

REVISION CE

UNLESS OTHERWISE NOTED				TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES		TOLERANCES ARE:		ASSEMBLY SOCKET STRIP	XSX-1XX-XX-XX-X-X SHEET 1 OF 2
ONE PLACE DECIMALS ±.1[2.5]	THREE PLACE DECIMALS ±.005 [.13]	ANGLES ±2°			
TWO PLACE DECIMALS ±.01[.25]	FOUR PLACE DECIMALS ±.0020[.05]				

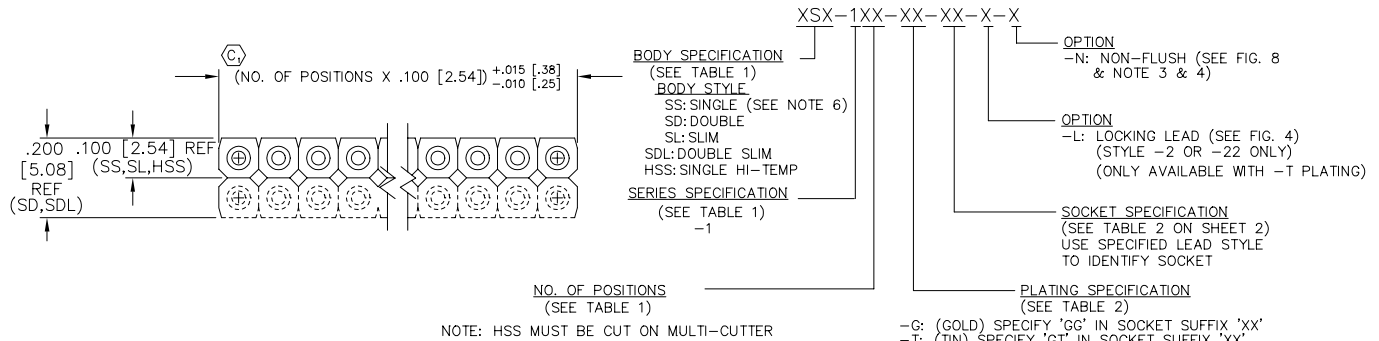


TABLE 1: BODY SPECIFICATION

BODY STYLE	AVAILABLE NO. OF POSITIONS (PER ROW)	SERIES
		-1
** SS	-01 THRU -32	SSB-XX
SD	-02 THRU -36	DSB-XX
SL	-02 THRU -32	SSL-XX
**** SDL	-01 THRU -36	HSDL-XX
* HSS	-02 THRU -36	HSS-XX-L

* SEE NOTE 3
** SEE NOTE 4
**** SEE NOTE 8

PACKAGING TUBE TABLE (SEE NOTE 12)

BODY STYLE (-1 SERIES ONLY)	LEAD STYLE	TUBE	PLUG
HSS	1C, 2, 3, 13, 18, 21C, 22, 23, 38	PT-1-24-01-23	TP-12
SS	2, 3, 13, 18, 22, 23, 38	PT-1-24-01-23	TP-12
SS	29	PT-1-24-02-48	TP-03
SS	1C, 21C	PT-1-24-02-03	TP-24
HSS & SS	-2-L, -22-L	PT-1-24-02-23	TP-12
SL		N/A	
SD	-1C, -2, -18, -21C, -22, -38, -2-L, -22-L	PT-1-24-01-22	TP-03
SD	-1A, -21A	PT-1-24-06-03	TP-07
SDL	ALL STYLES	PT-1-24-01-14	TP-03

PROPRIETARY NOTE
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- NOTES:
- MIN. PUSHOUT FORCE: 5 lbs.
 - MAX. ALLOWABLE BOW:
FOR STRIPS MOLDED IN VALOX=.003 IN/IN [MM/MM]
FOR STRIPS MOLDED IN RYNITE OR STANYL=.004 IN/IN [MM/MM]
(FOR HSS ONLY: .004 IN/IN [MM/MM] TOP TO BOTTOM, .008 IN/IN [MM/MM] SIDE TO SIDE.)
 - FOR HSS STYLES 5 AND OPTION -N USE HTS-36-L BODY.
 - USE TBS-32 BODY FOR ALL SS STYLES WITH N OPTION, ALL STYLE -5 SS PARTS, AND STYLE -4 SS PARTS USED IN CSS CABLE.
 - NOTE DELETED.
 - FOR SS STYLE 13, USE SSB-32-B ON -1 SERIES SS-1 SERIES AVAILABLE IN -G PLATING ONLY.
 - (C) REPRESENTS CRITICAL DIMENSION.
 - FOR SDL ONE POSITION USE A SL-132 AND CUT TO A TWO POSITION.
 - FOR -N OPTION, INSERT PIN ON SIDE WITH SMALLER HOLE (OPPOSITE COUNTERBORE SIDE).
 - FOR SS-200 SERIES, RETENSION TO BE 3.0 LBS. MINIMUM.
 - .012 MAX FLASH IN CROSS BAR BREAK OFF AREA, .005 MAX FLASH ON ALL OTHER AREAS.
 - POSITIONS -01 THRU -04 BULK PACKAGED

MATERIAL:
INSULATOR:
GLASS FILLED POLYESTER
OR NYLON
COLOR: BLACK
SOCKET:
BeCu / BRASS
BRASS

samtec

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MADE BY: JORDAN 4-20-87

XSX-1XX-XX-XX-X-X
SHEET 1 OF 2