

SURFACE MOUNT LED BLUE, 1204 PACKAGE

BIVAR

SM1204BWC

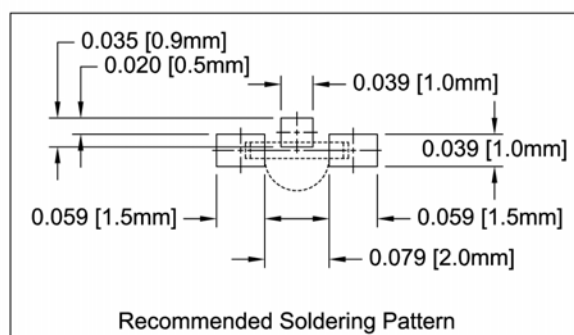
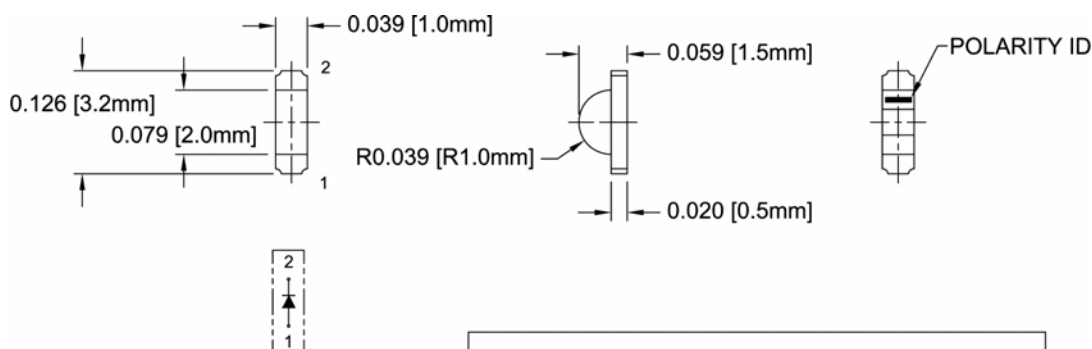
- ◆ Industry Standard 1204 Package
- ◆ RoHS Compliant
- ◆ Right Angle Mounting
- ◆ Water Clear Lens
- ◆ Wide Viewing Angle
- ◆ Ideal for Status Indication and Display



Bivar Surface Mount 1204 package LED may be used in nearly any lighting or indication application. The right angle package is ideal for small scale applications such as edge lighting or general indication. Low power consumption and excellent long life reliability are ideal for battery powered equipment. Wide variety of wavelength and intensity combinations are available to meet any illumination need. Bivar offers water clear LED lens for maximum luminous intensity. The SM1204 LED is packaged in standard tape and reels for pick and place assemblies.

Part Number	Material	Emitted Color	Peak Wavelength λ_p (nm) TYP.	Lens Appearance	Luminous Intensity (mcd) TYP.	Viewing Angle
SM1204BWC	InGaN	BLUE	428	Water Clear	9	110°

Outline Dimensions



Outline Drawings Notes:

1. All dimensions are in inches [millimeters].
2. Standard tolerance: ± 0.010 unless otherwise noted.



Bivar reserves the right to make changes at any time without notice.

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Absolute Maximum Ratings

T_A = 25°C unless otherwise noted

Power Dissipation	100 mW
Forward Current (DC)	30 mA
Peak Forward Current ¹	100 mA
Reverse Voltage	5 V
Operating Temperature Range	-30 ~ +80°C
Storage Temperature Range	-40 ~ +85°C
Lead Soldering Temperature (3 mm from the base of the epoxy bulb) ²	260°C

Notes: 1. 10% Duty Cycle, Pulse Width ≤ 0.1 msec. 2. Solder time less than 5 seconds at temperature extreme.

Electrical / Optical Characteristics

T_A = 25°C & I_F = 20 mA unless otherwise noted

Part Number	Forward Voltage (V) ¹			Recommend Forward Current (mA)			Reverse Current (μA)	Dominant Wavelength (nm) ²			Luminous Intensity I _v (mcd)			Viewing Angle 2 Θ ½ (deg)
	MIN	TYP	MAX	MIN	TYP	MAX	MAX	MIN	TYP	MAX	MIN	TYP	MAX	TYP
SM1204BWC	/	3.9	4.5	/	20	/	10	/	466	/	6	9	/	110

Notes: 1. Tolerance of forward voltage : ±0.05V. 2. Tolerance of dominant wavelength : ±1.0nm.

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Typical Electrical / Optical Characteristics

$T_A = 25^\circ\text{C}$ unless otherwise noted

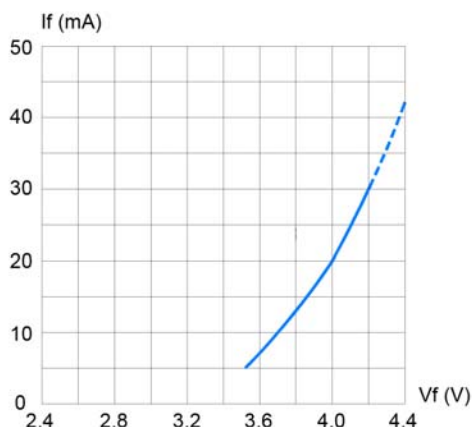


Fig. 1 Forward Current vs. Forward Voltage

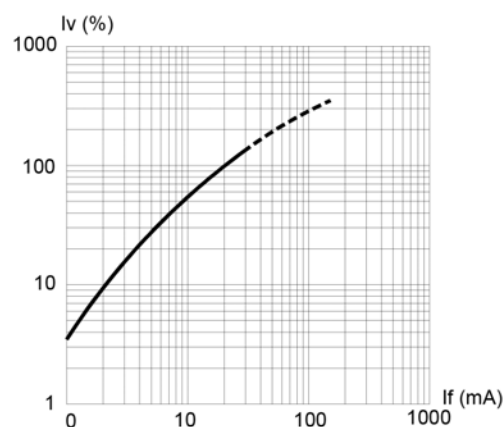


Fig. 2 Relative Luminous Intensity vs. Forward Current

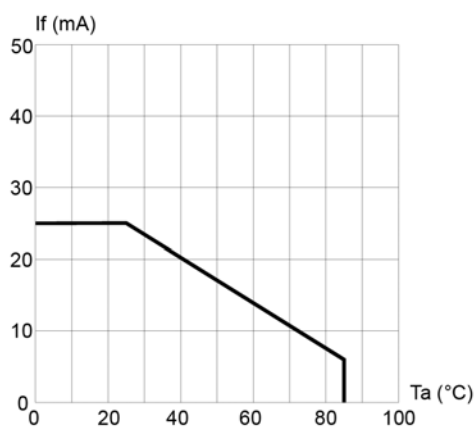


Fig. 3 Forward Current vs. Temperature

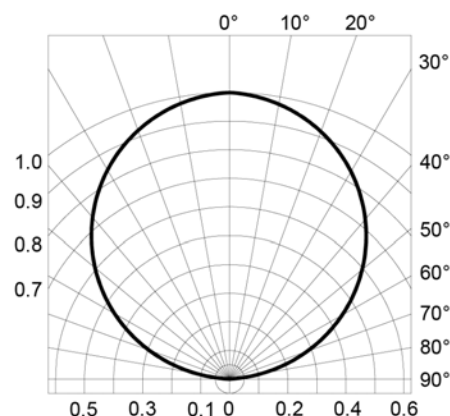


Fig. 4 Directivity Radiation Diagram

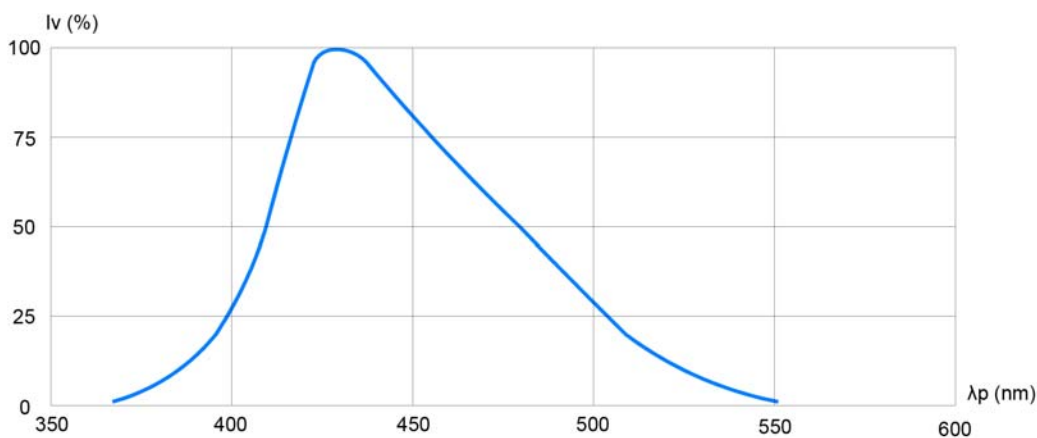


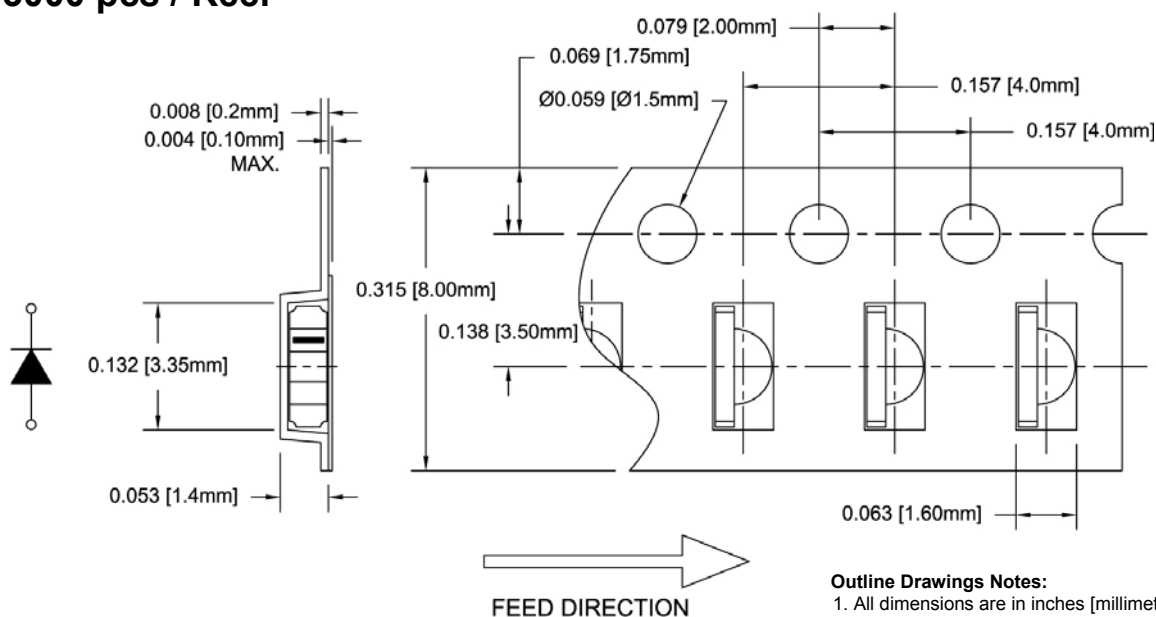
Fig. 5 Relative Luminous Intensity vs. Peak Wavelength

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The graph illustrates the temperature profile for convective reflow soldering. The y-axis represents Temperature $T(^{\circ}\text{C})$ from 0 to 300, and the x-axis represents time $t(\text{sec.})$ from 0 to 400. The profile is divided into three main phases: Preheat (0-100s), Preflow (100-200s), and Cooldown (300-400s). A blue curve represents the lead-free soldering profile, peaking at 255°C, and a red curve represents the leaded soldering profile, peaking at 220°C. Horizontal dashed lines indicate the maximum temperatures for each profile.

Phase	Time Range (sec.)	Temperature Range ($^{\circ}\text{C}$)	Notes
PREHEAT	0 - 100	0 - 170	140 $^{\circ}\text{C}$ to 170 $^{\circ}\text{C}$
PREFLOW	100 - 200	170 - 175	20 - 70 SECONDS ABOVE LIQUIDOUS
REFLOW	200 - 300	175 - 255 (Lead-free) / 175 - 220 (Leaded)	MAX LEAD FREE SOLDERING TEMP, 255 $^{\circ}\text{C}$ - 5 SEC MAX LEADED SOLDERING TEMP, 220 $^{\circ}\text{C}$ - 5 SEC
COOLDOWN	300 - 400	255 - 115 (Lead-free) / 220 - 115 (Leaded)	CONVECTIVE REFLOW SOLDERING PROFILE

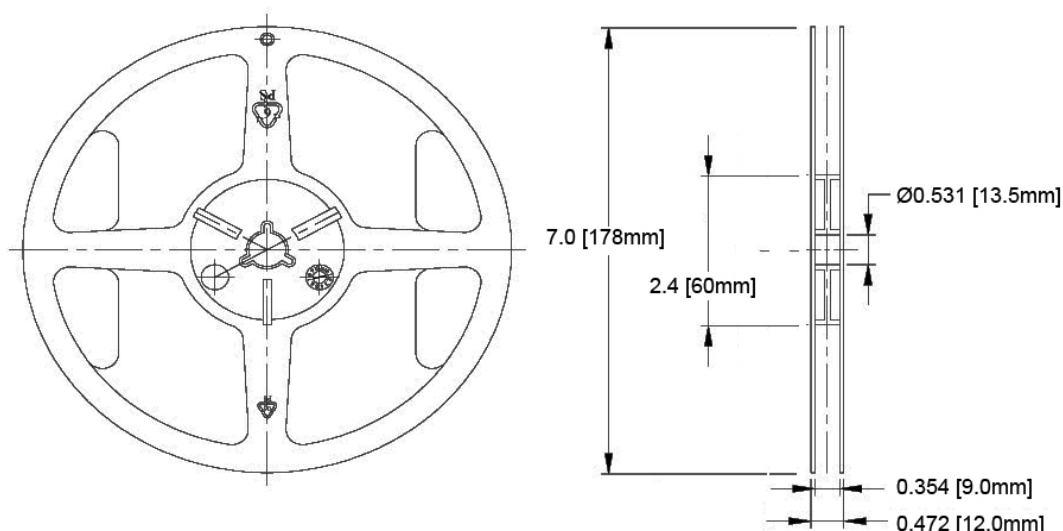
Note: 3000 pcs / Reel



1. All dimensions are in inches [millimeters].
2. Standard tolerance: ± 0.010 " unless otherwise noted.

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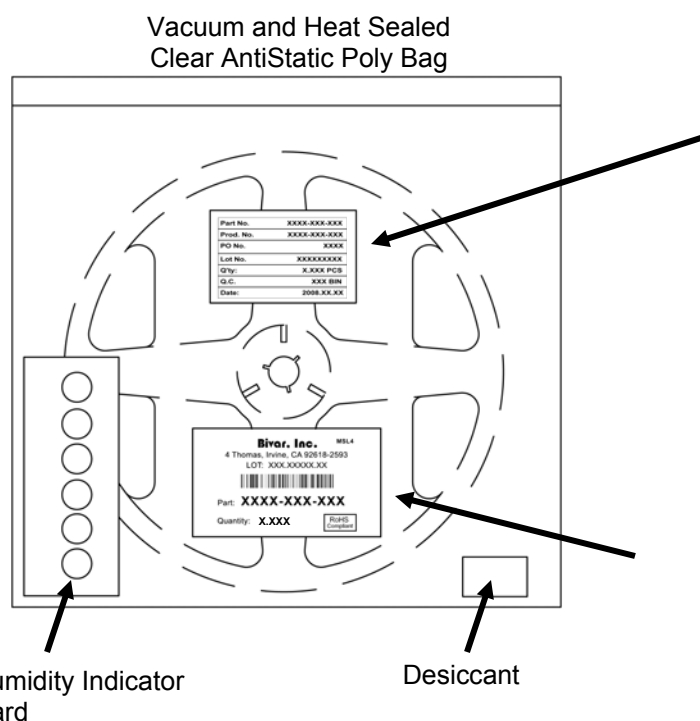


Outline Drawings Notes:

1. All dimensions are in inches [millimeters].
2. Standard tolerance unless otherwise noted: X.XXX $\pm$ 0.010"
X.X $\pm$ 0.1"

Packaging and Labeling Plan

Note: 1 Reel / Bag



Part No.	XXXX-XXX-XXX
Prod. No.	XXXX-XXX-XXX
PO No.	XXXX
Lot No.	XXXXXXXXXX
Q'ty:	X.XXX PCS
Q.C.	XXX BIN
Date:	2008.XX.XX

Internal Quality Control



Bivar Standard Packaging Label

Bivar reserves the right to make changes at any time without notice.

AMEYA360

Components Supply Platform

Authorized Distribution Brand :



Website :

Welcome to visit www.ameya360.com

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com