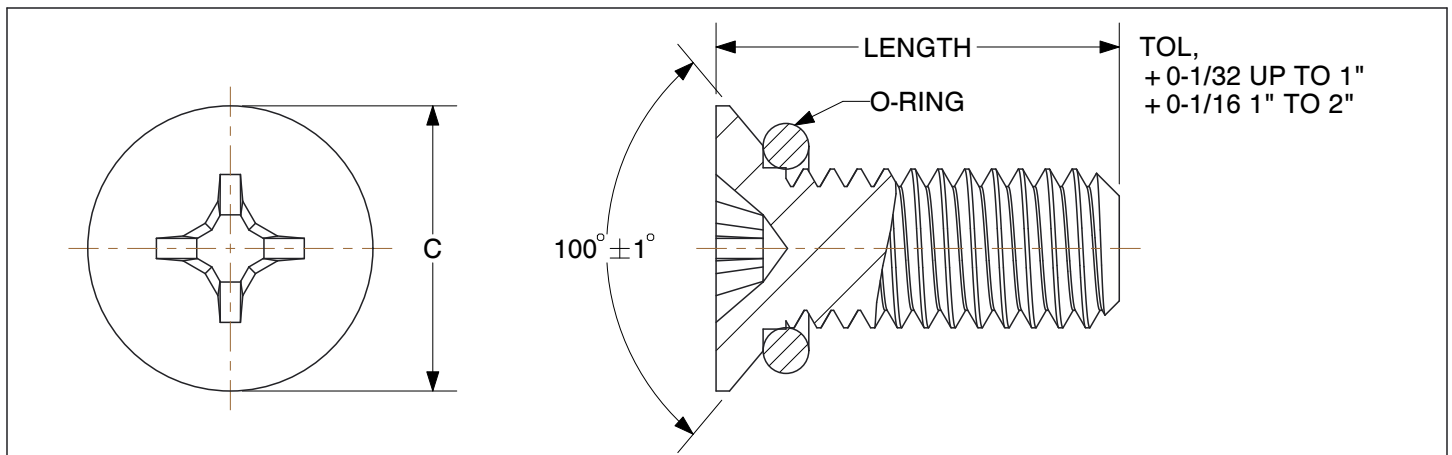




THREAD SIZE	C max	Head driver size	RECOM. CLEAR. HOLE		LENGTH	DEPTH	TYPICAL CLEARANCE HOLE DETAIL
			MIN.	MAX.			
2-56 UNC-2A	0.202"	#1	0.091"	0.095"	1/8" TO 1" Incl.	0.035"-0.052"	
4-40 UNC-2A	0.225"	#1	0.125"	0.129"	1/4" TO 1" Incl.	0.050"-0.075"	
6-32 UNC-2A	0.279"	#1	0.147"	0.152"	1/4" TO 1" Incl.	0.062"-0.093"	
8-32 UNC-2A	0.332"	#2	0.173"	0.179"	1/4" TO 1" Incl.	0.062"-0.093"	
10-24 UNC-2A	0.385"	#2	0.199"	0.204"	5/16" TO 1" Incl.	0.082"-0.123"	
10-32 UNC-2A	0.385"	#2	0.199"	0.204"	5/16" TO 1" Incl.	0.062"-0.093"	
1/4-20UNC-2A	0.507"	#3	0.265"	0.269"	3/8" TO 1" Incl.	0.100"-0.150"	
							NOTES: 1. ALL DIMENSIONS IN INCHES. 2. TOLERANCE: PER ASME/ANSI B18.6.7

STANDARD SPECIFICATIONS & COMMON OPTIONS (HOW TO ORDER)

STD. SCREW MATERIAL: TYPE 18/8 STAINLESS STEEL PER DFARS (OTHER MATERIALS AVAILABLE)

STD. SCREW FINISH: NATURAL (PASSIVATED PER AMS2700 UNLESS OTHERWISE SPECIFIED)

STD. O-RING MATERIAL: SILICONE RUBBER (SEE TABLE FOR O-RING OPTIONS)

SAMPLE CATALOG NO.		SFR4-40X1/4-2701-BLKOX	COMMON OPTIONS		AVAILABLE O-RING MATERIALS		
SCREW TYPE	SFR	FLAT HEAD W/ CROSS RECESS DRIVE	SUFFIX	DESCRIPTION	Compound Suffix	Material	Service Temp.
THREAD	4-40	ENTER BASIC THREAD SIZE	-BLKOX	BLACK OXIDE PER MIL-C-13924, CLASS 4	-2701	Silicone Rubber	-150° F to 500° F -101° C to 260° C
	X		-NY	LOCKING NYLON PELLET	-2615	FluoroSilicone Rubber	-78° F to 450° F -61° C to 232° C
			-LY	LOCKING NYLON STRIP	-5701	Viton A	-20° F to 400° F -29° C to 204° C
LENGTH	1/4	ENTER LENGTH	-TP	LOCKING NYLON STD. PATCH	-4601	Buna N (NBR)	-65° F to 250° F -54° C to 121° C
O-RING SUFFIX	-2701	ENTER FROM TABLE	-HTP	HIGH TEMP. LOCKING NYLON PATCH	-3701	Neoprene (EPR)	-65° F to 300° F -54° C to 149° C
OPTIONS	-BLKOX	ENTER FROM TABLE			-7601	Ethylene Propylene (EPDM)	-65° F to 300° F -54° C to 149° C

P	ECO-16-0048: REPLACED 2-56 x 82° ANGLE SCREW WITH 2-56 x 100° ANGLE SCREW. DWN: DAN LAW CHKD: KF/FK	08.04.16
O	ECO-14-0010: CORRECTED ATTACHMENTS POINTS FOR CLEAR'CE HOLE DIA. DIMENSION. DWN: D. LAW CHKD BY: KF/FK	12.01.14
N	CHANGED PASSIVATED FROM MIL-STD-171 TO AMS 2700 & BLKOX TO MIL-C-13924, CL.4	11.05.13
REV.	DESCRIPTION	DATE

TOLERANCES UNLESS OTHERWISE NOTED .X ±0.1 .XXX ±0.005 .XX ±0.01 < ±1.0° RUBBER: RMA "A3" COMMERCIAL		TITLE: SEELSKREW®, FLATHEAD W/ CROSS RECESS DRIVE		ENG.	M.M.	10.24.58
				DWN.	J.P.	10.24.58
				CHKD.	FK	11.21.13
MAT'L: SEE SPECIFICATIONS & OPTIONS FINISH: SEE SPECIFICATIONS & OPTIONS				SCALE	DWG. NO.	
				NTS	SFR-0000-00-00	

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[SFR4-40X1/4-2615-TP](#) [SFR4-40 x 3/8 2701](#) [SFR8-32x1-2701](#)