025" min. Max inside diameter of 3" and thickness of .093" One end of this tool has a hook with leaf spring tension for removing the clip. Other end of tool has leaf spring for holding clip in position to insert. Narrow shape allows access to confined places. This tool is 6 3/4" long .275" wide and 1/16" thick.





## **ALIGNMENT TOOLS**



#### **SPUDGER**

Plastic pencil type tool tapered to a point on one end and screwdriver tip on other end. Used to form, shape, guide, spudge and separate fine computer wire terminals, telephone wires and cables. Also used for breaking solder bridges, probing or positioning loose components. Made of a high impact non-conductive thermoplastic material. 6" double ended 5/16" diameter long.

#### ALIGNMENT TOOL

JONARD

P/N

2-in1 nonconductive Alignment Tool 1/4" in diameter, stepped down to 5/32" in diameter. Ideal for most variable capacitors, coils and resistors. Also used to harness and separate fine wire terminals in computers, telephones and cables. Made of non-conductive thermoplastic material. 7" long.

DESCRIPTION

#### TRIMPOT

JONARD

AT-3767

P/N

Double ended Trimpot with a hex (allen) steel .050" and 3/32" long steel screwdriver tip. Ideal for aligning, adjusting, calibrating and fine tuning of electronic circuitry, potentiometers, oscilloscopes and electronic equipment. Made of a high impact non-conductive thermoplastic material. 5" long.

DESCRIPTION

Trimpot



#### **PROBE PICK**

P/N

Tough resilient yellow nylon probe "spudger". One end is tapered to a 1/16" diameter point having an insulated "L" shaped wire hook extension. The other end tapers to a flat, 3/16" wide and 1/16" thick, with 2 small notches. Used in electrical contacts. 7" long.

JONARD P/N	DESCRIPTION
JIC-22035	Insulated Probe Pick
JIC-22035NT	Uninsulated Probe Pick



#### ALIGNMENT TOOL KIT

This 5 piece pocket kit contains a selection of the most popular non-conductive tools for aligning and adjusting components.

AT-3767 Trimpot, AT-6241 Alignment Tool, AT-3112 Spudger, S-389 Orange Stick, JIC-22035 Probe Pick

JONARD	
P/N	DESCRIPTION
TK-AT5	Alignment Tool Kit

### **ORANGE STICKS**

S-389M

S-389

Static free double ended economical tool made of birch wood. Used for cleaning electrical components and separating contact points, fine wires and other delicate components. 3/16" diameter x 7" long. The S-389 has one end tapered to a point and the other end to a flat screwdriver type tip. The S-389M has both ends tapered with a flat screwdriver type tip.

JONARD	
P/N	DESCRIPTION
S-389/10	Orange Sticks Point & Flat end Pk. of 10
S-389/100	Orange Sticks Point & Flat end Pk. of 100
S-389M/10	Orange Sticks 2 Flat ends Pk. of 10
S-389M/100	Orange Sticks 2 Flat ends Pk. of 100





Flat end

Sharp end

### BURNISHERS

#### POCKET TYPE BURNISHERS

Adjustment of flexible blade-length and rigidity is possible by varying depth in chuck. Supplied with replaceable blades stored in pen barrel at other end. Plastic barrel and cap made of sturdy plastic for dielectric work. Length 4 1/2" diameter 3/8". Blades are 3/16" Wide x 1 1/2" long. Rods are .020" diameter x 1 1/4" long.

JONARD P/N	DESCRIPTION
PB-3	Pen With 6 Blades .0035" Thick
PB-3R	PB-3 plus 6 abrasive rods .020"
PB-7	Pen With 6 Blades, .007" thick
B-3/25	Pkg. 25 Replacement Blades for PB-3 (.0035")
B-3R/25	Pkg. 25 Replacement Rods for PB-3R (.020")
B-7/25	Pkg. 25 Replacement Blades for PB-7 (.007")



#### D-200 Coarse (grit for rapid cleaning),

.019" Thick, two diamond faces, green shaft.

D-300 Medium (grit for intermediate size contacts), .017" Thick, two diamond faces, red shaft.

#### D-400 Fine (grit for small sensitive contacts),

.011" Thick, single diamond face, blue shaft. K-234, Three assorted spatulas in a leather case.

JONARD		
P/N	DESCRIPTION	
D-200	Diamond Burnisher	Coarse
D-300	Diamond Burnisher	Medium
D-400	Diamond Burnisher	Fine
K-234	Diamond Burnisher	Assortment Kit

#### **DIAMOND BURNISHERS**

K-234



These diamond contact burnishing spatulas consist of uniform abrasive diamond particles, set in a special metal for precise effective cleaning, polishing and burnishing with minimum pressure, so very little metal is removed. Diamond face 1" x 1/4". Total length 6".

ARD		
	DESCRIPTION	
)0	Diamond Burnisher	Coarse
)0	Diamond Burnisher	Medium
)0	Diamond Burnisher	Fine
4	Diamond Burnisher	Assortment Kit



Plastic insulated handles for working on live contacts. Tools are packaged in a clear plastic vial for protection from grease and moisture.

JONARD P/N	DESCRIPTION	
OB-1/3	For Fine Contacts.	
	Black handle 3/16" wide, .007" thick. 3" long, Package of 3	
OB-1/12	For Fine Contacts.	
	Black handle 3/16" wide, .007" thick. 3" long, Package of 12	
OB-2/12	For Extra Sensitive Points.	
	Blue handle. 1/4" wide, .007" thick. 3" long, Package of 12	
OB-3/12	For General Purpose Contacts.	
	Red handle. 1/4" wide, .010" thick. 3" long, Package of 12	
OB-4/12	For Industrial Use.	
	Green handle. 1/4" wide020" thick 3" long, Package of 12	





### FORCE GAUGES TENSION **PUSH-PULL GAUGES**

Jonard force gauges are all ergonomically designed and have become the industry standard for measuring force. Our 3 different lines of force gauges are used by a multitude of industries and these gauges are being used in over 1000 different applications for measuring, calibrating, standardizing, testing and evaluating.

Measurement is extremely simple. Just place point of gauge arm perpendicular to the force to be measured. Reading can be taken in both directions - clockwise and counter-clockwise. Gauges offer extreme precision and durability. The measuring springs are made of hard tempered annealed beryllium copper. All gauges equipped with maximum reading pointer. Tolerance  $\pm$  .01 (Reading + Maximum Scale Reading.)



P/N	AVOIRDUPOIS CAPACITY	
GPP-8	8 oz. x 0.25 oz	220 g x 5 g
GPP-36	36 oz. x 0.5 oz.	1,020 g x 20 g
GPP-72	72 oz. x 1 oz.	2,025 g x 25 g
GPP-15	15 lb. x 4 oz.	6,804 x 100 g



Large Gauges (Round Tip, Dial Diameter 2 1/2")

JONARD	RANGE	GRADUATION
PART NO.	IN GRAMS	IN GRAMS
GD-50	60-500	20.00
GD-100	100-1000	25.00
GD-200	200-2000	50.00
GD-400	400-4000	100.00



#### PUSH-PULL PRECISION TENSION GAUGE

Precision, compact tubular-type mechanical force gauge slender shape permits its use in confined areas. Gauge is graduated in two scales: grams and ounces. Precision springs individually are calibrated. Full scale accuracy and permanent calibration is held to  $\pm 1$ graduation. Construction is brass with satin chrome finish. Size: 1/2" diameter x 15" long.

JONARD	AVOIRDUPOIS	METRIC
P/N	CAPACITY	CAPACITY
GPP-5	1 lb X 1 oz.	500 g X 50 g





50

Small Gauges

JONARD

PART NO. GD-1

GD-3

GD-5

GD-10

GD-15

GD-25

GD-30

RANGE

0-10

4-35

5-50

10-100

15-150

30-250

40-350

IN GRAMS



## KNOCKOUT KIT

#### **REMOVE PANEL KNOCKOUTS WITHOUT CUTTING HOLES IN THE DRYWALL**

(For use on electrical, security, alarm, and datacom panels)



Using the screwdriver, remove the panel knockout.

**WARNING:** Do not use near live circuits. Intended for use by licensed professionals.

#### LIFETIME WARRANTY

This product is warranted to be free from defects in materials and workmanship for the normal life of the product. For complete details visit: www.jonard.com STEP



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### Tools for Telecom, Fiber Optics, CATV, Wireless and Electronics Industries

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