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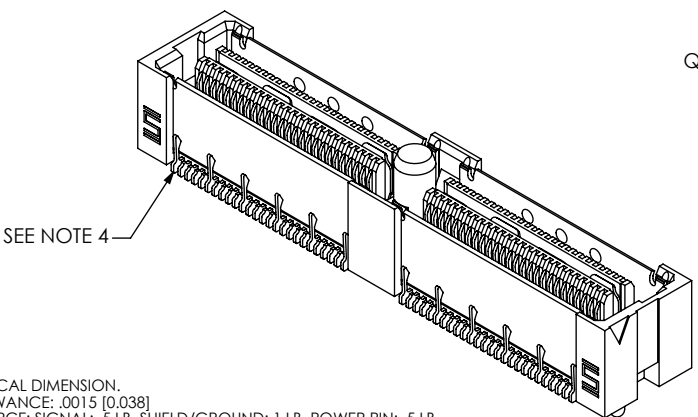
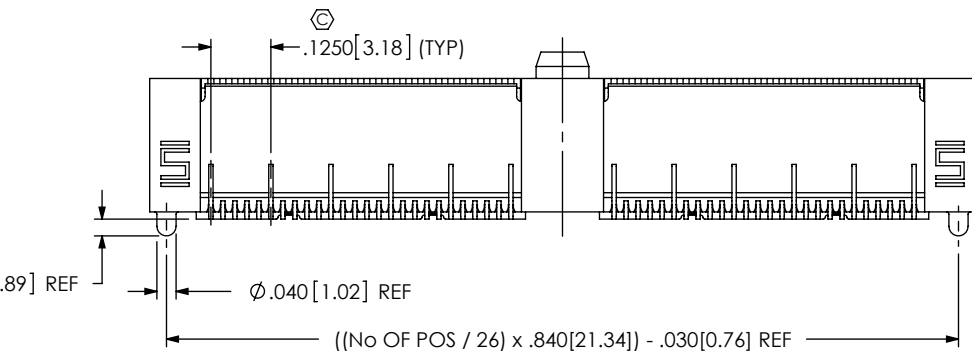
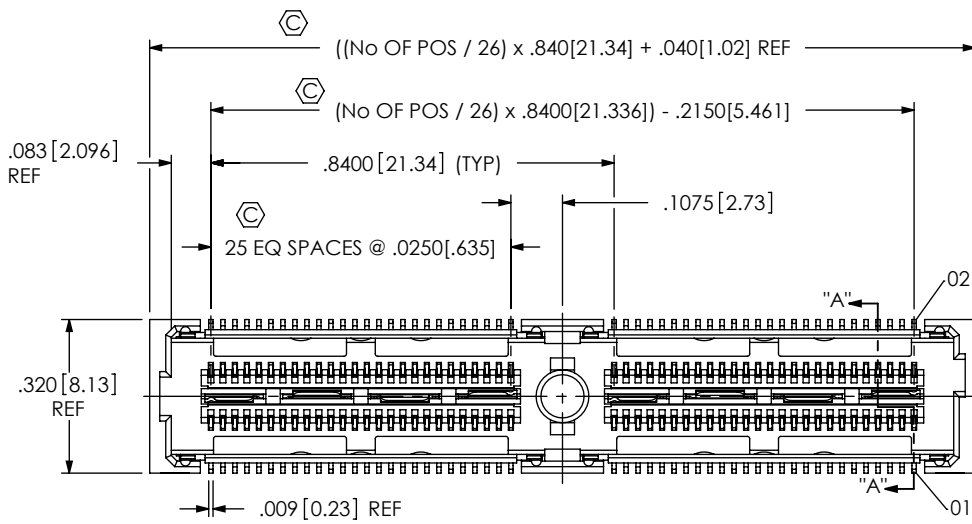


FIG 1  
QFSS-052-04.25-X-D-A SHOWN

QFSS-XXX-XX.XX-X-D-X-XXX-XX

No OF POSITIONS  
-026, -052, -078,  
-104, \* -130  
(PER ROW)

LEAD STYLE  
-04.25 (SEE NOTE 10)

PLATING SPECIFICATION  
-L: LIGHT GOLD (USE C-181-04.25-L)  
-H: HEAVY GOLD (USE C-181-04.25-H)  
(ALL PLATING STYLES USE  
SH2-01-L & T-1G20-04.25-L)

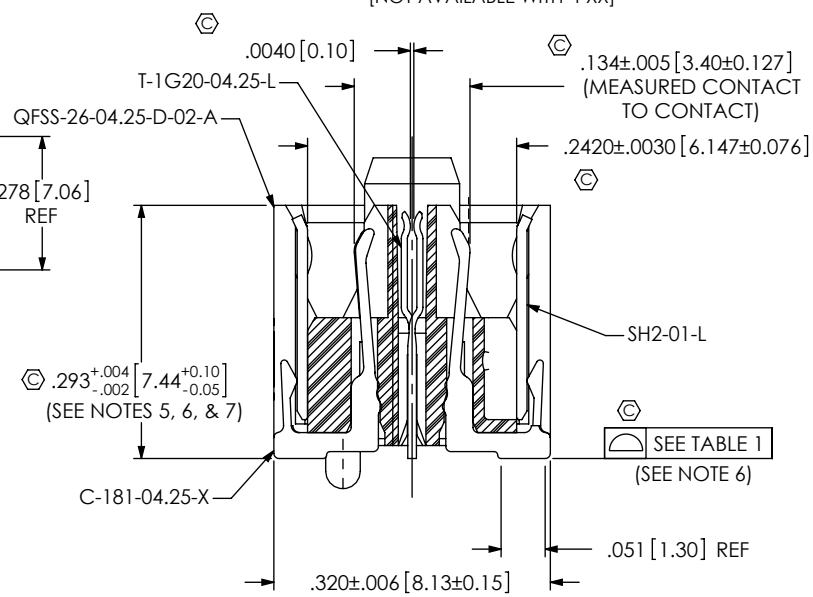
ROW SPECIFICATION  
-D: DOUBLE

\* = NOT TOOLED

PACKAGING OPTION  
-TR: TAPE & REEL PACKAGING  
(-026 THRU -078 WITHOUT OPTIONS  
-GP OR -PXX, -026 THRU -052  
WITH OPTIONS-GP OR -PXX)

OPTION  
-BM: BLIND MATE SHIELD (USE ASP-126355-02-P-L)  
-GP: GUIDE HOLES  
(SEE FIG 2, SHEET 2)  
[NOT AVAILABLE WITH -PXX]  
-PC4: 4 POWER POS PER END (.062" THICK BOARD)  
(SEE FIG 3, SHEET 3)(USE C-79-06-S)  
-PC8: 8 POWER POS PER END (.062" THICK BOARD)  
(SEE FIG 3, SHEET 3)(USE C-79-06-S)  
-PT4: 4 POWER POS PER END (.093" THICK BOARD)  
(SEE FIG 3, SHEET 3)(USE C-79-09-S)  
-PT8: 8 POWER POS PER END (.093" THICK BOARD)  
(SEE FIG 3, SHEET 3)(USE C-79-09-S)  
-P: PICK & PLACE PAD  
(USE PPP-51, SEE FIG 4, SHEET 4)  
[-PXX NOT AVAILABLE WITH -GP]  
[-PXX AVAILABLE ON POSITIONS  
-026, -052 & -078 ONLY]

OPTION  
-A: ALIGNMENT PIN  
[NOT AVAILABLE WITH -PXX]



SECTION "A"- "A"  
SCALE 4.5 : 1

TABLE 1		
No OF POSITIONS	No OF BANKS	COPLANARITY
-026 THRU -078	1 THRU 3	.004 [ .10]
-104 AND -130	4 AND 5	.006 [ .15]

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM BURR ALLOWANCE: .0015 [0.038]
3. MINIMUM PUSHOUT FORCE: SIGNAL: .5 LB, SHIELD/GROUND: 1 LB, POWER PIN: .5 LB.
4. TERMINALS IN THE FIRST ROW OF EACH BANK AND EVERY FIFTH ROW AFTER THAT WILL NOT BE SHEARED.
5. MAXIMUM VARIANCE: .002 [0.05].
6. DIMENSION APPLIES TO CONTACTS & GROUND PLANE.
7. GROUND PLANE PRESS HEIGHT MUST BE .003 [0.08] LESS THAN THE MAX HEIGHT OR .001 [0.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINAL.
8. DISREGARD ANY BREAK-OFF BURRS FOR THIS DIMENSION.
9. PARTS TO BE PACKAGED IN TRAYS AS STANDARD
10. LEADSTYLE -01 MAY BE SUBSTITUTED IN PART CALLOUT FOR -04.25 FOR EXISTING CUSTOMERS ONLY

PATENT NUMBERS  
6739884/ 7165994  
7121849

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [ .3]  
.XXX: ±.005 [ .13]  
.XXXX: ±.0020 [ .051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2.5:1  
INSULATOR: VECTRA E130, COLOR: BLACK  
TERMINAL, GROUND PLANE,  
& SHIELD: PHOS BRONZE:

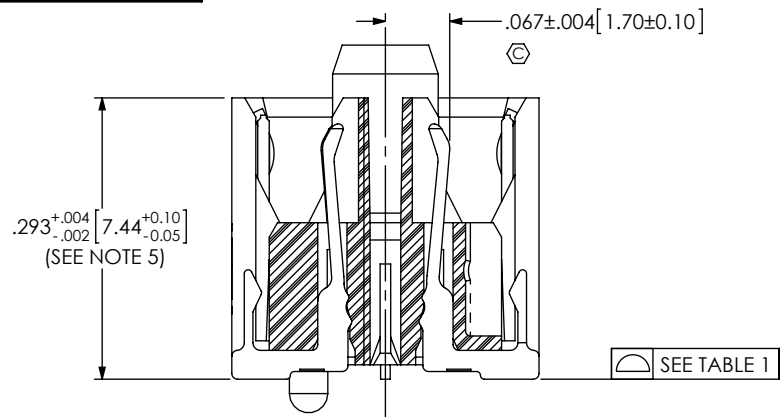
**samtec**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:  
.635mm DOUBLE ROW SHIELDED TERMINAL STRIP  
DWG. NO.  
QFSS-XXX-XX.XX-X-D-X-XXX-XX  
BY: CHAD F 05/28/2002 SHEET 1 OF 4

REVISION AC

### IN-PROCESS 1



### CONTACT DETAILS

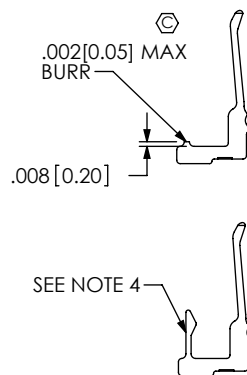


TABLE 2

ASSEMBLY	"A"	"B"
QFSS-026-04.25-X-D-A-GP	1.050[26.67]	1.330[33.78]
QFSS-052-04.25-X-D-A-GP	1.890[48.00]	2.170[55.12]
QFSS-078-04.25-X-D-A-GP	2.730[69.34]	3.010[76.45]
QFSS-104-04.25-X-D-A-GP	3.570[90.68]	3.850[97.79]
* QFSS-130-04.25-X-D-A-GP	4.410[112.01]	4.690[119.13]

\* NOT TOOLED

### IN-PROCESS 2

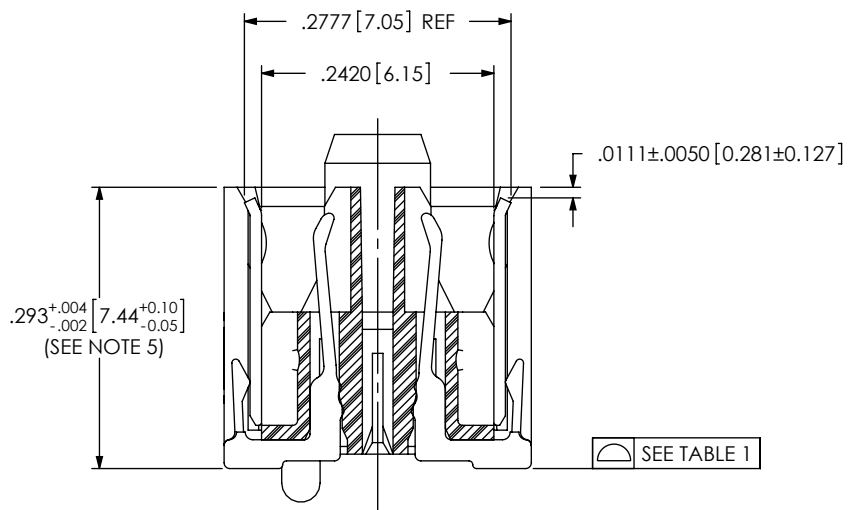
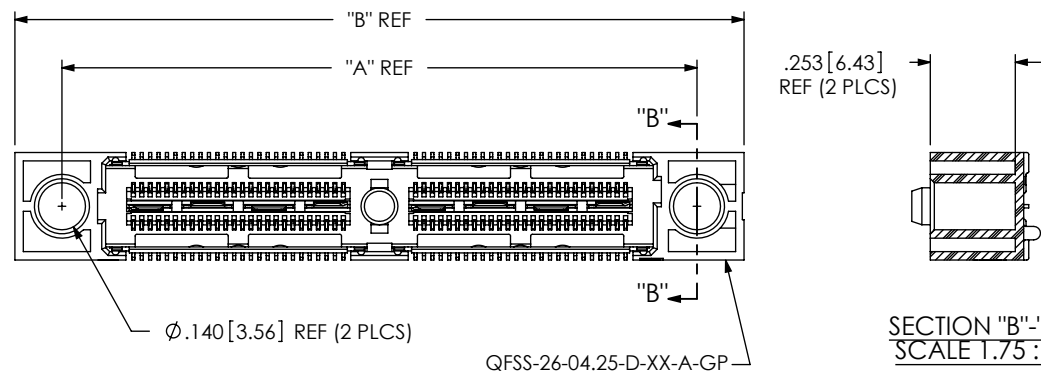


FIG 2

-GP: GUIDE HOLE OPTION  
(QFSS-052-04.25-X-D-A-GP SHOWN)  
[NOT AVAILABLE WITH -PXX OPTIONS]



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QFSS-XXX-XX.XX-X-D-X-XXX-XX

BY: CHAD F 05/28/2002 SHEET 2 OF 4

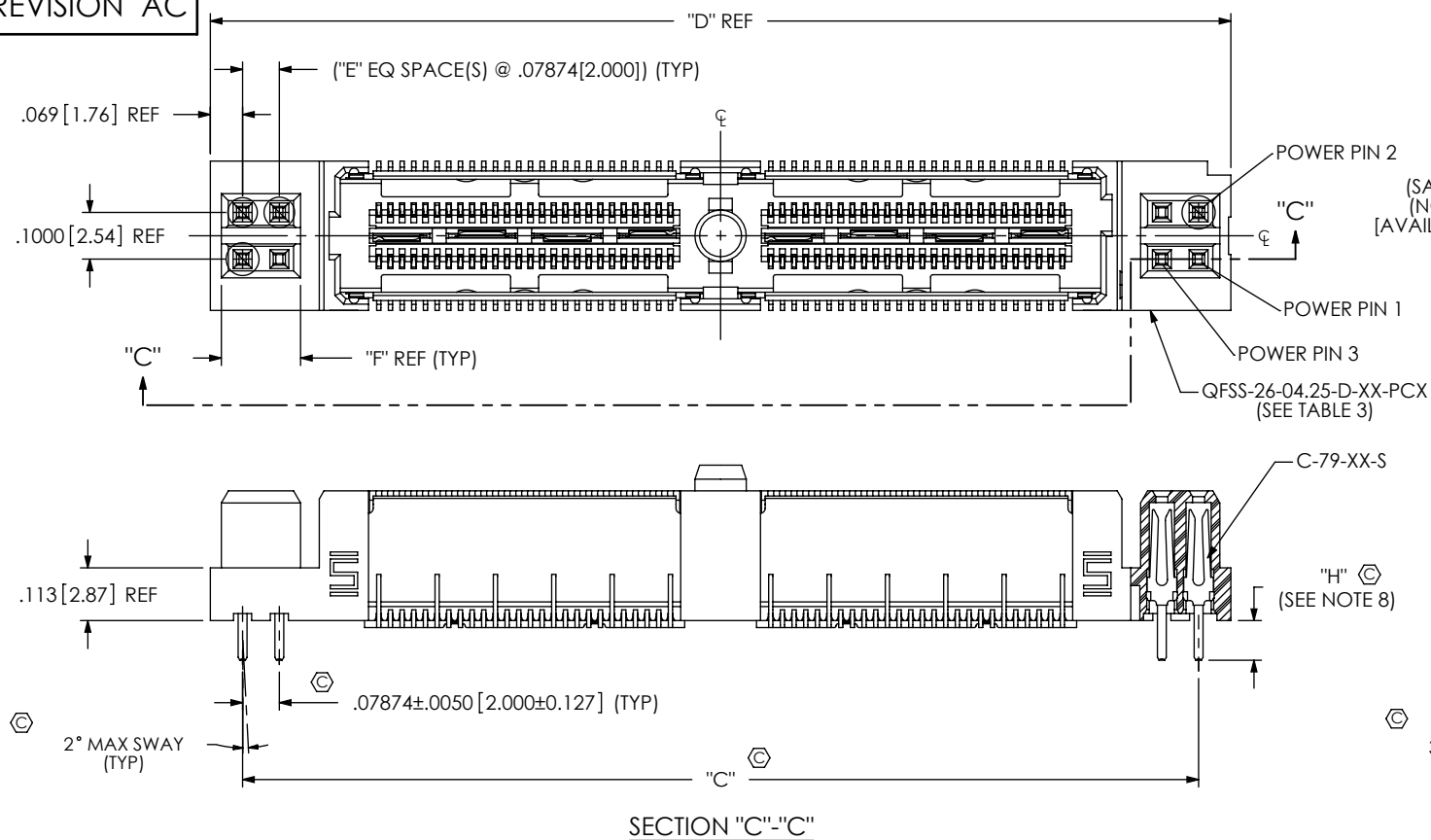


FIG 3

POWER COMBO OPTIONS  
(QFSS-052-04.25-X-D-PC4 SHOWN)  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)  
(NOT AVAILABLE WITH -A OR -GP OPTIONS)  
(AVAILABLE ON -026, -052 & -078 POSITIONS ONLY)

POWER PIN 2

"C"

POWER PIN 1

POWER PIN 3

QFSS-26-04.25-D-XX-PCX  
(SEE TABLE 3)

C-79-XX-S

"H" (SEE NOTE 8)

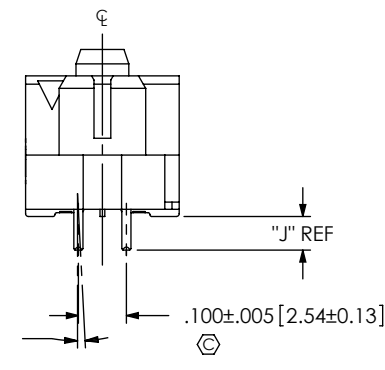
3° MAX TOE  
(TYP)DETAIL 'D'  
SCALE 8:1

TABLE 5

POWER OPTION	CONTACT	"H"	"J"
PC4/PC8	C-79-06-S	.085[2.16]	.070[1.78]
PT4/PT8	C-79-09-S	.125[3.18]	.110[2.79]

TABLE 3

ASSEMBLY	QFSS-26-04.25-D-XX-PCX	"C"	"D"	"E"	"F"
QFSS-026-01-X-D-X-PX4	QFSS-26-04.25-D-01-PC4	1.209[30.70]	1.347[34.21]	1	.170[4.31]
QFSS-026-01-X-D-X-PX8	QFSS-26-04.25-D-01-PC8	1.524[38.70]	1.662[42.21]	3	.327[8.31]
QFSS-052-01-X-D-X-PX4	QFSS-26-04.25-D-02-PC4	2.049[52.04]	2.187[55.55]	1	.170[4.31]
QFSS-052-01-X-D-X-PX8	QFSS-26-04.25-D-02-PC8	2.364[60.04]	2.502[63.55]	3	.327[8.31]
QFSS-078-01-X-D-X-PX4	QFSS-26-04.25-D-03-PC4	2.889[73.37]	3.027[76.89]	1	.170[4.31]
QFSS-078-01-X-D-X-PX8	QFSS-26-04.25-D-03-PC8	3.204[81.37]	3.342[84.89]	3	.327[8.31]

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BY: CHAD F

05/28/2002

SHEET 3 OF 4

FIG 4  
-P: PICK & PLACE PAD OPTION

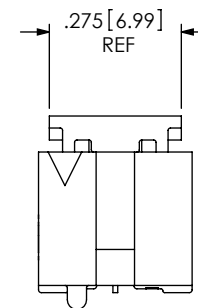
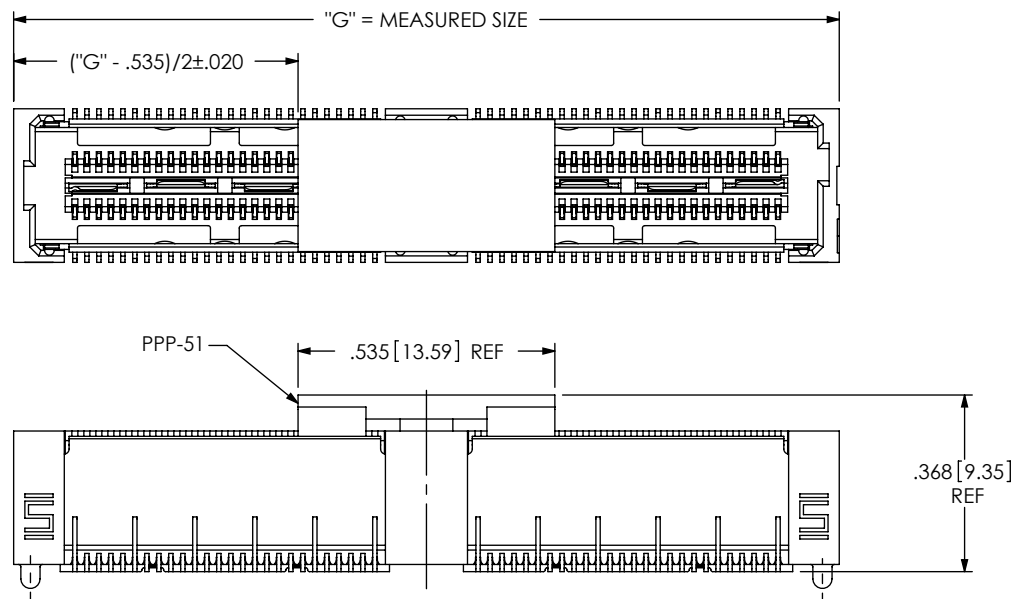
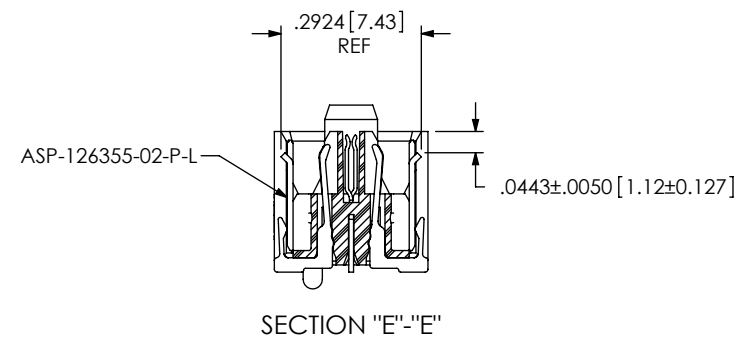
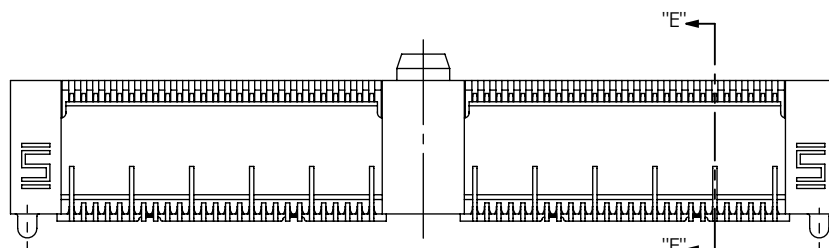


FIG 5  
-BM: BLIND MATE SHIELD OPTION  
QFSS-052-04.25-X-D-A-BM SHOWN  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



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