



ADVANCED PRESSURE TECHNOLOGY

SERIES AK 1300 SINGLE STAGE PRESSURE REGULATOR HIGH FLOW LINE REGULATOR

- ◆ Vacuum to 300 psig (21 bar) inlet, 150 psig (10 bar) outlet
- ◆ Flow capacity*
1 to 1,000 slpm (0.03 to 35.3 scfm)
- ◆ Stainless Steel or Brass construction
- ◆ High leak integrity
- ◆ Machined from bar stock
- ◆ Optional accessories
- ◆ Fine adjustment control
(six turns of the knob from off to wide open)
- ◆ Cleaned for O2 service
- ◆ Field repairable
- ◆ Diffusion resistant Ni-Cr-Mo alloy diaphragm
- ◆ Installation and operating instructions available at www.aptech-online.com in the Tech Briefs section



ENGINEERING DATA

Operating Parameters

Source pressure	vacuum to 300 psig (21 bar)
Delivery pressure	1 to 30 psig (0.07 to 2 bar) AK 1302
	2 to 100 psig (0.14 to 7 bar) AK 1310
	5 to 150 psig (0.3 to 10 bar) AK 1315
Proof pressure	450 psig (31 bar)
Burst pressure	1,200 psig (83 bar)

Other Parameters

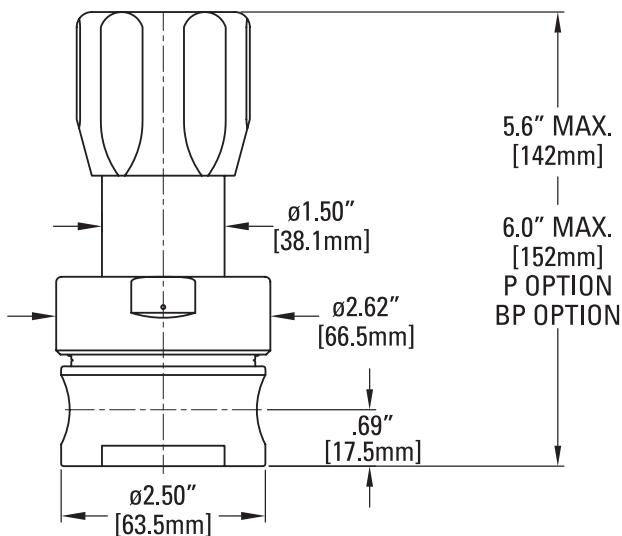
Inlet/outlet ports	1/4", 3/8" and 1/2" NPT and compression (optional porting available)
Flow coefficient (Cv)	1.1
Internal volume	0.65 in ³ (10.6 cm ³)
Operating temperature	-40 to +160F (-40 to +71C)
Leak rate	1 x 10 ⁻⁹ sccs
Supply pressure effect	4.6 psig per 100 psig source pressure change

MATERIALS OF CONSTRUCTION

	AK 1300B
Body	brass
Poppet	SS 316
Diaphragm	Ni-Cr-Mo alloy / UNS N06022
Seat	PCTFE

	AK 1300S
Body	SS 316
Poppet	SS 316
Diaphragm	Ni-Cr-Mo alloy / UNS N06022
Seat	PCTFE

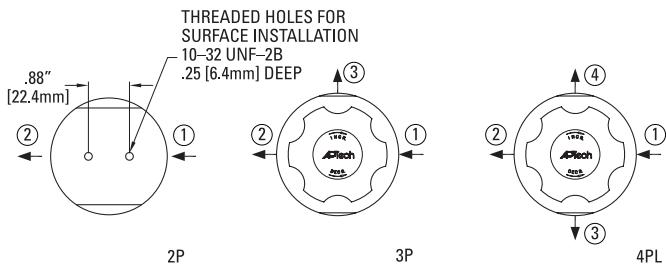
*Flow rating based upon N2 @ 100 psig inlet, varying gas type and, or inlet/outlet pressures will effect rating.
All specifications subject to change without notice.



All dimensions in inches (mm).

Metric dimensions are for reference only.

Porting Configurations

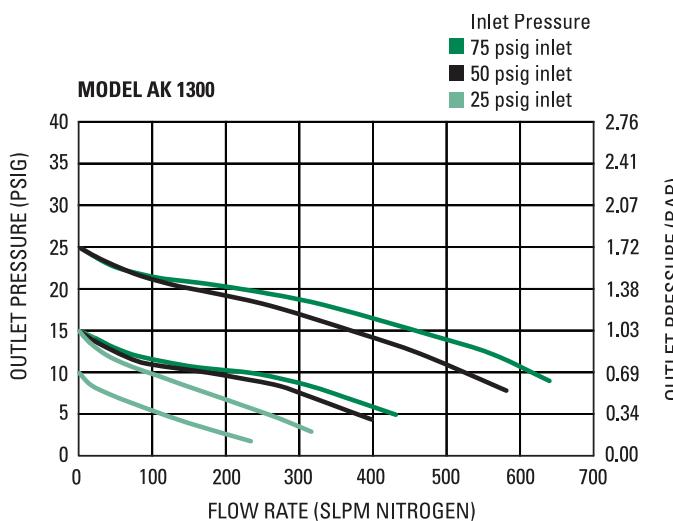
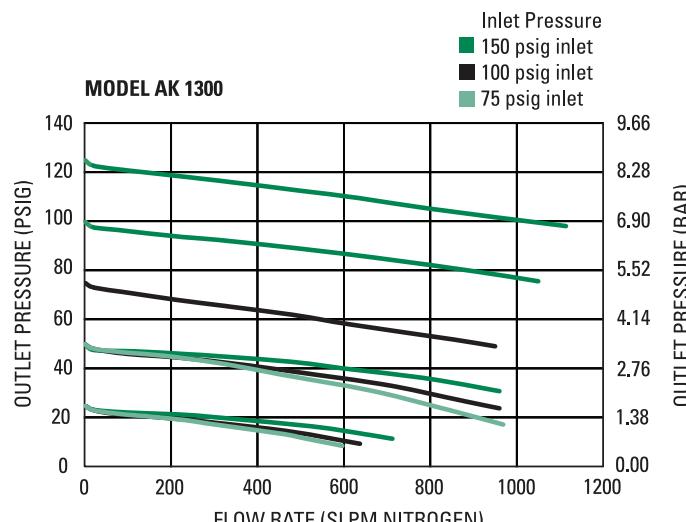


NOTE: Not all porting configurations available in brass or every connection size.

Ports, other than 1 & 2, are only available 1/4 inch NPT.

CAUTION: Product selection is the sole responsibility of the user, regardless of any recommendations or suggestions made by the factory. The user shall make selections based upon their own analysis and testing with regard to function, material compatibility and product ratings. Proper installation, operation and maintenance are also required to assure safe, trouble free performance.

O R D E R I N G I N F O R M A T I O N					
AK 1302 Series	S Material	4PL Ports	6 Ports	0 V3 Ports (Gauge/Accessory)	P Options
AK 1302 = 1-30 psig (.07 to 2 bar)		2P = 2 Ports	4 = 1/4 inch NPT	0 = No gauge or device installed	P = Panel installation*
AK 1310 = 2-100 psig (.14 to 7 bar)		3P = 3 Ports	6 = 3/8 inch NPT	V3 = 30-0-30 psig/bar	BP = Threaded Bonnet Port
AK 1315 = 5-150 psig (.3 to 10 bar)		4PL = 4 Ports	8 = 1/2 inch NPT	1 = 30-0-100 psig/bar	
			4T = 1/4 inch comp	2 = 0-200 psig/bar	
			6T = 3/8 inch comp		
			8T = 1/2 inch comp		
NOTE: Designators required for all ports, but "0" not required if there isn't a port. A 2P has designators only for (1) & (2) ports, as example AK 1310 S 2P 44 not AK 1310 S 2P 44 000.					
*On panel mount option, bonnet port is not threaded. Panel hole 1.56 inch diameter.					



S = Stainless steel (SS)
B = Brass

NOTE: Designators required for all ports, but "0" not required if there isn't a port. A 2P has designators only for (1) & (2) ports, as example AK 1310 S 2P 44 not AK 1310 S 2P 44 000.

*On panel mount option, bonnet port is not threaded. Panel hole 1.56 inch diameter.