

Electronics

RNF-150

Raychem

High-performance, thin-wall, flexible, fluoropolymer heat-shrinkable tubing

RNF-150 is a highly flame-resistant thin-wall heat-shrinkable tubing that has excellent durability. It is manufactured from a modified fluoropolymer whose properties include toughness, chemical resistance, and high-temperature performance.

A very thin wall gives RNF-150 excellent flexibility.

Applications include insulation, jacketing, and identification of wire bundles; light-duty harnesses; insulation and protection of terminals and wire connections; and packaging

of components. RNF-150 is not recommended for use in direct contact with ketones.

RNF-150 is UL-recognized at 150°C, 600 V, with a UL VW-1 flame retardance rating and meets the requirements of AMS-DTL-23053/18, Class 2.

Temperature rating

| Full recovery temperature: | 150°C | |
|--|-------------------------|--|
| Continuous operating temperature: | −55°C to 155°C | |
| Recommended maximum temperature for use as a p | rimany insulator∙ 135°C | |

Recommended maximum temperature for use as a primary insulator: 135°C

Specifications*

| opeomed.com | | . F. | | |
|-------------|---------|---------------------------|-------------|--|
| Туре | Raychem | Military | UL | |
| RNF-150 | RT-370 | AMS-DTL-23053/18, Class 2 | E85381 VW-1 | |

^{*}When ordering, always specify latest issue.

Dimensions (millimeters/inches)



| | | | | weight as |
|------|-------------------|-------------------|-----------------|------------------|
| | Inside diameter | | Wall thickness | supplied (max.) |
| | D (min.) | d (max.) | W | |
| | Expanded | Recovered | Recovered | lb./ <i>kg./</i> |
| Size | as supplied | after heating | after heating** | 100 ft. 100 m |
| 3/64 | 1.2 0.046 | 0.6 0.023 | 0.25 ± 0.05 | 0.10 <i>0.15</i> |
| 1/16 | 1.6 <i>0.063</i> | 0.8 0.031 | 0.25 ± 0.05 | 0.13 0.19 |
| 3/32 | 2.4 0.093 | 1.2 <i>0.046</i> | 0.25 ± 0.05 | 0.17 <i>0.25</i> |
| 1/8 | 3.2 <i>0.125</i> | 1.6 0.062 | 0.25 ± 0.05 | 0.22 0.33 |
| 3/16 | 4.8 <i>0.187</i> | 2.4 0.093 | 0.25 ± 0.05 | 0.31 0.46 |
| 1/4 | 6.4 0.250 | 3.2 <i>0.125</i> | 0.30 ± 0.08 | 0.40 0.60 |
| 3/8 | 9.5 <i>0.375</i> | 4.8 0.187 | 0.30 ± 0.08 | 0.73 1.09 |
| 1/2 | 12.7 <i>0.500</i> | 6.4 0.250 | 0.30 ± 0.08 | 0.96 1.43 |
| 3/4 | 19.1 <i>0.750</i> | 9.5 <i>0.375</i> | 0.43 ± 0.08 | 1.92 <i>2.85</i> |
| 1 | 25.4 <i>1.000</i> | 12.7 <i>0.500</i> | 0.48 ± 0.08 | 2.78 4.14 |
| | | | | |

^{**}Wall thickness will be less if tubing recovery is restricted during shrinkage.

Ordering information

| Colors | Standard | Black | |
|----------------------|---|-------|--|
| | Nonstandard | White | |
| Size selection | Always order the largest size that will shrink snugly over the component being covered. | | |
| | Special order sizes may be made available upon request. | | |
| Standard packaging | On spools | | |
| Ordering description | Specify product name, size, and color; for example, RNF-150 1/4-0 (0=Black). | | |

Specification values

| | Property | Unit | Requirement | Method of test |
|---|---|------------------------------|---|--|
| Physical | Dimensions | mm (inches) | See reverse | ASTM D 2671 |
| | Longitudinal change | percent | +0, -10 | ASTM D 2671 |
| | Concentricity as supplied | percent | 70% minimum | ASTM D 2671 |
| | Weight per length as supplied | lb./100 ft. (kg./100 m) max. | See reverse | See note below |
| | Recovery angle | degrees | 5 maximum | See note below |
| | Tensile strength | psi <i>(Mpa)</i> | 4000 <i>(27.6)</i> minimum | ASTM D 2671 |
| | Ultimate elongation | percent | 300 minimum | ASTM D 2671 |
| | Secant modulus (as supplied) | psi <i>(Mpa)</i> | 25,000 to 100,000 (172 to 690) | ASTM D 2671 |
| | Low-temperature flexibility (4 hours at -55°C/-67°F) | | No cracking | AMS-DTL-23053 |
| | Heat shock (4 hours at 250°C/482°F) | | No dripping, flowing, or cracking | ASTM D 2671 |
| | Dynamic cut-through (135°C/275°F) | lb. (kg.) | 5 <i>(2.3)</i> minimum | ASTM D 3032 See note below |
| | Heat resistance (336 hours at 225°C/437°F) | | | ASTM D 2671 |
| | Followed by test for: | | | |
| | Ultimate Elongation | percent | 250 minimum | ASTM D 2671 |
| | Color | | MIL-STD-104, Class I | MIL-STD-104 |
| Electrical | Dielectric strength | volts/mil (kV/mm) | 500 <i>(19.7)</i> minimum | ASTM D 2671 |
| | Volume resistivity | ohm-cm | 10 ¹¹ minimum | ASTM D 2671 |
| Chemical | Corrosive effect | | Noncorrosive | ASTM D 2671 |
| | Copper mirror corrosion (16 hours at 160°C/320°F) | | Copper removal 5% maximum | ASTM D 2671 Procedure A |
| | Copper contact corrosion (16 hours at 175°C/347°F) | | No blackening or pitting of copper | ASTM D 2671 Procedure B |
| | Copper stability (168 hours at 180°C/356°F) | | No brittleness, glazing, or severe discoloration of tubing. No pitting or blackening of copper. | ASTM D 2671 Procedure B |
| | Followed by test for: | | 3 11 | |
| | Ultimate elongation | percent | 250 minimum | ASTM D 2671 |
| | Flammability | · | 25% maximum flag burn; no burning of cotton; no flaming or glowing longer than 60 seconds | UL 224, VW-1 ASTM D 2671 Procedure C |
| | Fungus resistance Followed by tests for: | | <u> </u> | ISO 846 Method B |
| | Tensile strength | psi (Mpa) | 4000 <i>(27.6)</i> minimum | ASTM D 2671 |
| | Ultimate elongation | percent | 300 minimum | ASTM D 2671 |
| Dielectr Water a (24 hou Fluid re (24 hou JP-8 fu Hydrau Aviatior (MIL-G- Water Lubrica | Dielectric strength | volts/mil (kV/mm) | 500 <i>(19.7)</i> minimum | ASTM D 2671 |
| | Water absorption (24 hours at 23°C/73°F) | percent | 0.5 maximum | ASTM D 2671 |
| | Fluid resistance (24 hours at 50°C/122°F) in: JP-8 fuel (MIL-T-5624) Hydraulic fluid (MIL-H-5606) Aviation gasoline100/300 (MIL-G-5572) Water | | | ASTM D 2671 |
| | Lubricating oil (MIL-L-23699) Followed by tests for: | | | |
| | Distantale standards | volts/mil (kV/mm) | 400 <i>(15.8)</i> minimum | ASTM D 2671 |
| | Dielectric strength | VOILS/THII (KV/THITI) | 100 (10.0) 11111111111111 | 7.51W D 2071 |

Note: Consult RT-370 for specific details about test procedures. Raychem is a trademark of Tyco Electronics Corporation.

Users should independently evaluate the suitability of the product for their application.

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TE Connectivity: RNF-150-1/16-0-SP