

## Standard Metal Film Leaded Resistors



A homogeneous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps.

The resistors are coated with a colored lacquer (light-blue for type SFR16S; light-green for type SFR25 and red-brown for type SFR25H) which provides electrical, mechanical and climatic protection. The encapsulation is resistant to all cleaning solvents in accordance with IEC 60068-2-45.

### FEATURES

- Low cost
- Low noise (max. 1.5  $\mu\text{V/V}$  for  $R > 1 \text{ M}\Omega$ )
- Small size (SFR16S: 0204, SFR25/25H: 0207)
- Lead (Pb)-free solder contacts
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- Compliant to RoHS directive 2002/95/EC



### APPLICATIONS

- General purpose resistors

TECHNICAL SPECIFICATIONS			
DESCRIPTION	VALUE		
	SFR16S	SFR25	SFR25H
Resistance Range	$\pm 5 \%$ ; 1 $\Omega$ to 3 $\text{M}\Omega$ $\pm 1 \%$ ; 4.99 $\Omega$ to 3 $\text{M}\Omega$ Jumper (0 $\Omega$ )	$\pm 5 \%$ ; 0.22 $\Omega$ to 10 $\text{M}\Omega$ $\pm 1 \%$ ; 1 $\Omega$ to 10 $\text{M}\Omega$ Jumper (0 $\Omega$ )	
Resistance Tolerance	$\pm 1 \%$ , E24/E96 series; $\pm 5 \%$ , E24 series		
Temperature Coefficient:			
$R < 4.7 \Omega$	$\leq \pm 250 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$
$4.7 \Omega \leq R \leq 100 \text{ k}\Omega$	$\leq \pm 100 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$
$100 \text{ k}\Omega < R \leq 1 \text{ M}\Omega$	$\leq \pm 250 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$
$R > 1 \text{ M}\Omega$	$\leq \pm 250 \text{ ppm/K}$	$\leq \pm 250 \text{ ppm/K}$	$\leq \pm 250 \text{ ppm/K}$
Rated Dissipation, $P_{70}$	0.5 W	0.4 W	0.5 W
Thermal Resistance, $R_{th}$	170 K/W	200 K/W	150 K/W
Maximum Permissible Voltage, ( $U_{max}$ , AC/DC)	200 V	250 V	350 V
Noise:			
$R < 68 \text{ k}\Omega$	max. 0.1 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$
$68 \text{ k}\Omega \leq R \leq 100 \text{ k}\Omega$	max. 0.5 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$
$100 \text{ k}\Omega \leq R \leq 1 \text{ M}\Omega$	max. 1.5 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$
$R > 1 \text{ M}\Omega$	max. 1.5 $\mu\text{V/V}$	max. 1.5 $\mu\text{V/V}$	max. 1.5 $\mu\text{V/V}$
Basic Specifications	IEC 60115-1		
Climatic Category (IEC 60068-1)	55/155/56		
Stability, $\Delta R$ max., After:			
Load (1000 h, $P_{70}$ ):			
$R$ Range	$\pm (2 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.05 \Omega)$
Long Term Damp Heat Test (56 Days):			
$R \leq 1 \text{ M}\Omega$	$\pm (1 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$
$R > 1 \text{ M}\Omega$	$\pm (1 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$	$\pm (2 \% R + 0.1 \Omega)$
Soldering (10 s, 260 $^{\circ}\text{C}$ )	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$
Short Time Overload	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (0.25 \% R + 0.05 \Omega)$	$\pm (1 \% R + 0.05 \Omega)$

#### Note

- $R$  value is measured with probe distance of 24 mm  $\pm$  1 mm using 4-terminal method

### PART NUMBER AND PRODUCT DESCRIPTION

PART NUMBER: SFR2500001001FA500

S	F	R	2	5	0	0	0	0	1	0	0	1	F	A	5	0	0
MODEL/SIZE	VARIANT		TCR/MATERIAL		VALUE				TOLERANCE		PACKAGING <sup>(1)</sup>		SPECIAL				
SFR16S0 SFR2500 SFR25H0	0 = Neutral Z = Value overflow (special)		0 = Standard Z = Jumper		3 digit value 1 digit multiplier MULTIPLIER 7 = *10 <sup>-3</sup> 2 = *10 <sup>2</sup> 8 = *10 <sup>-2</sup> 3 = *10 <sup>3</sup> 9 = *10 <sup>-1</sup> 4 = *10 <sup>4</sup> 0 = *10 <sup>0</sup> 5 = *10 <sup>5</sup> 1 = *10 <sup>1</sup> Z = 0000				F = ± 1 % J = ± 5 % Z = Jumper		N4 A5 A1 R5		The 2 digits are used for all special parts. 00 = Standard				
PRODUCT DESCRIPTION: SFR25 1 % A5 1K0																	
SFR25		1 %		A5		1K0											
MODEL/SIZE		TOLERANCE		PACKAGING <sup>(1)</sup>		RESISTANCE VALUE											
SFR16S SFR25 SFR25H		± 1 % ± 5 %		N4 A5 A1 R5		47K = 47 kΩ 51R1 = 51.1 Ω											

#### Notes

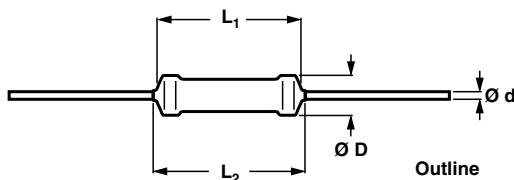
<sup>(1)</sup> Please refer to table PACKAGING

- The jumper has a maximum resistance  $R_{max.} = 30 \text{ m}\Omega$  at 3 A (SFR16S)
- The jumper has a maximum resistance  $R_{max.} = 10 \text{ m}\Omega$  at 5 A (SFR25)
- The PART NUMBER is shown to facilitate the introduction of a unified part numbering system for ordering products

### PACKAGING

MODEL	TAPING	AMMO PACK		REEL	
		PIECES	CODE	PIECES	CODE
SFR16S, SFR25, SFR25H	Axial, 52 mm	5000	A5	5000	R5
		1000	A1		
SFR25, SFR25H	Radial	4000	N4	-	-

### DIMENSIONS



### DIMENSIONS - resistor types and relevant physical dimensions in millimeters

TYPE	$\varnothing D_{max.}$	$L_1 \text{ max.}$	$L_2 \text{ max.}$	$\varnothing d$
SFR16S	1.9	3.5	4.1	$0.45 \pm 0.05$
SFR25	2.5	6.5	7.5	$0.58 \pm 0.05$
SFR25H	2.5	6.5	7.5	$0.58 \pm 0.05$

**MASS PER UNIT**

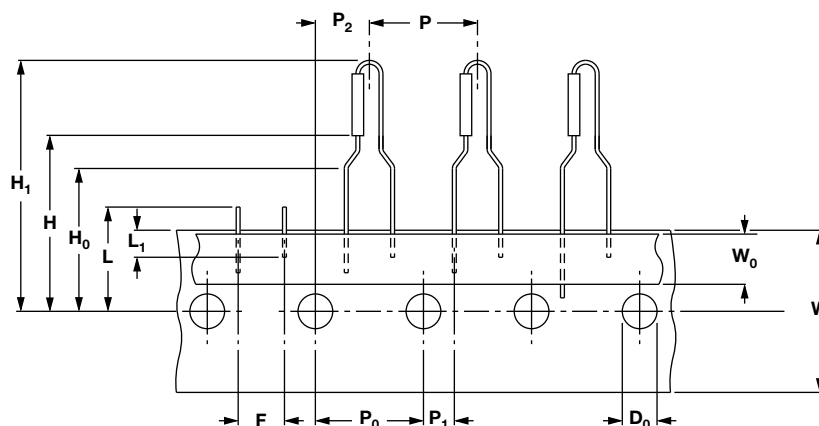
TYPE	MASS (mg)
SFR16S	102
SFR25	205
SFR25H	205

**OUTLINES**

The length of the body ( $L_1$ ) is measured by inserting the leads into holes of two identical gauge plates and moving these plates parallel to each other until the resistor body is clamped without deformation (IEC 60294).

**MARKING**

The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC 60062, marking codes for resistors and capacitors.

**PRODUCTS WITH RADIAL LEADS (SFR25, SFR25H)****DIMENSIONS - RADIAL TAPING**

SYMBOL	PARAMETER	VALUE	TOLERANCE	UNIT
P	Pitch of components	12.7	$\pm 1.0$	mm
$P_0$	Feed-hole pitch	12.7	$\pm 0.2$	mm
$P_1$	Feed-hole centre to lead at topside at the tape	3.85	$\pm 0.5$	mm
$P_2$	Feed-hole center to body center	6.35	$\pm 1.0$	mm
F	Lead-to-lead distance	4.8	$+ 0.7/- 0$	mm
W	Tape width	18.0	$\pm 0.5$	mm
$W_0$	Minimum hold down tape width	5.5	-	mm
$H_1$	Component height	29	Max.	mm
$H_0$	Lead wire clinch height	16.5	$\pm 0.5$	mm
H	Height of component from tape center	19.5	$\pm 1$	mm
$D_0$	Feed-hole diameter	4.0	$\pm 0.2$	mm
L	Maximum length of snapped lead	11.0	-	mm
$L_1$	Minimum lead wire (tape portion) shortest lead	2.5	-	mm

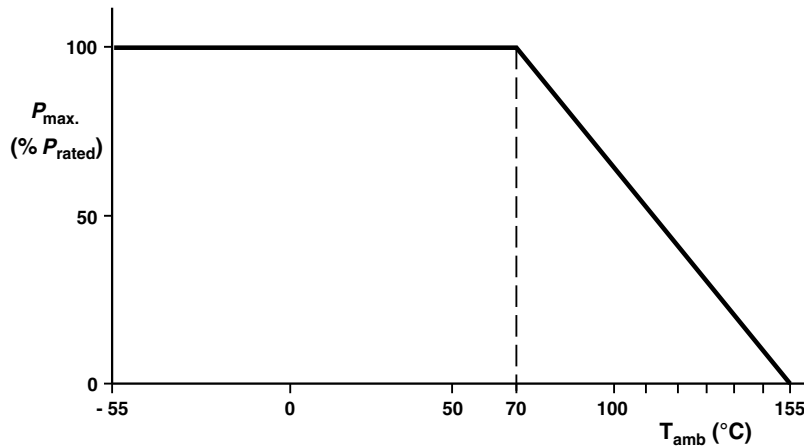
**Note**

- Please refer document number 28721 "Packaging" for more detail

### FUNCTIONAL PERFORMANCE PRODUCT CHARACTERIZATION

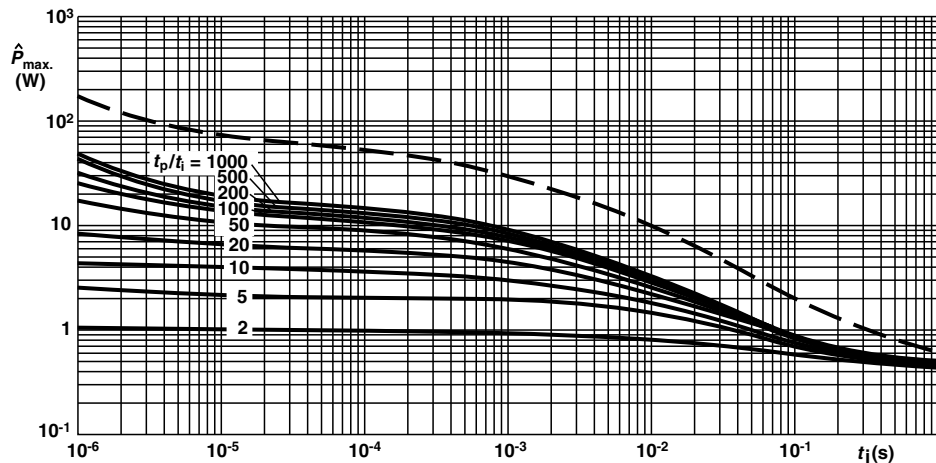
Standard values of nominal resistance are taken from the E96/E24 series for resistors with a tolerance of  $\pm 1\%$  or  $\pm 5\%$ . The values of the E96/E24 series are in accordance with IEC 60063.

The power that the resistor can dissipate depends on the operating temperature

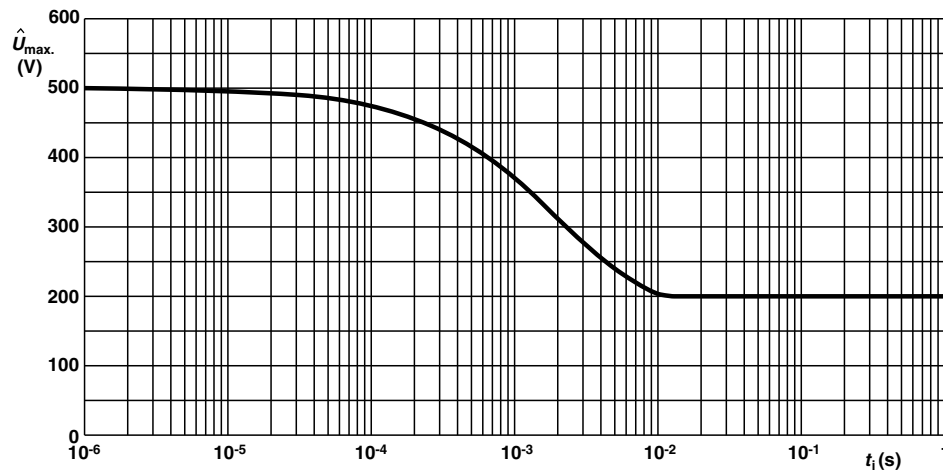


Maximum dissipation ( $P_{max}$ ) in percentage of rated power as a function of the ambient temperature ( $T_{amb}$ ).

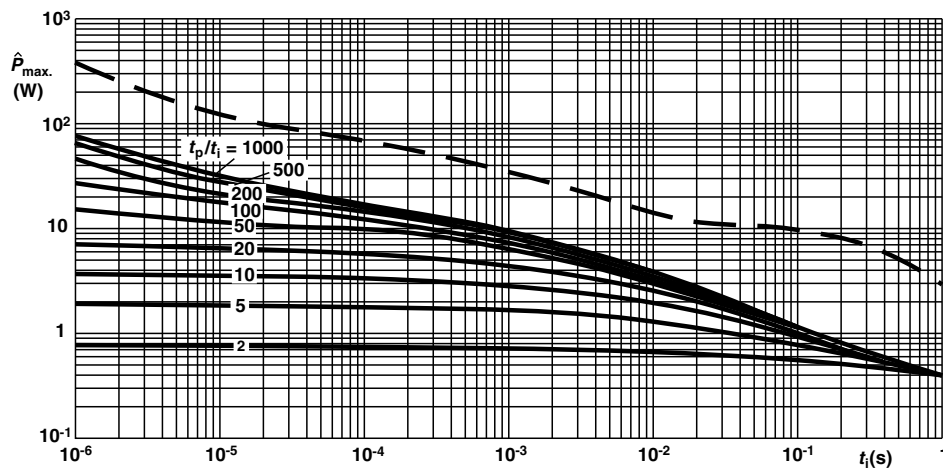
Derating



SFR16S Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )

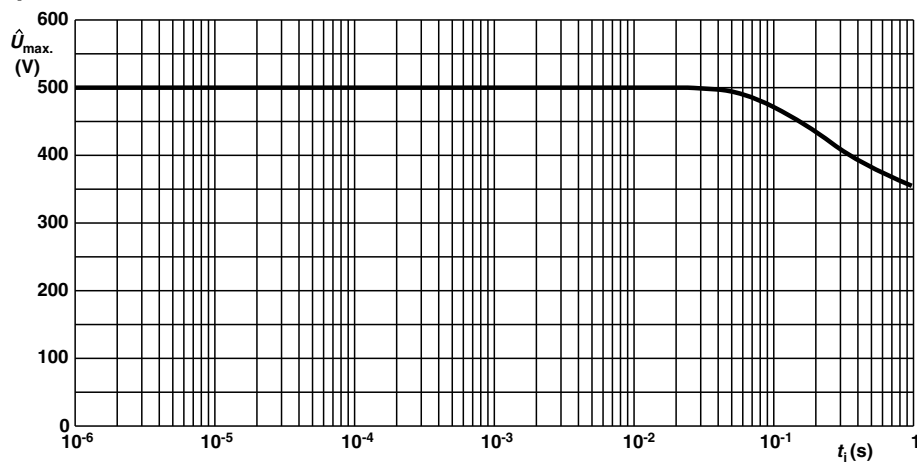


**SFR16S** Pulse on a regular basis; maximum permissible peak pulse voltage ( $\hat{U}_{max}$ ) as a function of pulse duration ( $t_i$ )

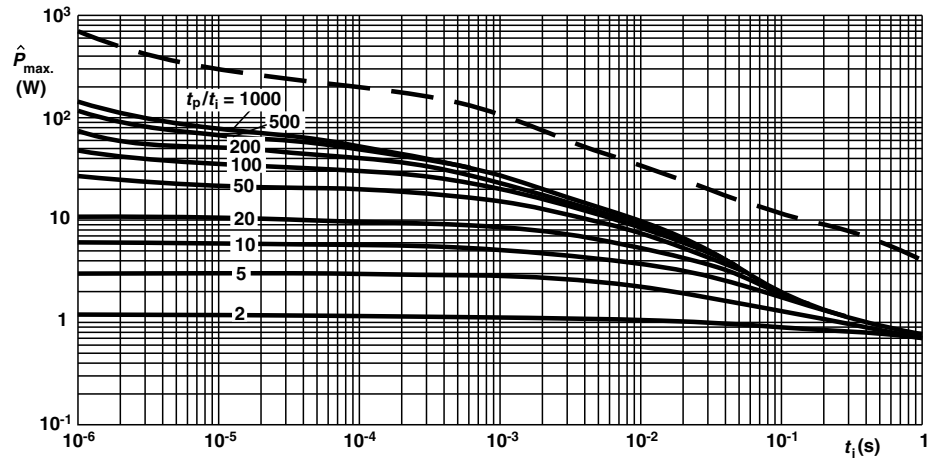


**SFR25** Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )

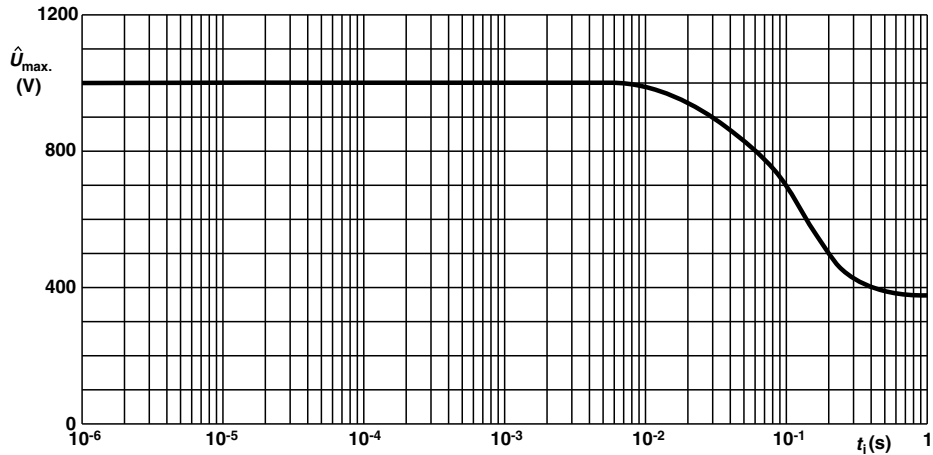
## Pulse Loading Capabilities



**SFR25** Pulse on a regular basis; maximum permissible peak pulse voltage ( $\hat{U}_{max}$ ) as a function of pulse duration ( $t_i$ )

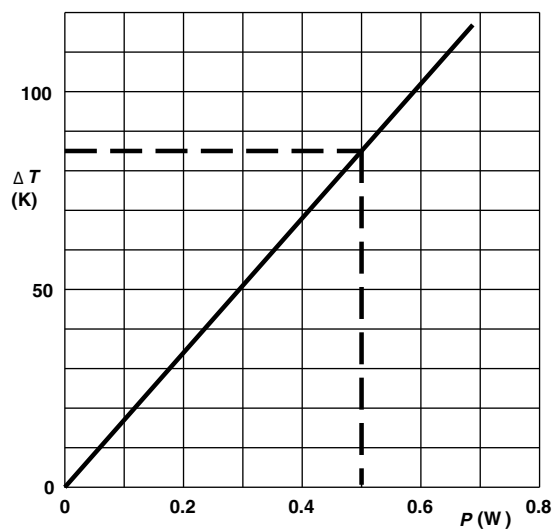


**SFR25H** Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )

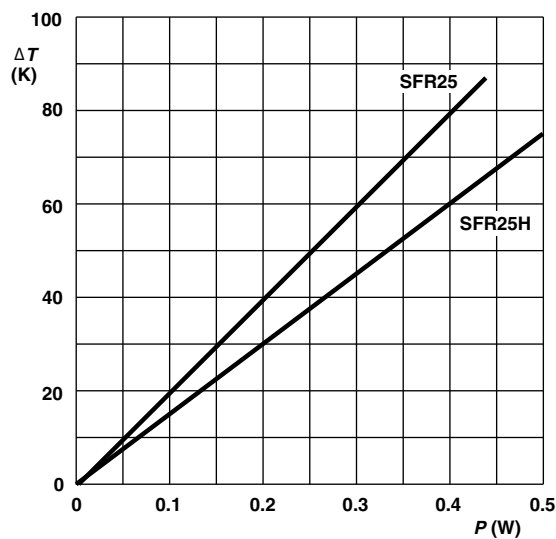


**SFR25H** Pulse on a regular basis; maximum permissible peak pulse voltage ( $\hat{U}_{max}$ ) as a function of pulse duration ( $t_i$ )

## Pulse Loading Capabilities



SFR16S Hot-spot temperature rise ( $\Delta T$ ) as a function of dissipated power



SFR25/SFR25H Hot-spot temperature rise ( $\Delta T$ ) as a function of dissipated power

## Note

- The maximum permissible hot-spot temperature is 155 °C.

## Application Information

## TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with IEC 60115-1 specification, category LCT/UCT/56 (rated temperature range: Lower Category Temperature, Upper Category temperature; damp heat, steady state, test duration: 56 days).

The tests are carried out in accordance with IEC 60068-2-xx test method under standard atmospheric conditions according to IEC 60068-1, 5.3.

In the Test Procedures and Requirements table, tests and requirements are listed with reference to the relevant clauses of IEC 60115-1 and IEC 60068-2-xx test methods. A short description of the test procedure is also given. In some instances deviations from the IEC recommendations were necessary for our method of specifying. All soldering tests are performed with mildly activated flux.

TEST PROCEDURES AND REQUIREMENTS							
IEC 60115-1 CLAUSE	IEC 60068-2- TEST METHOD	TEST	PROCEDURE	RESISTANCE RANGE	REQUIREMENTS		
					SFR16S	SFR25	SFR25H
4.16		Robustness of terminations:			Number of failures < $10 \times 10^{-6}$  Number of failures < $10 \times 10^{-6}$  No damage $\Delta R \text{ max.: } \pm (0.25 \% R + 0.05 \Omega)$		
4.16.2	21 (Ua1)	Tensile all samples	$\varnothing$ 0.45 mm, load 5 N; 10 s $\varnothing$ 0.58 mm, load 10 N; 10 s				
4.16.3	21 (Ub)	Bending half number of samples	$\varnothing$ 0.45 mm, load 2.5 N; 4 x 90° $\varnothing$ 0.58 mm, load 5 N; 4 x 90°				
4.16.4	21 (Uc)	Torsion other half of samples	3 x 360° in opposite directions				
4.17	20 (Ta)	Solderability	2 s; 235 °C: Solder bath method; SnPb40 3 s; 245 °C: Solder bath method; SnAg3Cu0.5		Good tinning ( $\geq 95 \%$ covered); no damage		
		Solderability (after aging)	8 h steam or 16 h 155 °C; leads immersed 6 mm; for 2 s at 235 °C: Solder bath (SnPb40) for 3 s at 245 °C: Solder bath (SnAgCu0.5) method		Good tinning ( $\geq 95 \%$ covered); no damage		
4.18	20 (Tb)	Resistance to soldering heat	Thermal shock: 10 s; 260 °C; 3 mm from body		$\Delta R \text{ max.: } \pm (0.25 \% R + 0.05 \Omega)$		
4.19	14 (Na)	Rapid change of temperature	30 min at - 55 °C and 30 min at + 155 °C; 5 cycles		$\Delta R \text{ max.: } \pm (0.25 \% R + 0.05 \Omega)$		
4.20	29 (Eb)	Bump	3 x 1500 bumps in 3 directions; 40 g		No damage $\Delta R \text{ max.: } \pm (0.25 \% R + 0.05 \Omega)$		
4.22	6 (Fc)	Vibration	Frequency 10 Hz to 500 Hz; displacement 1.5 mm or acceleration 10 g; 3 directions; total 6 h (3 x 2 h)		No damage $\Delta R \text{ max.: } \pm (0.25 \% R + 0.05 \Omega)$		
4.23		Climatic sequence:			$R_{\text{ins min.:}} 1000 \text{ M}\Omega$   $\Delta R \text{ max.: } \pm (1 \% R + 0.05 \Omega)$		
4.23.2	2 (Ba)	Dry heat	16 h; 155 °C				
4.23.3	30 (Db)	Damp heat (accelerated) 1st cycle	24 h; 55 °C; 90 % to 100 % RH				
4.23.4	1 (Aa)	Cold	2 h; - 55 °C				
4.23.5	13 (M)	Low air pressure	2 h; 8.5 kPa; 15 °C to 35 °C				
4.23.6	30 (Db)	Damp heat (accelerated) remaining cycles	5 days; 55 °C; 95 % to 100 % RH	$R \leq 1 \text{ M}\Omega$  $R > 1 \text{ M}\Omega$	$\Delta R \text{ max.: } \pm (1 \% R + 0.05 \Omega)$		$\Delta R \text{ max.: } \pm (2 \% R + 0.1 \Omega)$
4.24	78 (Cab)	Damp heat (steady state)	56 days; 40 °C; 90 % to 95 % RH; loaded with 0.01 $P_{70}$ (Steps: 0 V to 100 V)		$R_{\text{ins min.:}} 1000 \text{ M}\Omega$ $\Delta R \text{ max.: } \pm (2 \% R + 0.05 \Omega)$		



TEST PROCEDURES AND REQUIREMENTS							
IEC 60115-1 CLAUSE	IEC 60068-2- TEST METHOD	TEST	PROCEDURE	RESISTANCE RANGE	REQUIREMENTS		
					SFR16S	SFR25	SFR25H
4.25.1		Endurance (at 70 °C)	1000 h; loaded with $P_{70}$ or $U_{max.}$ ; 1.5 h ON and 0.5 h OFF		$\Delta R \text{ max.: } \pm (2 \% R + 0.05 \Omega)$		
4.8		Temperature coefficient	Between - 55 °C and + 155 °C	$R < 4.7 \Omega$ $R \leq 100 \text{ k}\Omega$ $R \leq 1 \text{ M}\Omega$ $R > 1 \text{ M}\Omega$	$\leq \pm 250 \text{ ppm/K}$ $\leq \pm 100 \text{ ppm/K}$ $\leq \pm 250 \text{ ppm/K}$ $\leq \pm 250 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$ $\leq \pm 100 \text{ ppm/K}$ $\leq \pm 100 \text{ ppm/K}$ $\leq \pm 250 \text{ ppm/K}$	$\leq \pm 100 \text{ ppm/K}$ $\leq \pm 100 \text{ ppm/K}$ $\leq \pm 100 \text{ ppm/K}$ $\leq \pm 250 \text{ ppm/K}$
4.7		Voltage proof on insulation	$U_{RMS} = 400 \text{ V}$ (SFR16S) or $U_{RMS} = 600 \text{ V}$ (SFR25 and SFR25H); during 1 min; V-block method		No breakdown		
4.12		Noise	IEC 60195	$R < 68 \text{ k}\Omega$ $R \leq 100 \text{ k}\Omega$ $R \leq 1 \text{ M}\Omega$ $R > 1 \text{ M}\Omega$	max. 0.1 $\mu\text{V/V}$ max. 0.5 $\mu\text{V/V}$ max. 1.5 $\mu\text{V/V}$ max. 1.5 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$ max. 0.1 $\mu\text{V/V}$ max. 0.1 $\mu\text{V/V}$ max. 1.5 $\mu\text{V/V}$	max. 0.1 $\mu\text{V/V}$ max. 0.1 $\mu\text{V/V}$ max. 0.1 $\mu\text{V/V}$ max. 1.5 $\mu\text{V/V}$
4.6.1.1		Insulation resistance	$U_{max.}$ DC = 500 V during 1 min; V-block method		$R_{ins} \text{ min.: } 1000 \text{ M}\Omega$		
4.13		Short time overload	Room temperature; $P = 6.25 \times P_n$ (SFR25, SFR25H) or $6.25 \times 0.25 \text{ W}$ (SFR16S); (voltage not more than 2 x limiting voltage); 10 cycles; 5 s ON and 45 s OFF		$\Delta R \text{ max.:}$ $\pm (0.25 \% R + 0.05 \Omega)$		$\Delta R \text{ max.:}$ $\pm (1 \% R$ $+ 0.05 \Omega)$

## HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit numeric code starting with 23.
- The subsequent 6 digits for 1 % or 7 digits for 5 % indicated the resistor type and packaging.
- The remaining digits indicated the resistance value:
  - The first 3 digits for 1 % or 2 digits for 5 % indicated the resistance value.
  - The last digit indicated the resistance decade.

### Resistance Decade for $\pm 5 \%$ Tolerance

RESISTANCE DECADE	LAST DIGIT
0.10 $\Omega$ to 0.91 $\Omega$	7
1 $\Omega$ to 9.1 $\Omega$	8
10 $\Omega$ to 91 $\Omega$	9
100 $\Omega$ to 910 $\Omega$	1
1 k $\Omega$ to 9.1 k $\Omega$	2
10 k $\Omega$ to 91 k $\Omega$	3
100 k $\Omega$ to 910 k $\Omega$	4
1 M $\Omega$ to 9.1 M $\Omega$	5
= 10 M $\Omega$	6

### Resistance Decade for $\pm 1 \%$ Tolerance

RESISTANCE DECADE	LAST DIGIT
1 $\Omega$ to 9.76 $\Omega$	8
10 $\Omega$ to 97.6 $\Omega$	9
100 $\Omega$ to 976 $\Omega$	1
1 k $\Omega$ to 9.76 k $\Omega$	2
10 k $\Omega$ to 97.6 k $\Omega$	3
100 k $\Omega$ to 976 k $\Omega$	4
1 M $\Omega$ to 9.76 M $\Omega$	5
= 10 M $\Omega$	6

### 12NC Example

The 12NC of a SFR25 resistor, value 5600  $\Omega \pm 5 \%$ , taped on a bandolier of 5000 units in ammpack was:  
2322 181 43562.



HISTORICAL 12NC - Resistor type and packaging					
TYPE	TOL.	23.. ... ..			
		BANDOLIER IN AMMOPACK			BANDOLIER ON REEL
		RADIAL TAPED	STRAIGHT LEADS		STRAIGHT LEADS
		4000 units	1000 units	5000 units	5000 units
SFR16S	± 5 %	-	..22 187 73...	..22 187 53...	..06 187 23...
	± 1 %	-	-	..06 187 3...	..06 187 1....
	Jumper	-	-	..06 187 90013	..22 187 90346
SFR25	± 5 %	..06 184 03...	..22 181 53...	..22 181 43...	..22 181 63...
	± 1 %	-	-	..22 188 2...	..06 181 8....
	Jumper	-	..22 181 90018	..22 181 90019	..06 181 90011
SFR25H	± 5 %	..06 186 03...	..22 186 16...	..22 186 76...	..06 186 63...
	± 1 %	-	-	..22 186 3....	..06 186 8....



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