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Document Number: 20047

Vishay Draloric

Fully RoHS Compliant, Green, Thick Film, Rectangular Chip Resistors

FEATURES

- Fully Green resistor body with pure tin solder contacts
- Stability $\Delta R/R = 1$ % for 1000 h at 70 ° C
- 2 mm pitch packaging option for 0603 size
- Metal glaze on high quality ceramic
- Material categorization:

For definitions of compliance please see www.vishay.com/doc?99912

STANDAR	STANDARD ELECTRICAL SPECIFICATIONS											
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P ₇₀ W	LIMITING ELEMENT VOLTAGE U _{max.} AC _{RMS} /DC V	TEMPERATURE COEFFICIENT ± ppm/K	TOLERANCE ±%	RESISTANCE RANGE Ω	SERIES				
			0.063	50	100	1	1R0 to 10M	E24; E96				
RCG0402	0402	RR 1005M	0.003	50	200			E24				
			Zero-Ohm-Resisto	r: <i>R</i> _{max.} = 20 mΩ	e, I _{max.} = 1.5 A							
		RR 1608M	0.1	75	100	1	1R0 to 10M	E24; E96				
RCG0603	0603				200	5		E24				
			Zero-Ohm-Resisto	r: R _{max.} = 20 mΩ	e, I _{max.} = 2.0 A							
							0.125	150	100	1	1R0 to 10M	E24; E96
RCG0805	0805	RR 2012M	0.125	150	200	5		E24				
	Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$, $I_{\text{max.}} = 2.5 \text{ A}$											
			0.25	200	100	1	1R0 to 10M	E24; E96				
RCG1206	1206	1206 RR 3216M			200	5		E24				
			Zero-Ohm-Resisto	Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 mΩ, $I_{\text{max.}}$ = 3.5 A								

Notes

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over
operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

Marking: See datasheet "Surface Mount Resistor Marking" (document number 20020).

• Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

TECHNICAL SPECIFICATIONS								
PARAMETER	UNIT	RCG0402	RCG0603	RCG0805	RCG1206			
Rated dissipation $P_{70}^{(1)}$	W	0.063	0.1	0.125	0.25			
Operating voltage Umax. ACRMS/DC	V	50	75	150	200			
Insulation voltage U _{ins} (1 min)	V	75	100	200	300			
Insulation resistance	Ω		> 1	10 ⁹				
Operating temperature range	°C		- 55 to + 155					
Weight	mg	0.65	2	5.5	10			

Note

(1) The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

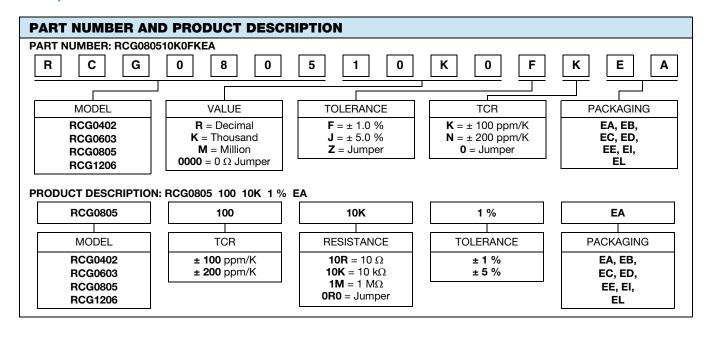






COMPLIANT GREEN (5-2008) www.vishay.com

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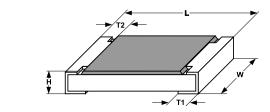
PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
D000400	ED	10 000	Paper tape acc.	-	0	180 mm/7"		
RCG0402	EE	50 000	to IEC 60068-3 Type I	8 mm	2 mm	330 mm/13"		
	EI	5000				180 mm/7"		
	ED	10 000	Paper tape acc. to IEC 60068-3	0	0	180 mm/7"		
	EL	20 000	Type I	8 mm	2 mm	285 mm/11.25"		
RCG0603	EE	50 000				330 mm/13"		
	EA	5000	Paper tape acc.	8 mm	4 mm	180 mm/7"		
	EB	10 000	to IEC 60068-3			285 mm/11.25"		
	EC	20 000	Type I			330 mm/13"		
	EA	5000	Paper tape acc.			180 mm/7"		
RCG0805	EB	10 000	to IEC 60068-3	8 mm	4 mm	285 mm/11.25"		
	EC	20 000	Type I			330 mm/13"		
	EA	5000	Paper tape acc.			180 mm/7"		
RCG1206	EB	10 000	to IEC 60068-3	8 mm	4 mm	285 mm/11.25"		
	EC	20 000	Type I			330 mm/13"		

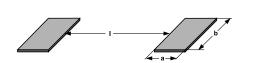


RCG e3

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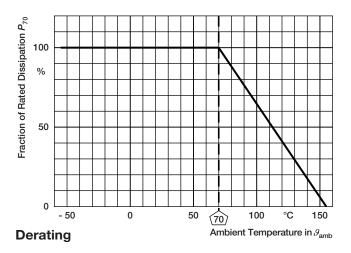
DIMENSIONS in millimeters





	SIZE DIMENSIONS						SOLDER PAD DIMENSIONS					
3		DIMENSIONS					REFLOW SOLDERING			WAVE SOLDERING		
INCH	METRIC	L	W	Н	T1	T2	а	b	I	а	b	I
0402	1005	1.0 ± 0.05	0.5 ± 0.05	0.35 ± 0.05	0.25 ± 0.05	0.2 ± 0.1	0.4	0.6	0.5			
0603	1608	1.55 ^{+ 0.10} - 0.05	0.85 ± 0.1	0.45 ± 0.05	0.3 ± 0.2	0.3 ± 0.2	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 ^{+ 0.20} - 0.10	1.25 ± 0.15	0.45 ± 0.05	0.3 + 0.20 - 0.10	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 ^{+ 0.10} - 0.20	1.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3

FUNCTIONAL PERFORMANCE



GREEN REQUIREMENTS						
SUBSTANCES	CONCENTRATION LIMIT					
Lead (Pb)	< 1000 ppm					
Mercury (Hg)	< 1000 ppm					
Cadmium (Cd)	< 100 ppm					
Hexavalent Chronium	< 1000 ppm					
Polybrominated Biphenyl (PBB)	< 1000 ppm					
Polybrominated Diphenyl Ether (PBDE)	< 1000 ppm					
Bromine (Br)	< 900 ppm					
Chlorine (Cl)	< 900 ppm					
Sum of Bromine and Chlorine	≤ 1500 ppm max.					
Antimony (Sb)	< 900 ppm					
Red Phosphorous	< 100 ppm					

Notes

• No exemptions (e.g. Pb in glass) may be applied to any substances or application for the "Green" category

• All concentration levels are based on homogenous materials



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EN 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE		EMENTS CHANGE (∆R)		
			Stability for product types:	STABILITY CLASS 2 OR BETTER			
			RCG e3	1 Ω to 10 M Ω	1 Ω to 10 M Ω		
4.5	-	Resistance	-	±1%	± 5 %		
4.7	-	Voltage proof	<i>U</i> = 1.4 x <i>U</i> _{ins} ; 60 s	No flashover	or breakdown		
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R} \le 2 \times U_{\text{max.}};$ Duration acc. to style	± (0.25 % <i>R</i> + 0.05 Ω)	± (0.5 % R + 0.05 Ω)		
4.17.2	58 (Td)	Solderability	Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; (245 ± 5) °C (3 ± 0.3) s	Good tinning (≥ 95 % covered) no visible damage			
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K		
4.32	21 (Uu ₃)	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible	e damage		
4.33	21 (Uu ₁)	Ju ₁) Substrate bending Depth 2 mm; 3 times		No visible damage, no open circuit in bent point \pm (0.25 % R + 0.05 Ω)			
4.23	-	Climatic sequence:	-				
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h				
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 1 cycle				
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h	± (1 % <i>R</i> + 0.05 Ω)	± (2 % <i>R</i> + 0.1 Ω)		
4.23.5	13 (M)	Low air pressure	1 kPa; (25 ± 10) °C; 1 h				
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycles				
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R}$				
4.25.1	-	Endurance at 70 °C	$U = \sqrt{P_{70} \times R} \le U_{\text{max.;}}$ 1.5 h on; 0.5 h off;				
			70 °C; 1000 h	± (1 % <i>R</i> + 0.05 Ω)	± (2 % <i>R</i> + 0.1 Ω)		
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C; (10 ± 1) s	± (0.25 % <i>R</i> + 0.05 Ω)	± (0.5 % R + 0.05 Ω)		
4.35	-	Flamability, needle flame test	IEC 60695-11-5; 10 s	No burning	g after 30 s		
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % R	+ 0.05 Ω)		
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	± (1 % <i>R</i> + 0.05 Ω)	± (2 % <i>R</i> + 0.1 Ω)		
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1; 3 pos. + 3 neg. discharges; ESD test voltage acc. to size	± (1 % <i>R</i>	+ 0.05 Ω)		

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TEST PROCEDURES AND REQUIREMENTS							
EN 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (∆R)			
			Stability for product types:	STABILITY CLAS	SS 2 OR BETTER		
			RCG e3	1 Ω to 10 $M\Omega$	1 Ω to 10 $M\Omega$		
4.29	45 (XA)	Component solvent resistance	lsopropyl alcohol; 50 °C; method 2	No visible damage			
4.30	45 (XA)	Solvent resistance of marking	lsopropyl alcohol; 50 °C; method 1, toothbrush	Marking legible, no visible damage			
4.22	6 (Fc)	Vibration, endurance by sweeping	$ \begin{array}{l} f=10 \mbox{ Hz to } 2000 \mbox{ Hz;} \\ x, y, z \leq 1.5 \mbox{ mm;} \\ A \leq 200 \mbox{ m/s}^2; \\ 10 \mbox{ sweeps per axis} \end{array} $	\pm (0.25 % R + 0.05 Ω) \pm (0.5 % R + 0.05 9			
4.37	-	Periodic electric overload	$U = \sqrt{15 \times P_{70} \times R} \\ \le 2 \times U_{max.;} \\ 0.1 \text{ s on; } 2.5 \text{ s off;} \\ 1000 \text{ cycles} $	± (1 % <i>R</i> + 0.05 Ω)			
4.27	-	Single pulse high voltage overload, 10 μs/700 μs	$\hat{U} = 10 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{max;}$ 10 pulses	± (1 % <i>R</i> + 0.05 Ω)			

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2, environmental test procedures

Packaging of components is done in paper tapes according to IEC 60286-3.

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