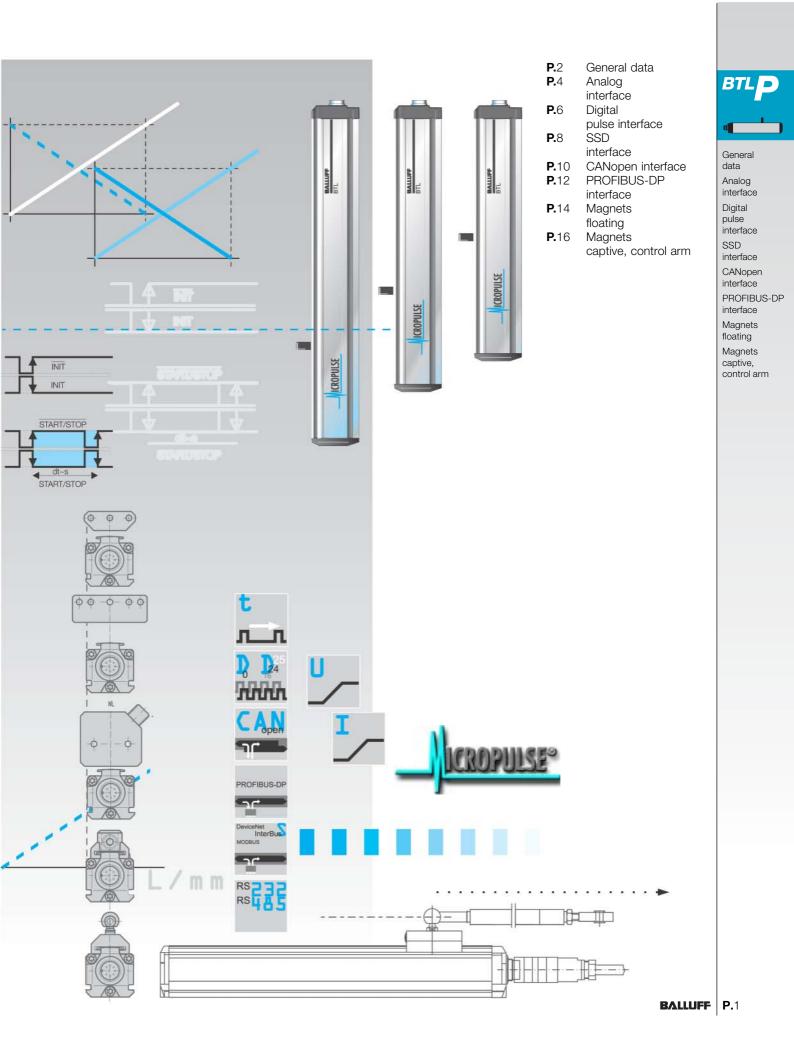
Contents Profile series



Balluff Micropulse transducers in the Profile housing, with their mechanical design, the high protection rating, and their ease of installation, are an alternative to linear transducers such as potentiometers, glass scales, and LVDTs. The linear sensing element is protected in an aluminum extrusion. The measuring point along the sensing element (waveguide) is indicated by a passive marker (magnet), which needs no power. Measuring stroke ranges between 50 and 4000 mm are available.

- non-contact detection of the actual position
- IP 67, insensitive to contamination
- wear-free
- insensitive to shock and vibration
- absolute output signal - resolution up to 0.0004" (0.001 mm) (depending on processor used)
- direct signal processing or through processor cards for interfacing with any control system or standalone operation

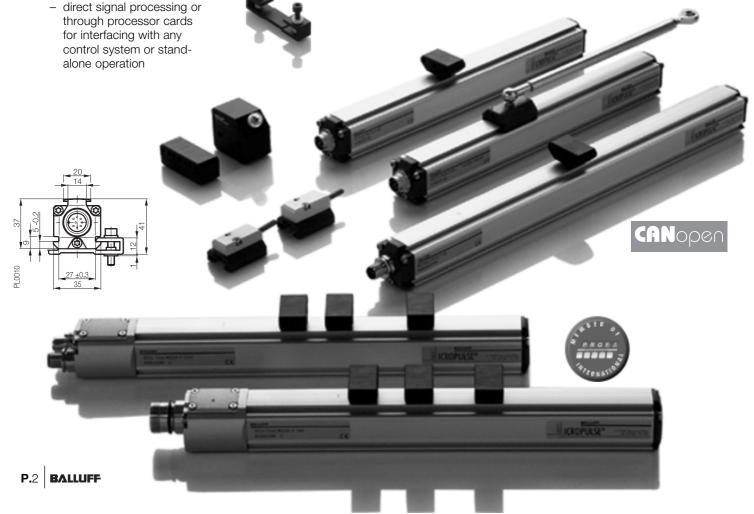
Series	BTL Profile
Shock load	100 g/6 ms per IEC 60068-2-27
Vibration	12 g, 102000 Hz per IEC 60068-2-6
Polarity reversal protected	yes
Overvoltage protection	Transzorb protection diodes
Dielectric constant	500 V (GND to housing)
Enclosure rating per IEC 60529	IP 67 (with BKS-S IP 67 connector attached)
Housing material	Anodized aluminum
Housing attachment	Compression clamps
Connection type	Connector
EMC testing:	
RF emission	EN 55011 Group 1, Class A
Static electricity (ESD)	IEC 61000-4-2 Severity Level 3
Electromagnetic fields (RFI)	IEC 61000-4-3 Severity Level 3
Fast transients (BURST)	IEC 61000-4-4 Severity Level 4
Line-carried noise,	IEC 61000-4-6 Severity Level 3
induced by high-frequency fields	
Standard nominal strokes [mm]	0050, 0100, 0130, 0150, 0175, 0200, 0225, 0250, 0300,
	0350, 0360, 0400, 0450, 0500, 0550, 0600, 0650, 0700,
	0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1250,

Included:

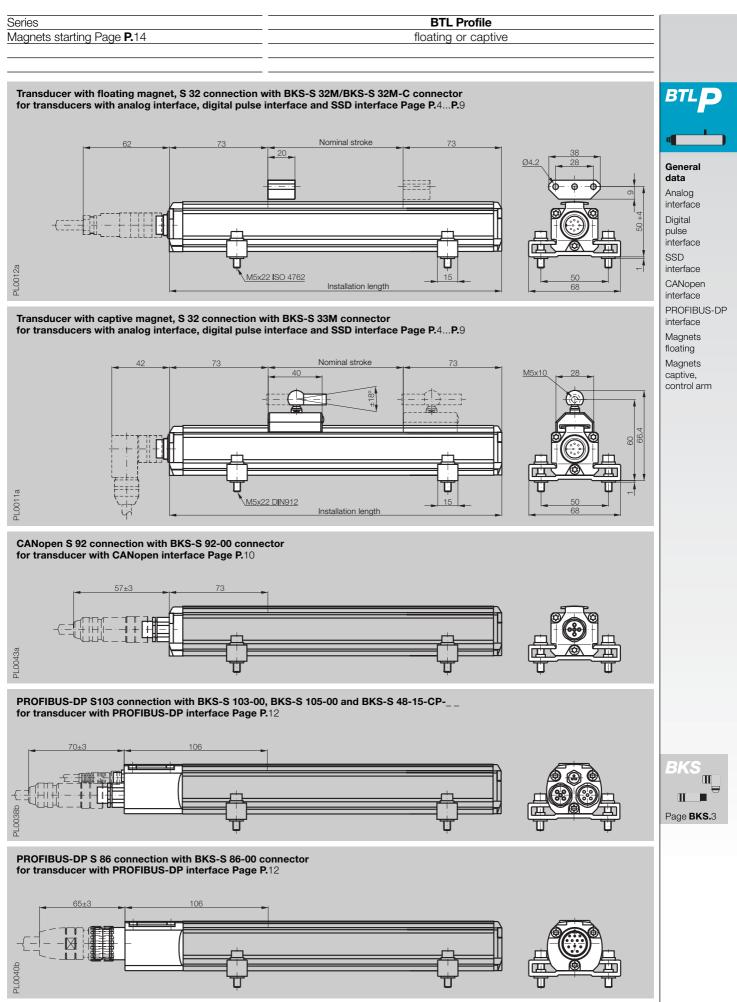
- Transducer (select your interface starting page P.4)
- User's guide
- Mounting feet with isolation washers and screws
- Please order separately: Magnets starting page P.14 Connectors starting page BKS.3

1300, 1400, 1500, 1600, 1700, 1750, 1800, 1900, 2000,

2250, 2500, 2750, 3000, 3250, 3500, 3550, 3750, 4000.



General data Profile series



http://www.balluff.de

Series

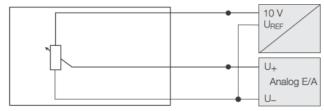
Output signal Transducer interface Input interface



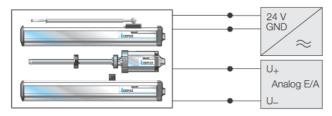
The analog outputs of the profile series are potentialfree with respect to the input voltage. The isolation is galvanic using DC/DC converters.

Analog type BTL transducers are available in various output configurations: 0...10V, 4...20 mA, 0...20 mA and -10...10V, with rising and falling output slope.

Micropulse Transducers – a non-contact alternative to contacting feedback devices



Potentiometer connections, block diagram

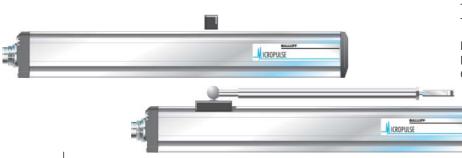


Micropulse transducer connections, block diagram

Ordering code			
ž			
Output			
Output voltage			
Output current			
Load current			
max. ripple			
Load resistance			
System resolution			
Hysteresis			
Repeatability			
Sampling rate			
max. non-linearity			
Temperature coefficient	Voltag	e output	
	Currer	nt output	
Supply voltage			
Current draw			
Polarity reversal protected	d		
Overvoltage protection			
Dielectric constant			
Operating temperature			
Storage temperature			
Pin assignments	Pin	Color	
Output signals	1	YE	
	2 3 5	GY	
	3	PK	
		GN	
Supply voltage	6 7	BU	
		BN	
	8	WH	
Connect shield to housing	g		

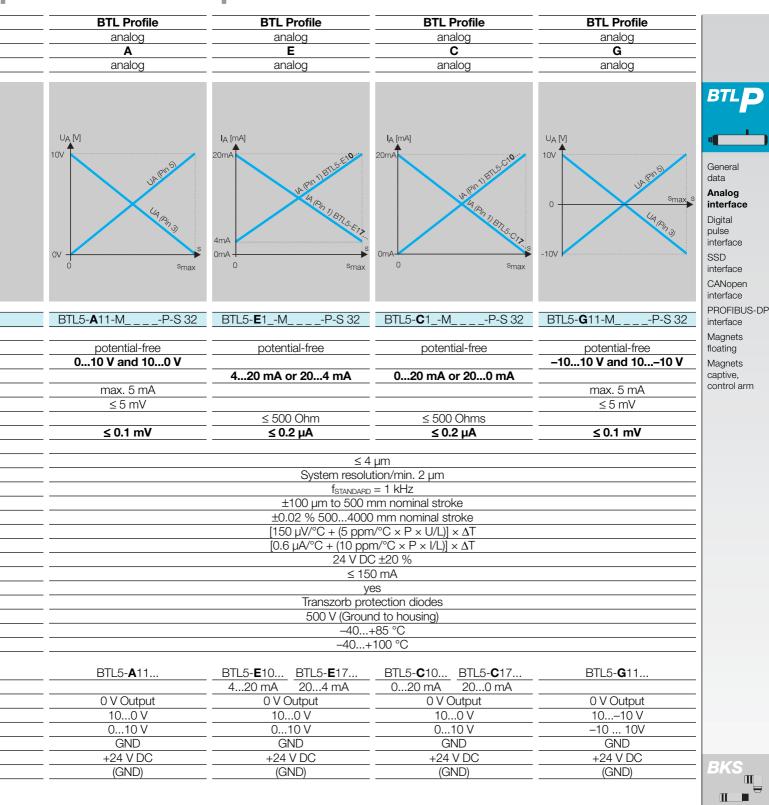
- Included:
- Transducer
- Mounting feet with isolation washers and screws
- User's guide

Please order separately: Magnets starting page **P.**14 Connectors starting page **BKS.**3



potential-free up to 4000 mm

Micropulse Transducers Analog interface Profile series



Page BKS.3

 Please enter code for output signal and nominal stroke length in ordering code.

 Preferred models interface A BTL5-A11-M_ _ _ -P-S 32 highlighted in blue are available from stock.

Ordering	example:	
BTL5-E1	M	-P-S 32

	Output signal	Standard nominal strokes [mm]
1	rising and falling	0050, 0100, 0130, 0150, 0175, 0200, 0225, 0250, 0300, 0350, 0360, 0400, 0450, 0500, 0550, 0600,
C	(for A and G) rising	0650, 0700, 0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1250, 1300, 1400, 1500, 1600, 1700,
7	í falling	1750, 1800, 1900, 2000, 2250, 2500, 2750, 3000,
	(for C and E)	3250, 3500, 3550, 3750, 4000

Digitale pulse interface Profile series

cost-effective

Series

P Interface

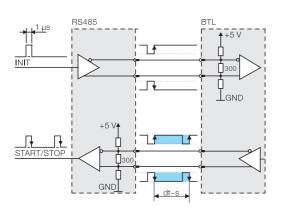
Compatible with BTA processors and various OEM controls, e.g., Siemens, Schleicher, B & R, Bosch, Mitsubishi, Schiele, Parker, Esitron, Philips, WAGO etc.. Reliable signal transmission, even over cable lengths up to 500 m between BTA and BTL, is assured by the especially noise-immune RS485 differential drivers and receivers. Noise signals are effectively suppressed.

M Interface

The I and M interfaces are control-specific interface variations.

I Interface

Used for parallel operation of multiple transducers, for example up to 4 transducers can be controlled by a single BTA-M/PMT card (see starting Page BTA.3).



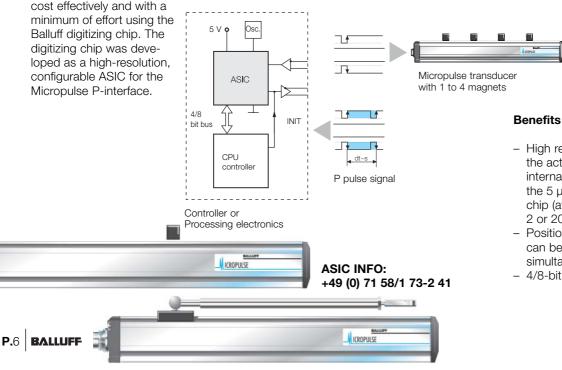
Block diagram of P-interface

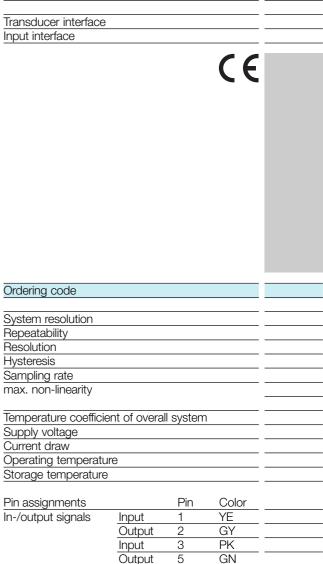
Highly precise digitizing of the P pulse signal

Companies developing their own control and processing electronics can create a highly accurate P-interface cost effectively and with a



Digitizing chip 44QFP





Connect shield to housing

Supply voltage

- High resolution: the actual 1 µm of the BTL internally is fully supported by

the 5 µm resolution of the chip (at low clock frequency 2 or 20 MHz)

ΒU

ΒN

WH

6

7

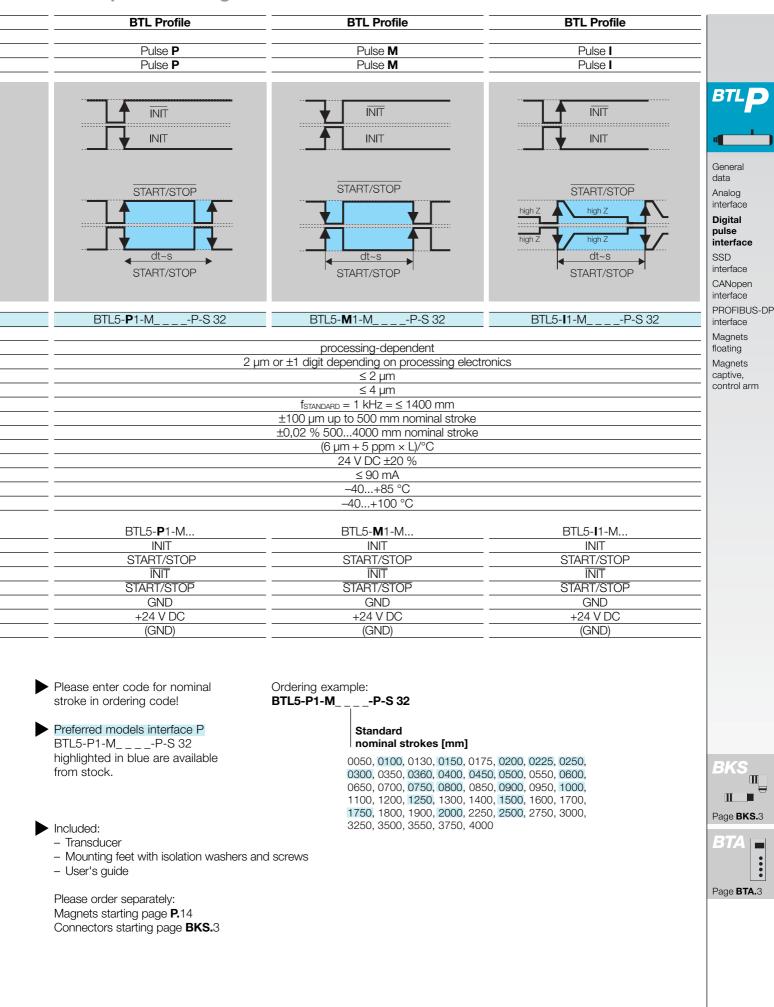
8

- Position data from 4 magnets can be processed simultaneously
- 4/8-bit processor interface

Temperature range -40...+85 °C Trans

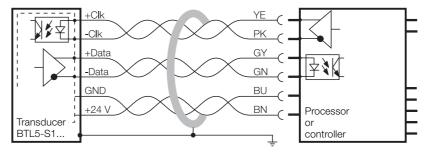
Micropulse Transducers

Digital pulse interface Profile series



SSD Interface

Synchronous serial data transmission for controls made by Siemens, Schleicher, B & R, PEES, Schiele, Parker, Esitron, PEP etc. as well as for Balluff BDD-AM 10-...-1-SSD and BDD-CC 08-1-SSD display/ controllers. Reliable signal transmission, even over cable lengths of up to 400 m between control and BTL transducer is assured by especially noise-immune RS485/422 differential line drivers and receivers. Any noise signals are effectively suppressed.

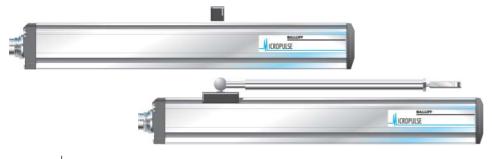


BTL5-S1... with processor/controller, wiring example

Clock frequency is a function of cable length

Cable length	Clock freq.
< 25 m	< 1000 kHz
< 50 m	< 500 kHz
<100 m	< 400 kHz
<200 m	< 200 kHz
<400 m	< 100 kHz

Super-fast 2 kHz Sampling rate



supor lipoar

Micropulse

SSD interface

Series			BTL Profile	-
				-
Output signal Transducer interface			synchronous serial	-
Input interface			synchronous serial	-
				-
		Ce		BTLP
			Pulse sequence +Clk +Clk 1 2 3 4 4 1 23 24	General data Analog
			+Data	interface Digital pulse interface
Ordering code			BTL5- S 1MP-S 32	 SSD interface CANopen interface PROFIBUS-I interface
				Magnets
Repeatability		(1.00)	±1 digit	floating
System resolution de	pending on	version (LSB)	1, 5, 10, 20 or 40 μm	Magnets
Hysteresis			≤ 1 Digit	captive,
Sampling rate			$f_{\text{STANDARD}} = 2 \text{ kHz}$	_
max. non-linearity	at of over-1		\pm 30 µm at 5 und 10 µm Resolution or \leq \pm 2 LSB	-
Temperature coefficie	IL OT OVERAL	system	(6 μm + 5 ppm × L) /°C 24 V DC ±20 %	-
Supply voltage Current draw			$_{-}$ 24 V DC ±20 % $\leq 80 \text{ mA}$	-
	~~~~~			-
Operating temperature Storage temperature	e			-
Siorage temperature				-
	Pin	Color		_
		YE	+Clk	_
Control and	1			
Control and	1 2	GY	+Data	_
Control and	3	GY PK	-Clk	_
Control and data signals	<u>3</u> 5	GY PK GN	Clk Data	_
Control and data signals Supply	3 5 6	GY PK GN BU	-Clk -Data GND	_
Pin assignments Control and data signals Supply voltage (external)	<u>3</u> 5	GY PK GN	Clk Data	

Please enter code for coding, system resolution and nominal stroke length in ordering code.

- Preferred models interface S
  - BTL5-S112-M_ _ _ _-P-S 32

### Included:

- Transducer
- Mounting feet with isolation washers and screws
- User's guide

Please order separately: Magnets starting page P.14 Connectors starting page **BKS.**3

http://www.balluff.de

#### Ordering example: BTL5

5-S1_	M	P-S 32

c	Coding	re	es
0	Binary code rising (24 bits)	1	
1	Gray code rising (24 bits)	2	
6	Binary code rising (25 bits)	3	1
7	Gray code rising (25 bits)	4	2
		5	Λ

### System Standard solution 1 µm 5 µm IO µm 20 µm 5 40 µm

#### nominal strokes [mm] 0100, 0130, 0150, 0175, 0200, 0225, 0250, 0300, 0350, 0360, 0400, 0450, 0500, 0550, 0600, 0650, 0700, 0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1250, 1300, 1400, 1500, 1600, 1700, 1750, 1800, 1900, 2000, 2250, 2500, 2750, 3000, 3250, 3500, 3550, 3750, 4000



# **CANopen Draft Standard 406 (Encoder Profile)**

### **CANopen interface**

Based on CAN (ISO/IEC 7498 and DIN ISO 11898), CANopen provides a Layer-7 implementation for industrial CAN networks. The serial data protocol of the CAN specification is defined according to the producerconsumer principle as opposed to most other fieldbus protocols. This eliminates target addressing of the process data. Each bus station decides for itself how the received data are processed.

The CANopen interface of the Micropulse transducer is compatible with CANopen conforming with CiA Standard DS301 Rev. 3.0, and with CAL and Layer 2 CAN networks.

**CAN-BUS** features

- Line topology, star structure also possible using repeaters
- Cost-effective 2-wire cabling
- Fast response times, high data integrity using CRC, hamming distance of 6
- Potential-free data transmission (RS485)
- 1 Mbps at cable lengths
   25 m
- Number of stations protocol-limited to 127
- Using multiple magnets: A minimum spacing of > 65 mm must be maintained.

CANopen offers a high level of flexibility with respect to functionality and data exchnge. Using a standard data sheet in the form of an EDS file it is easy to link the Micropulse transducers to any CANopen system.

### Process Data Object (PDO)

Micropulse transducers send their position information optionally in one or two PDOs with 8 bytes of data each. The contents of the PDOs is free configurable. The following information can be sent:

- Current magnet position with resolution in 5 µm steps
- Current velocity of the magnet with resolution selectable in 0.1mm/s steps
- Current status of the four freely programmable cams.

**CANopen system structure** 

### Synchronisation Object (SYNC)

Serves as a net-wide trigger for synchronizing all network participants. When the SYNC object is received, all Micropulse transducers active on the bus store their current position and velocity information and then send it sequentially to the control. This assures timesynchronous capture of the measured values.

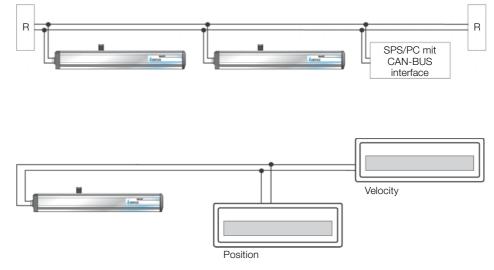
### **Emergency Object**

This object is sent with the highest priority. This is used for example for error messages when cam states change.

### Service Data Object (SDO)

Service Data Objects transmit the parameters for the transducer configuration. The transducer configuration may be carried out on the bus by the controller, or offline using a PC with a configuration tool which runs under Windows. The configuration is stored in the transducer in a non-volatile memory.

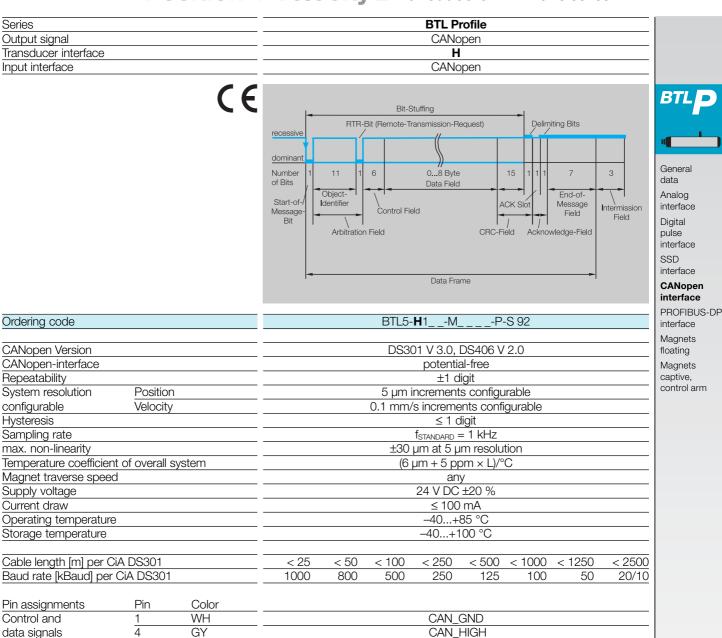




Simple CANopen system with position and velocity displays

### **Micropulse** Position + Velocity Transducers

**CANopen** interface Profile series



Using the CANopen interface and cable lengths up to 2500 m, the signal is sent at a length-dependent baud rate to the control. The high noise immunity of the connection is achieved using differential drivers and by the data monitoring scheme.

5

2

3

GN

BN

BU

### Included:

Supply

voltage (external)

- Transducer
- Mounting feet
- with isolation washers and screws
- User's guide (transducer)
- User's guide (configuration and CAN link)

Please order separately: Magnets starting page P.14 Connectors starting page BKS.4

Please enter code for software configuration, baud rate and nominal stroke length in order code.

Ordering example: BTL5-H1__-M____-P-S 92

Software configuration				
1	1 × Position and 1 × Velocity			
2	2 × Position and 2 × Velocity			
3	$4 \times Position$			

aud ate		Standard nominal strokes [mm]
800 500 250 125 100 50 20	MBaud kBaud kBaud kBaud kBaud kBaud kBaud kBaud	0050, 0100, 0130, 0150, 0175, 0200, 0225, 0250, 0300, 0350, 0360, 0400, 0450, 0500, 0550, 0600, 0650, 0700, 0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1250, 1300, 1400, 1500, 1600, 1700, 1750, 1800, 1900, 2000, 2250, 2500, 2750, 3000, 3250, 3500, 3550, 3750, 4000

CAN_LOW

+24 V

0 V (GND)

Baud

rate

0

1 2

З

4

5

6

7

8

### Ш П Page BKS.4

# **PROFIBUS-DP Standard EN 50170**

As the market leading standard for serial data transmission for process automation, PROFIBUS-DP is the ideal choice for implementing automation tasks with cycle times of > 5 ms.

### **Data transmission**

A PROFIBUS telegram can contain up to 244 bytes of user data per telegram and station. The BTL5-T uses max. 32 bytes (max. 4 position values and max. 4 velocity values) for process data transmission. Up to 126 active stations (Address 0...125) can be connected on PROFIBUS-DP. User data cannot be sent with station address 126. This address is used as the default address for bus stations that have to be parameterized by a Class 2 master (for setting the device address if there are no mechanical switches available).

Each PROFIBUS station has the same priority. Prioritizing of individual stations is not intended, but can be done by the master since the bus transmission only makes up a fraction of the process cycle anyway.

At a transmission rate of 12 Mbps, the transmission time for an average data telegram is in the 100  $\mu$ s range.

#### Master

There are two types of possible masters for PROFIBUS-DP. Master Class 1 carries out the user data interchange with the connected slaves. Master Class 2 is intended for startup and diagnostic purposes and may be used to briefly assume control of a slave.

### GSD (Device Master Data)

The length of the data exchangeable with a slave is defined in the Device Master Data file (GSD) and is checked by the slave with the configuration telegram and confirmed for correctness.

In modular systems, various configurations are defined in the GSD file. Depending on the desired functionality, one of these configurations can be selected by the user when the system is configured. The BTL5-T is a modular device with the possibility of selecting the number of magnets (position values).

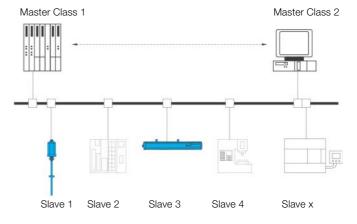
#### Slave

Once a PROFIBUS master has received the parameter set defined for the slave, it is able to exchange data. The parameter set consits of slave parameters and configuration data. The parameter data contain the description of the slave settings (e.g. resolution of a position value). The configuration data describe the length and structure of the data telegram. For security reasons a slave is allowed to be written with new output data only by the master which previously parameterized and configured it. Only after the slave acknowledges both messages (parameter data and configuration data) can it be assumed that the configuration and function of the slave are known to the master

### **Process data**

Under PROFIBUS-DP the default is for process data to be sent from the master to slaves acyclically and for the slave data to then be queried. To ensure synchronization of multiple devices, the master may use the SYNC and FREEZE services.

After a RESET or after power is restored, the master attempts to establish contact with all the parameterized slaves in order of lowest to highest address. PROFIBUS-DP permits multiple Class 1 and Class 2 masters to be connected (see illustration below).





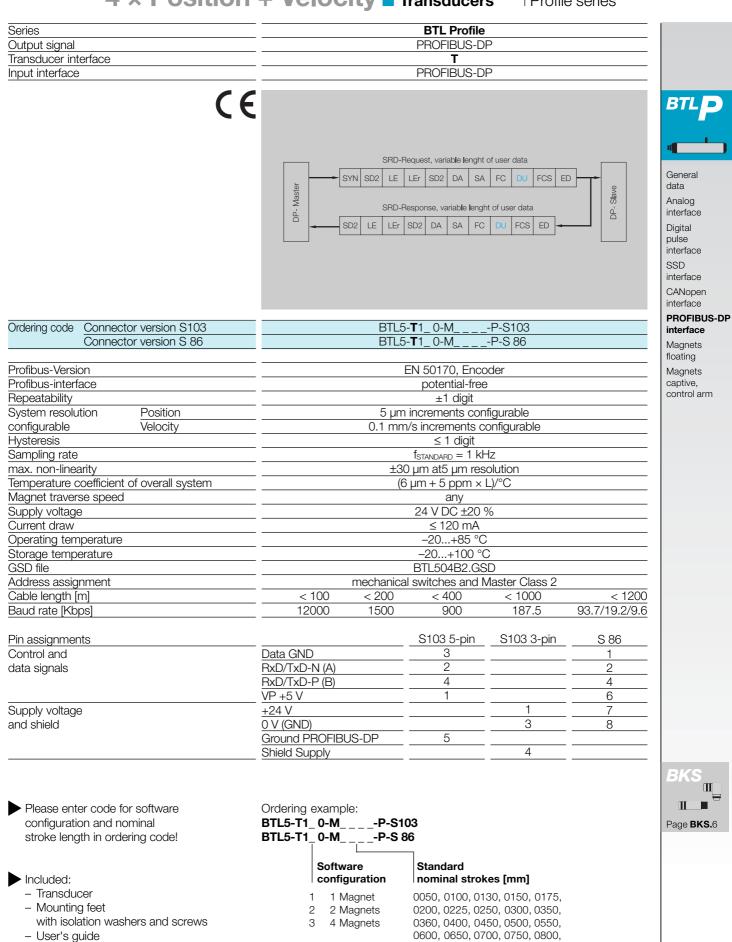
# Device address DIP switch settable

### Using multiple magnets

A minimum spacing of > 65 mm must be maintained.



4 × Position + Velocity Micropulse Transducers PROFIBUS-DP interface Profile series



Please order separately: Magnets starting page **P.**14 Connectors page **BKS.**6 GSD file BTL5TGSD 119399 (free of charge)

BALLUFF P.13

0850, 0900, 0950, 1000, 1100, 1200, 1250, 1300, 1400, 1500,

1600, 1700, 1750, 1800, 1900,

2000, 2250, 2500, 2750, 3000,

3250, 3500, 3550, 3750, 4000

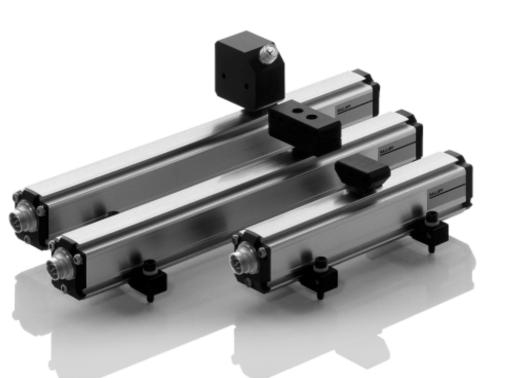
Magnets floating Profile series

Magnet	
 BTL Profile	
 floating	
38	
CE	BTL Profile floating

Balluff magnets are available in captive or floating styles. All BTL5 magnets shown here can be used on any Balluff Micropulse transducer. Maximum resolution and repeatability are achieved using BTL5-F/M/N-2814-1S captive magnets.

The BTL5-P-3800-2 magnet can be used with a vertical offset from the upper surface of the transducer body of 0...4 mm, and the BTL5-P-5500-2 permits a distance of 5...15 mm. The BTL5-P-4500-1 is an electromagnet and requires a supply voltage of 24V, which can be turned on and off for selective activation. This allows multiplex operation with multiple magnets on a single transducer, since only one magnet is active at a time.

CE	$\label{eq:relation} \underbrace{ \begin{array}{c} 38 \\ 20 \\ 0 \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \hline \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} $ \\ \begin{array}{c} 20 \\ 0 \end{array} \\ \end{array}	
Ordering code	BTL5-P- <b>3800</b> -2	
Housing material Weight Magnet traverse speed Supply voltage	Plastic approx. 12 g any	
Current draw Operating temperature/Storage temperature Included	 Magnet 2 mounting screws DIN 84 M4×35-A2	
Accessories (please order separately)	with washers and nuts	



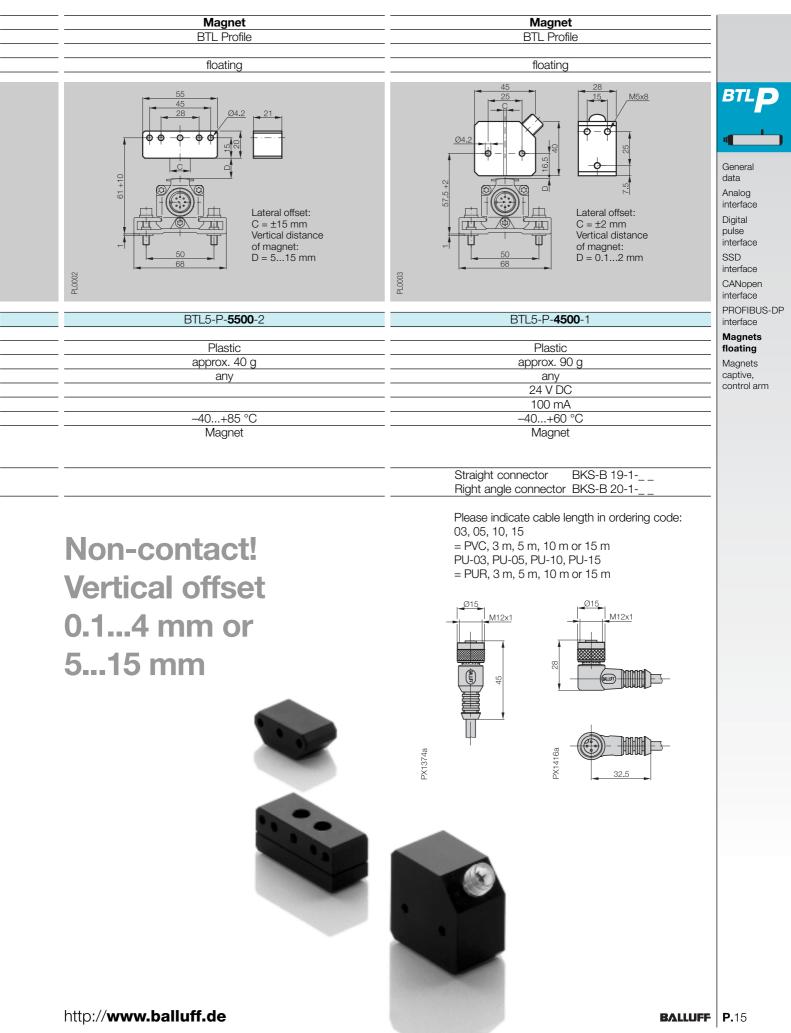


Mounting feet with isolation washers and screws included with transducer.

Replacement: 1 pair mounting feet and screws Type. No.: 110404

Profile le	ngth	Number of
(measuring range)		mounting feet
up to	250 mm	1
251 to	750 mm	2
751 to	1250 mm	3
1251 to	1750 mm	4
1751 to	2250 mm	5
2251 to	2750 mm	6
2751 to	3250 mm	7
	3251 mm	8

Magnets floating Profile series



Magnets captive Profile series

Description	Magnet	Magnet
for Series	BTL Profile	BTL Profile
Туре	captive	captive
	CC	

BTL5- <b>M-2814</b> -1S	BTL5- <b>N-2814</b> -1S	
Anodized aluminum	Anodized aluminum	/
Plastic	Plastic	
approx. 32 g	approx. 35 g	
any	any	
-40+85 °C	-40+85 °C	
	Anodized aluminum Plastic approx. 32 g any	Anodized aluminumAnodized aluminumPlasticPlasticapprox. 32 gapprox. 35 ganyany



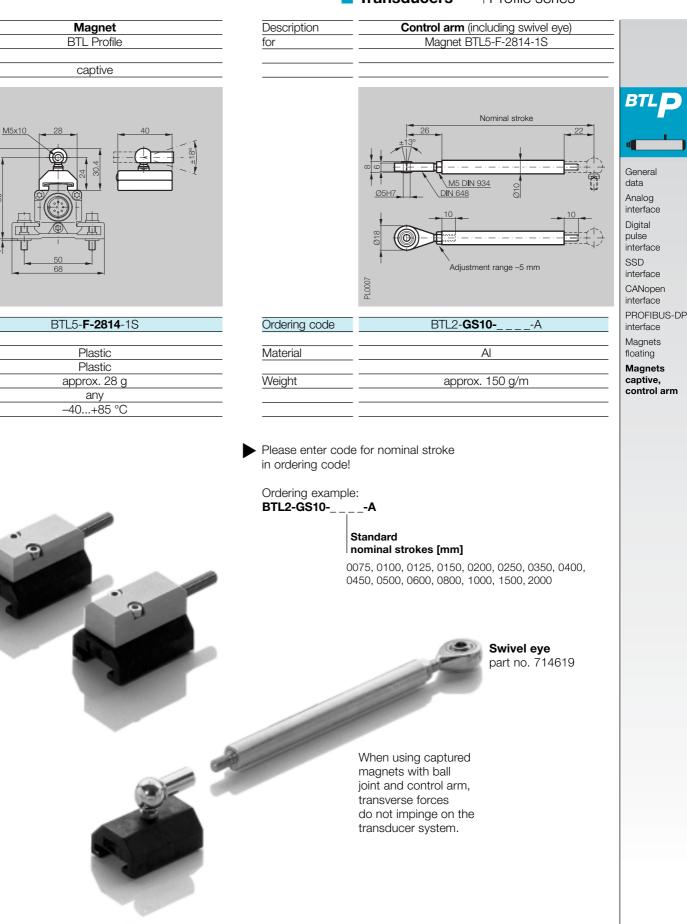


Mounting feet with isolation washers and screws included with transducer.

Replacement: 1 pair mounting feet and screws Type. No.: 110404

Profile length	Number of
(measuring range)	mounting feet
up to 250 mm	1
251 to 750 mm	2
751 to 1250 mm	3
1251 to 1750 mm	4
1751 to 2250 mm	5
2251 to 2750 mm	6
2751 to 3250 mm	7
3251 to 4000 mm	8

Magnets captive, Control arm Profile series



66.4

PL0004

00

